

# Microspeed Cylinders

## *CJ2X/CUX/CQSX/CQ2X/CM2X*

( $\varnothing 10, \varnothing 16$ )    ( $\varnothing 10$  to  $\varnothing 32$ )    ( $\varnothing 12$  to  $\varnothing 25$ )    ( $\varnothing 32$  to  $\varnothing 100$ )    ( $\varnothing 20$  to  $\varnothing 40$ )



Clean room compatible  
Series 10-/11-

**Achieves stable low speed operation even at 0.5mm/s (1mm/s for  $\varnothing 16$  bore size or smaller)  
Minimum operating pressure reduced (Low friction characteristics improved)**

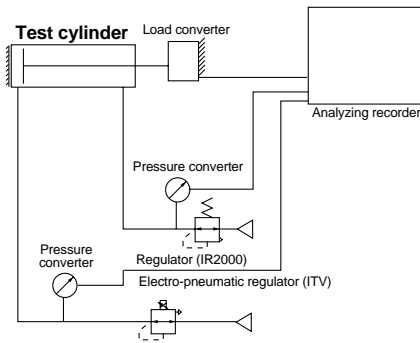


**Series CQ2X now  
includes four brand-new  
large bore sizes:  
 $\varnothing 50, \varnothing 63, \varnothing 80,$  and  $\varnothing 100$ .**

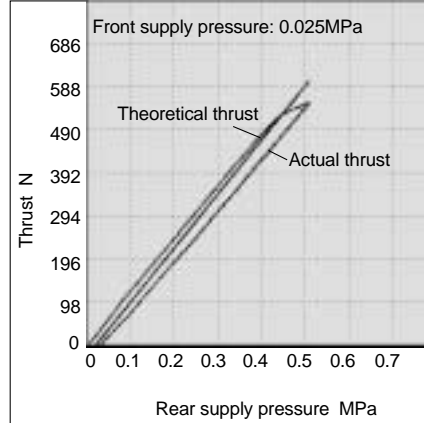
# Microspeed Cylinders

**Improved low friction characteristics (CM2X, CQSX, CQ2X)**  
**Minimum operating pressure is reduced in half (compared to previous version)**  
**while achieving stable thrust.**

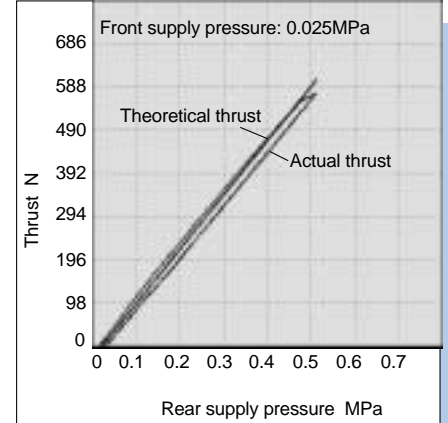
Measurement circuit of cylinder output relative to supply pressure



CQ2B40-75D (standard)



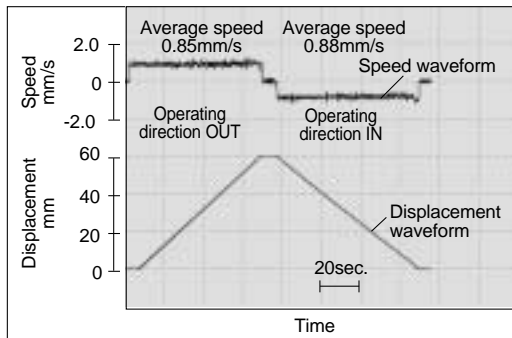
CQ2XB40-75D (microspeed cylinder)



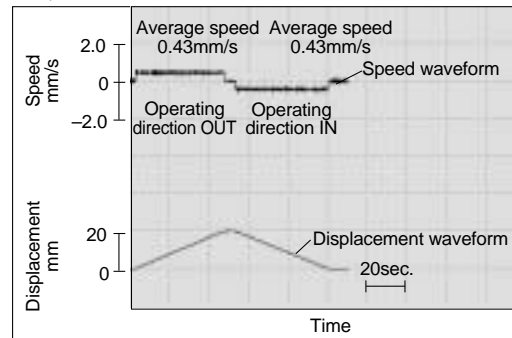
**Stable low speed operation even at 0.5mm/s**  
**(1mm/s for  $\varnothing 16$  bore size or smaller) is achieved.**

**Operates smoothly with minimal stick-slip**

CJ2XB10-60



CQSXB20-20D



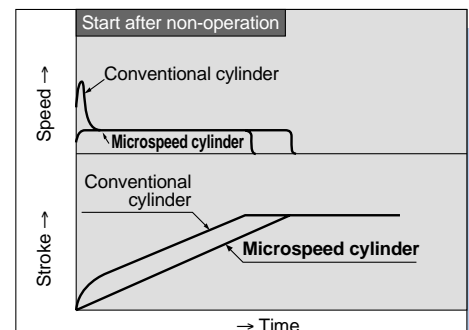
Note 1) The average speed is obtained by dividing the stroke by the movement time of the piston rod.

Note 2) The OUT operating direction is considered to be positive with regard to speed.

- Data conditions
- Working fluid ..... Air
  - Mounting orientation ... Horizontal no-load
  - Operating pressure ..... 0.35MPa
  - Operating circuit ..... Meter-in

**Possible low speed transfer of work pieces that cannot tolerate shock**

**Capable of smooth starts with minimal lurching even after long periods of no operation.**



**The dimensions of all models are the same as those of standard cylinders.**

# Addition of clean room specifications (10-/11-CQSX, CQ2X, CM2X)

## Particulate generation data for microspeed cylinder with clean room specifications are measured using the following test method.

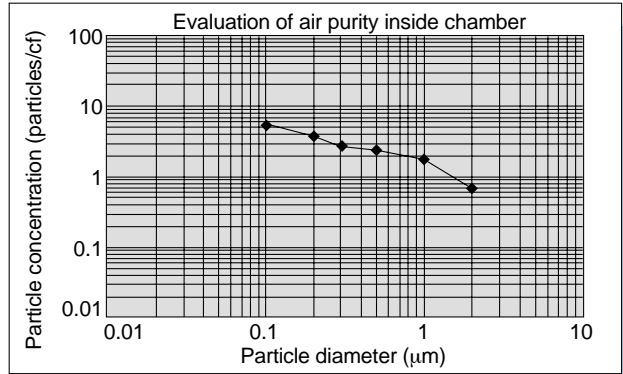
### [Example of test method]

The test sample is placed in an acrylic chamber. The chamber is set up on a Class 100 clean bench. The solenoid valve is operated while supplying a volume of clean air equal to the intake volume of a laser dust monitor (28.3/min). The amount of particle generation is measured for a specified number of operating cycles.

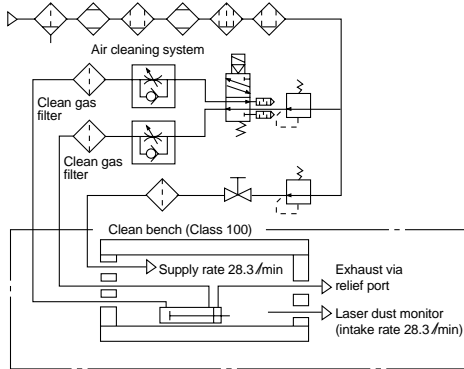
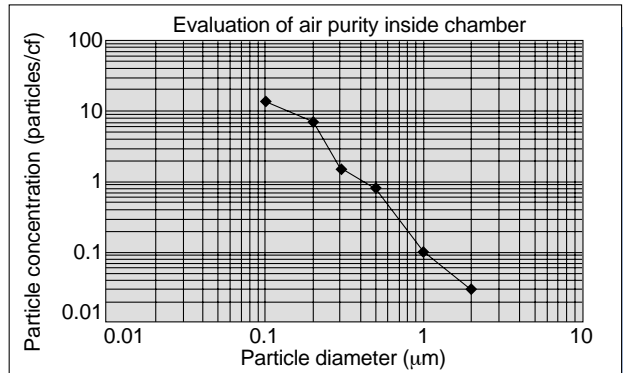
### Measuring conditions

<b>Chamber volume</b>	15/
<b>Purity of air supplied to chamber</b>	Same quality as supply air
<b>Laser dust monitor</b>	Hitachi Electronics Engineering Corporation TS-6200 Min. measurable particle dia.: 0.1 $\mu$ m Intake rate: 28.3/min
<b>Laser dust monitor setting conditions</b>	Sampling time: 5min Interval time: 55min
<b>Cylinder operating conditions</b>	Operation frequency: 30cpm Average piston speed: 100mm/s Mounting: Horizontal no-load Supply pressure: 0.5MPa

### 10-CQSXB20-50D



### 10-CM2XB20-50



Particulate generation measuring circuit

**Applicable Cylinders:** Series CQ2X now includes four brand-new large bore sizes:  $\varnothing$ 50,  $\varnothing$ 63,  $\varnothing$ 80, and  $\varnothing$ 100.

#### Air Cylinder Series CJ2X



Bore sizes (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
10, 16	0.06	1

#### Free Mount Cylinder Series CUX



Bore sizes (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
10, 16	0.06	1
20, 25, 32	0.05	0.5

#### Compact Cylinder Series CQ2X



Bore sizes (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
32, 40	0.025	0.5
50, 63, 80, 100	0.01	0.5

#### Compact Cylinder Series 10-/11-CQ2X



Bore size (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
32, 40	0.035 (0.025)	1 (0.5)

Figures in ( ) are for 11-CQ2X

#### Compact Cylinder Series CQSX



Bore sizes (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
12, 16	0.03	1
20, 25	0.025	0.5

#### Compact Cylinder Series 10-/11-CQSX



Bore sizes (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
12, 16	0.04 (0.03)	1 (1)
20, 25	0.035 (0.025)	1 (0.5)

Figures in ( ) are for 11-CQSX.

#### Air Cylinder Series CM2X



Bore sizes (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
20, 25, 32, 40	0.025	0.5

#### Air Cylinder Series 10-/11-CM2X



Bore size (mm)	Min. operating pressure (MPa)	Min. piston speed (mm/s)
20, 25, 32, 40	0.035 (0.025)	1 (0.5)

Figures in ( ) are for 11-CM2X.

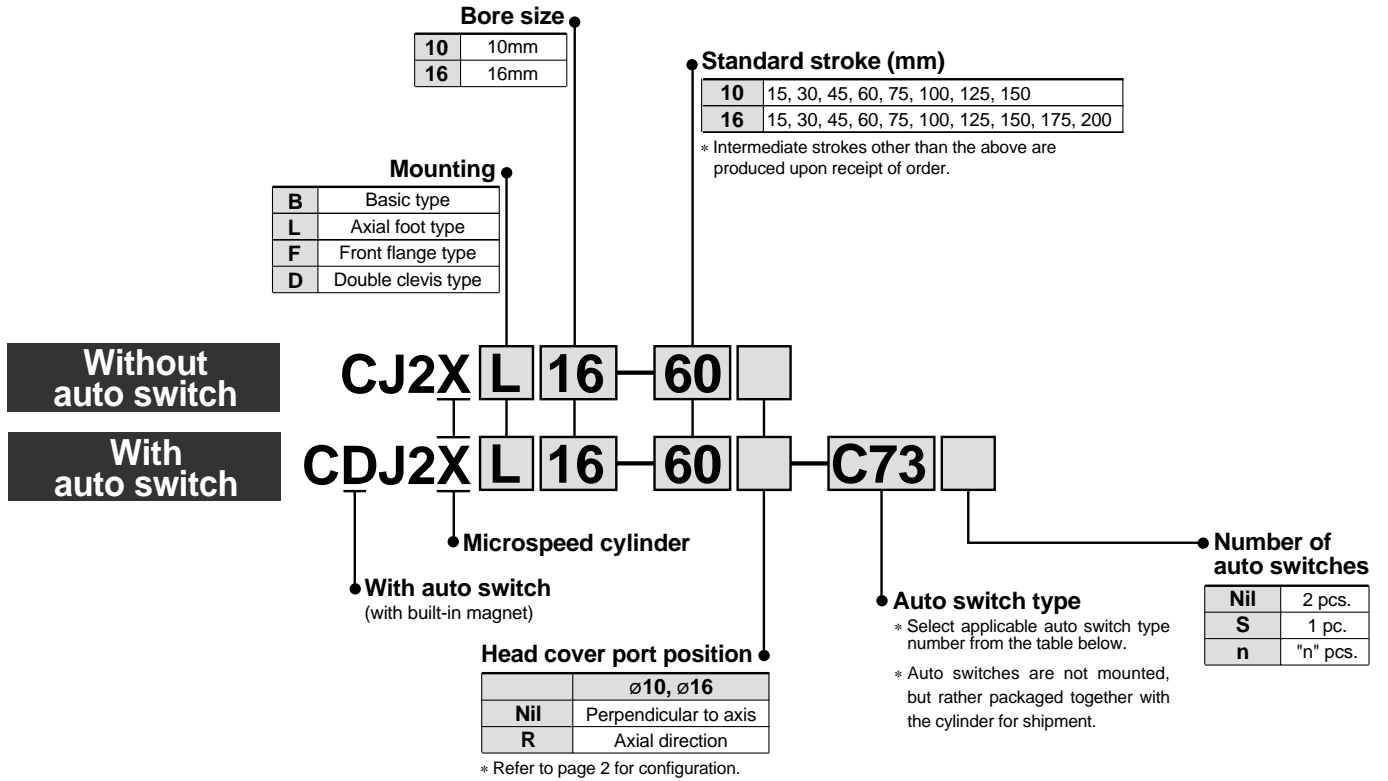
# Microspeed Cylinder: Double Acting/Single Rod

# Series CJ2X

ø10, ø16

Dimensions and auto switch details are equivalent to those of the standard double acting single rod cylinder. Refer to the Series CJ2 section in "Best Pneumatics No. 2".

## How to Order



## Auto switch specifications

Type	Special function	Electrical entry	Indicator light	Wiring (output)	Load voltage		Auto switch type		Lead wire length (m)*				Applicable load													
					DC	AC	Band mounting	Rail mounting	0.5 (Nil)	3 (L)	5 (Z)	None (N)														
Reed switch	—	Grommet	Yes	3-wire (NPN)	—	5V	—	C76	—	A76H	●	●	—	—	IC circuit	Relay PLC										
											—	—	200V	—			A72	A72H	●	●	—	—				
				2-wire	24V	—	No	5V, 12V	100V	—	C73	A73	A73H	●	●		●	—	IC circuit							
								12V	100V or less	—	C80	A80	A80H	●	●		—	—								
								12V	—	—	C73C	A73C	—	●	●		●	●		—						
								5V, 12V	24V or less	—	C80C	A80C	—	●	●		●	●		—						
Diagnostic indication (2-colour display)	Grommet	Yes	—	—	—	—	A79W	—	—	●	●	—	—													
Solid state switch	—	Grommet	Yes	3-wire (NPN)	5V, 12V	—	—	H7A1	F7NV	F79	●	●	○	—	IC circuit	Relay PLC										
				3-wire (PNP)							—	—	—	—			—	—	—	—	—					
				2-wire							12V	—	No	H7B			F7BV	J79	●	●	○	—				
														H7C			J79C	—	●	●	●	●	—			
				Diagnostic indication (2-colour display)							Grommet	Yes	3-wire (NPN)	5V, 12V			—	—	H7NW	F7NWV	F79W	●	●	○	—	IC circuit
													3-wire (PNP)									—	—	—	—	
		2-wire	12V		—	No	H7BW	F7BWV	J79W	●			●		○							—				
		—					—	F7NT	—	—			—		●							○	—			
		With timer	Grommet	Yes	3-wire (NPN)	5V, 12V	—	—	H7NF	—	F79F	●	●	○	—		IC circuit									
		Diagnostic output (2-colour display)			4-wire (NPN)							—	—	—	—			—	—	—	—					
		Latch type with diagnostic output (2-colour display)	Grommet	Yes	—	—	—	—	H7LF	—	F7LF	●	●	○	—		—									
		—			—							—	—	—	—			—	—	—						

\* Lead wire length symbols: 0.5m..... Nil (Example) C73C 5m ..... Z (Example) C73CZ  
3m ..... L C73CL None .... N C73CN

\* Solid state auto switches marked "○" are produced upon receipt of order.

## Part nos. for cylinders with built-in magnet

Indicate -A (rail mounting type) or -B (band mounting type) at the end of the ordering number for the cylinder with auto switch.

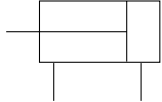
Example	Rail mounting type	CDJ2XB10-45-A
	Band mounting type	CDJ2XB16-60-B

## Specifications



### JIS symbol

Double acting/Single rod



<b>Action</b>	Double acting/Single rod	
<b>Fluid</b>	Air	
<b>Proof pressure</b>	1.05MPa	
<b>Maximum operating pressure</b>	0.7MPa	
<b>Minimum operating pressure</b>	0.06MPa	
<b>Ambient and fluid temperature</b>	Without auto switch: -10° to 70°C (with no freezing) With auto switch: -10° to 60°C	
<b>Cushion</b>	Rubber bumper (standard)	
<b>Lubrication</b>	Non-lube	
<b>Thread tolerance</b>	JIS class 2	
<b>Stroke length tolerance</b>	+1.0 0	
<b>Piston speed</b>	1 to 300mm/s	
<b>Allowable kinetic energy</b>	ø10	0.035J
	ø16	0.090J
<b>Piping port</b>	ø10	M5
	ø16	

### ! Specific Product Precautions

Be sure to read before handling.  
Refer to pages 15 through 24 for  
safety instructions and precautions.

### Mounting

#### ! Caution

- When mounting a cylinder, secure the rod cover by applying an appropriate tightening torque to the mounting nut, or by applying the appropriate tightening torque to the rod cover itself.  
Anchoring the head cover or tightening the head cover itself may cause the cover to rotate and slippage to occur.
- The correct tightening torque for the mounting threads must be within the range shown in the table below. Apply Loctite® (No. 242, Blue) to the mounting threads.

Bore size (mm)	Proper tightening torques for mounting thread (N·m) (tightening torque for mounting nut)
<b>10</b>	3.0 to 3.2
<b>16</b>	5.4 to 5.9

- Use appropriate pliers (C-type snap ring mounting tool) for mounting and removal of the knuckle pin and clevis pin snap rings. Especially with ø10, use ultra thin pliers.
- For rail mounting type auto switches, do not remove the rails that are mounted. Since the mounting screw penetrates into the cylinder, the removal of the rails will cause air leakage.

### Operation

#### ! Warning

- The speed may not be controllable during low speed operation with the meter-out controller.

#### ! Caution

- For Series CJ2X, up to 0.1N/min (ANR) of internal leakage is anticipated due to cylinder structure.

## Standard Strokes

Bore size (mm)	Standard strokes (mm)
<b>10</b>	15, 30, 45, 60, 75, 100, 125, 150
<b>16</b>	15, 30, 45, 60, 75, 100, 125, 150, 175, 200

## Mounting and Accessories

Mounting		Basic type	Axial foot type	Front flange type	Double * clevis type
Standard	Mounting nut	●	●	●	—
	Rod end nut	●	●	●	●
	Clevis pin	—	—	—	●
Option	Single knuckle joint	●	●	●	●
	Double knuckle joint *	●	●	●	●
	T-bracket	—	—	—	●

\* For double clevis and double knuckle joint types, pins and snap rings are packed together.

## Port Position for Head Cover

For the standard type, the following two port positions for head cover are available: perpendicular to axis and axial direction.



Axial direction

Perpendicular to axis

## Mounting Bracket Part Nos.

Mounting bracket	Bore size (mm)	
	10	16
Foot bracket	CJ-L010B	CJ-L016B
Flange bracket	CJ-F010B	CJ-F016B
T-bracket*	CJ-T010B	CJ-T016B

\* T-bracket is applicable to double clevis type (D).

## Auto Switch Mounting Bracket Part Nos. (Band Mounting Type)

Bore size (mm)	Auto switch mounting bracket part no.	Note
<b>10</b>	BJ2-010	Common for models D-C7, D-C8, and D-H7
<b>16</b>	BJ2-016	

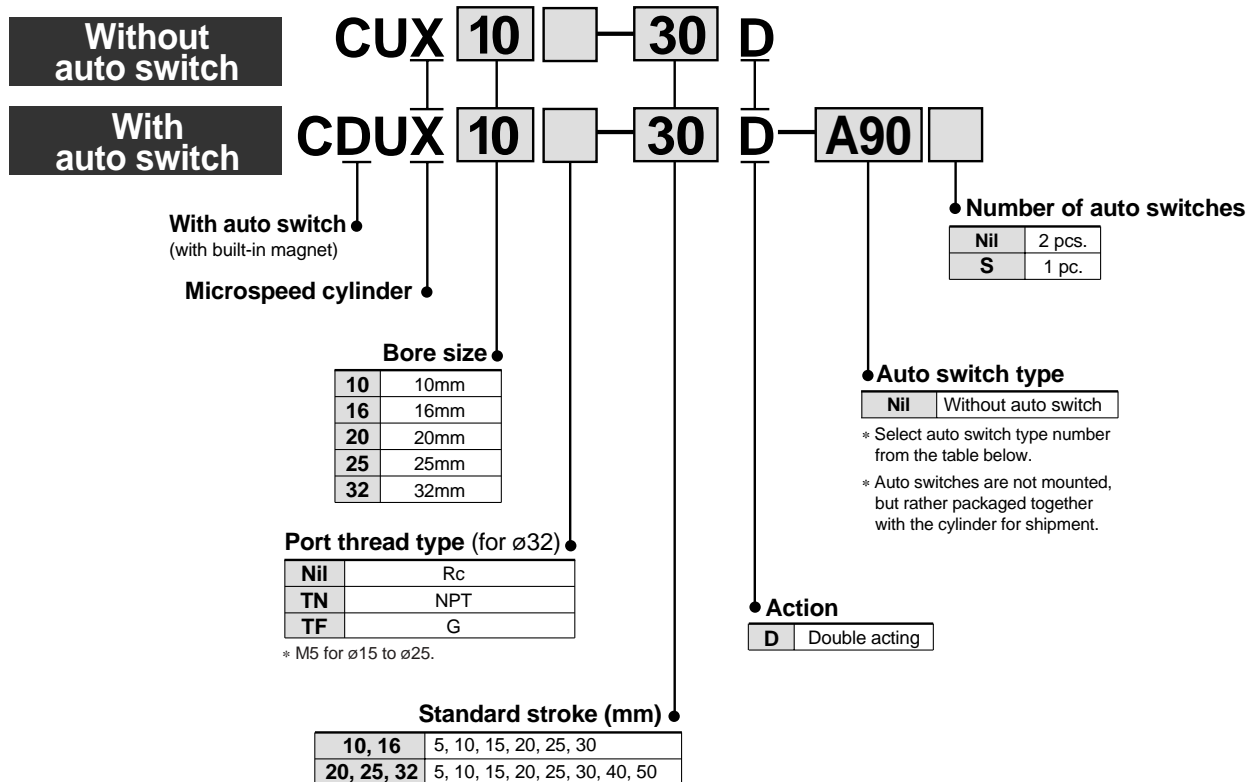
# Microspeed Cylinder: Double Acting/Single Rod

# Series CUX

Ø10, Ø16, Ø20, Ø25, Ø32

Dimensions and auto switch details are equivalent to those of the standard double acting single rod cylinder. Refer to the Series CU, CDU sections in "Best Pneumatics No. 2".

## How to Order



## Auto switch specifications

Type	Special function	Electrical entry	Indicator light	Wiring (output)	Load voltage		Auto switch type		Lead wire length (m)*			Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)		
Reed switch	—	Grommet	No	2-wire	24V	5V	100V or less	A90V	A90	●	●	—	IC circuit
						12V		100V	A93V	A93	●	●	—
					Yes	3-wire (NPN equiv.)	—	5V	—	A96V	A96	●	●
Solid state switch	Diagnostic indication (2-colour display)	Grommet	Yes	3-wire (NPN)	24V	5V	—	F9NV	F9N	●	●	○	IC circuit
				3-wire (PNP)				F9PV	F9P	●	●	○	
				2-wire				F9BV	F9B	●	●	○	
				3-wire (NPN)				F9NWV	F9NW	●	●	○	IC circuit
				3-wire (PNP)				F9PWW	F9PW	●	●	○	
				2-wire				F9BWW	F9BW	●	●	○	

\* Lead wire length symbols: 0.5m ..... Nil (Example) A93  
3m ..... L (Example) A93L  
5m ..... Z (Example) F9NWZ

\* Solid state auto switches marked "○" are produced upon receipt of order.  
D-9□ type auto switches can also be mounted.

## Specifications



Fluid	Air
Proof pressure	1.05MPa
Maximum operating pressure	0.7MPa
Ambient and fluid temperature	Without auto switch: -10° to 70°C With auto switch: -10° to 60°C (with no freezing)
Lubrication	Non-lube
Piston speed	ø10, ø16: 1 to 300mm/s ø20 to ø32: 0.5 to 300mm/s
Cushion	Double side rubber bumper
Rod end threads	Male threads
Thread tolerance	JIS class 2
Stroke length tolerance	$\begin{matrix} +1.0 \\ 0 \end{matrix}$
Mounting type	Basic type

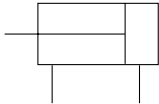
## Minimum Operating Pressure

Unit: MPa

Bore size (mm)	ø10	ø16	ø20	ø25	ø32
Min. operating pressure (MPa)	0.06	0.06	0.05	0.05	0.05

## JIS symbol

Double acting/Single rod



## Standard Strokes

Bore sizes (mm)	Standard strokes (mm)
10, 16	5, 10, 15, 20, 25, 30
20, 25, 32	5, 10, 15, 20, 25, 30, 40, 50

## ⚠ Specific Product Precautions

Be sure to read before handling.

Refer to pages 15 to 24 for safety instructions and precautions.

### Mounting

#### ⚠ Caution

- Tightening the cylinder beyond the range of the indicated torque (shown in the table below) may affect operation. Apply Loctite® (No. 242, Blue) to the mounting threads.

Bore sizes (mm)	Hexagon socket head cap screw size (mm)	Proper tightening torque (N·m) (cylinder body)
10	M3	0.54 ±10%
16	M4	1.23 ±10%
20, 25	M5	2.55 ±10%
32	M6	4.02 ±10%

### Operation

#### ⚠ Warning

- The speed may not be controllable during low speed operation with the meter-out controller.

#### ⚠ Caution

- For Series CUX10, up to 0.1N/min (ANR) of internal leakage is anticipated due to cylinder structure.

### Maintenance

#### ⚠ Caution

- Replacement parts/Seal kits  
Replacement parts and seal kits can be ordered using the seal kit number for each bore size.

Bore size (mm)	Seal kit no.	Kit components
16	CUX16-PS	Piston seal: 1 pc.
20	CUX20-PS	Rod seal: 1 pc.
25	CUX25-PS	Gasket: 1 pc.
32	CUX32-PS	Grease pack (10g): 1 pc.

\* Due to cylinder structure, 10mm bore size seals cannot be replaced.

- Grease pack

When maintenance requires only grease, use the following part numbers to order.

Grease pack

GR-L-005 (5g)

GR-L-010 (10g)

GR-L-150 (150g)

# Microspeed Cylinder: Double Acting/Single Rod

# Series CQSX

## Ø12, Ø16, Ø20, Ø25

Dimensions and auto switch details are equivalent to those of the standard double acting single rod cylinder. Refer to the Series CQS, CDQS sections in "Best Pneumatics No. 2".

### How to Order

**Without auto switch** CQSX B 20 30 D

**With auto switch** CDQSX B 20 30 D A90

**Number of auto switches**

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

**Auto switch type**

Nil	Without auto switch (with built-in magnet)
-----	--

\* Select auto switch model number from the table below.  
\* Auto switches are not mounted, but rather packaged together with the cylinder for shipment.

**Cushion/Rod end threads**

Nil	Standard (rod end female threads)
C	With rubber bumper
M	Rod end male threads

\* Combination of the above specifications is possible.

**Action**

D	Double acting
---	---------------

**Mounting**

B	Through hole/ Double end tapped common (standard)
L	Foot type
F	Front flange type
G	Rear flange type
D	Double clevis type

**Bore size**

12	12mm
16	16mm
20	20mm
25	25mm

**Cylinder stroke (mm)**

Bore sizes (mm)	Standard strokes (mm)
12, 16	5, 10, 15, 20, 25, 30
20	5, 10, 15, 20, 25, 30, 35, 40, 45, 50
25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

**With auto switch (with built-in magnet)**

**Microspeed cylinder**

#### Manufacturing intermediate strokes

Intermediate strokes can be manufactured in 1mm increments by installing spacers in a standard stroke cylinder. The total length of the cylinder is the same as the longer standard cylinder.

Example) For CQSXB25-47D, a 3mm spacer is installed inside of a standard stroke CQSXB25-50D cylinder.

#### Mounting bracket part nos.

Bore size (mm)	Foot type <sup>Note 1)</sup>	Flange type	Double clevis type
12	CQS-L012	CQS-F012	CQS-D012
16	CQS-L016	CQS-F016	CQS-D016
20	CQS-L020	CQS-F020	CQS-D020
25	CQS-L025	CQS-F025	CQS-D025

Note 1) When ordering foot brackets, order 2 pieces per cylinder.

\* Accessories included with each bracket are as follows:

Foot/Flange types: Body mounting bolts  
Double clevis type: Clevis pins, C-type snap ring for shaft, and body mounting bolts

#### Auto switch specifications

Type	Special function	Electrical entry	Indicator/light	Wiring (output)	Load voltage		Auto switch type		Lead wire length (m)*			Applicable load						
					DC	AC	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)							
Reed switch	—	Grommet	No	2-wire	24V	—	100V or less	A90V	A90	●	●	—	IC circuit					
						12V	100V	A93V	A93	●	●	—	—					
					5V	—	A96V	A96	●	●	—	IC circuit						
									—	—	—	—	—	—	—			
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24V	5V	12V	—	F9NV	F9N	●	●	○	IC circuit				
											3-wire (PNP)	12V	—	F9PV	F9P	●	●	○
					2-wire	12V	—	F9BV	F9B	●						●	○	—
										3-wire (NPN)	5V	12V	—	F9NWV	F9NW	●	●	○
				3-wire (PNP)	12V	—	F9PWV	F9PW	●							●	○	—
									2-wire							12V	—	F9BWW
				—	—	—	—	—										

\* Lead wire length symbols: 0.5m ..... Nil (Example) A93  
3m ..... L (Example) A93L  
5m ..... Z (Example) F9NWZ

\* Solid state auto switches marked "○" are produced upon receipt of order.



## Specifications



Type	Pneumatic (non-lube) type
Action	Double acting/Single rod
Fluid	Air
Proof pressure	1.5MPa
Maximum operating pressure	1.0MPa
Ambient and fluid temperature	Without auto switch: -10° to 70°C (with no freezing) With auto switch: -10° to 60°C
Rubber bumper	None
Rod end threads	Female threads
Rod end thread tolerance	JIS class 2
Stroke length tolerance	Standard stroke: $+1.0_0$
Mounting	Through hole/Double end tapped common
Piston speed	ø12, ø16: 1 to 300mm/s ø20, ø25: 0.5 to 300mm/s
Piping ports	M5 for any bore size

## Minimum Strokes for Auto Switch Mounting

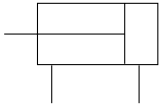
Unit: mm

Number of auto switches	D-A9□, D-F9□WV	D-A9□V	D-F9N	D-F9 <sup>®</sup> , D-F9□W	D-F9□V
2 pcs.	10	10	15 <sup>Note)</sup>	20 <sup>Note)</sup>	5
1 pc.	10 <sup>Note)</sup>	5	15 <sup>Note)</sup>	20 <sup>Note)</sup>	5

Note) Consult with SMC when operating with a stroke below those shown above.

## JIS symbol

Double acting/Single rod



## Minimum Operating Pressure

Bore size (mm)	12	16	20	25
Min. operating pressure (MPa)	0.03	0.03	0.025	0.025

## Body Options

Description	Application
Rod end male threads	Applicable to all standard double acting single rod types
Rubber bumper	

## ⚠ Specific Product Precautions

**Be sure to read before handling.**  
Refer to pages 15 to 24 for safety instructions and precautions.

### Snap Ring Installation and Removal

#### ⚠ Caution

1. Use the appropriate pliers (C-type snap ring mounting tool) for installation and removal of the snap ring.
2. Take precautions even when using the appropriate pliers (C-type snap ring mounting tool). The snap ring may slip off the end of the pliers (C-type snap ring mounting tool) and spring out, causing bodily injury or damage to nearby equipment. Furthermore, make sure the snap ring is securely seated in its mounting groove before supplying air.

### Maintenance

#### ⚠ Caution

1. Replacement parts/Seal kits  
Replacement parts and seal kits can be ordered using the seal kit number for each bore size.

Bore size (mm)	Seal kit no.	Kit components
12	CQSX12-PS	Piston seal: 1 pc.
16	CQSX16-PS	Rod seal: 1 pc.
20	CQSX20-PS	Tube gasket: 1 pc.
25	CQSX25-PS	Grease pack (10g): 1 pc.

2. Grease packs  
When maintenance requires only grease, use the following part numbers to order.  
Grease pack  
GR-L-005 (5g)  
GR-L-010 (10g)  
GR-L-150 (150g)

# Microspeed Cylinder: Double Acting/Single Rod

# Series CQ2X

∅32, ∅40, ∅50, ∅63, ∅80, ∅100

Dimensions and auto switch details are equivalent to those of the standard double acting single rod cylinder. Refer to the Series CQ2, CDQ2 section in "Best Pneumatics No. 2".

## How to Order

**Without auto switch**

**CQ2X** **B** **40** **30** **D**

**With auto switch**

**CDQ2X** **B** **40** **30** **D** **A73**

**Mounting**

<b>B</b>	Through hole (standard)	<b>F</b>	Front flange type
<b>A</b>	Double end tapped	<b>G</b>	Rear flange type
<b>L</b>	Foot type	<b>D</b>	Double clevis type

**Bore size**

<b>32</b>	32mm
<b>40</b>	40mm
<b>50</b>	50mm
<b>63</b>	63mm
<b>80</b>	80mm
<b>100</b>	100mm

**Port thread type**

<b>Nil</b>	Rc
<b>TN</b>	NPT
<b>TF</b>	G

**Action**

<b>D</b>	Double acting
----------	---------------

**Cylinder stroke (mm)**  
Refer to the standard stroke table on page 8.

**Cushion/Rod end threads**

<b>Nil</b>	Standard (rod end female threads)
<b>C</b>	With rubber bumper
<b>M</b>	Rod end male threads

**Auto switch type**

<b>Nil</b>	Without auto switch (with built-in magnet)
------------	--

**Number of auto switches**

<b>Nil</b>	2 pcs.
<b>S</b>	1 pc.
<b>n</b>	"n" pcs.

\* Select auto switch model number from the table below.  
\* Auto switches are not mounted, but rather packaged together with the cylinder for shipment.

\* Combination of the above specifications is possible.

With auto switch (with built-in magnet)

Microspeed cylinder

### Mounting bracket part nos.

Bore size (mm)	Foot type (Note 1)	Flange type	Double clevis type (Note 2)
<b>32</b>	CQ-L032	CQ-F032	CQ-D032
<b>40</b>	CQ-L040	CQ-F040	CQ-D040
<b>50</b>	CQ-L050	CQ-F050	CQ-D050
<b>63</b>	CQ-L063	CQ-F063	CQ-D063
<b>80</b>	CQ-L080	CQ-F080	CQ-D080
<b>100</b>	CQ-L100	CQ-F100	CQ-D100

Note 1) When ordering the foot bracket, order 2 pieces per cylinder.

Note 2) For the double clevis type, clevis pins and snap ring are packaged together.

\* Accessories included with each bracket are as follows.

- Foot/Flange types: Body mounting bolts
- Double clevis type: Clevis pins, C-type snap ring for shaft, and body mounting screws

### Auto switch specifications

Type	Special function	Electrical entry	Indicator light	Wiring (output)	Load voltage		Rail mounting		Direct mounting		Lead wire length (m)*				Applicable load												
					DC	AC	∅32 to ∅100		∅32 to ∅100		0.5 (Nil)	3 (L)	5 (Z)	None (N)													
							Perpendicular	In-line	Perpendicular	In-line																	
Reed switch	—	Grommet	Yes	3-wire (NPN equiv.)	—	5V	—	A76H	A96V	A96	●	●	—	—	IC circuit												
											24V	200V	A72	A72H		—	—	●	●	—	—						
																		12V	100V	A73	A73H	—	—	●	●	●	—
																								5V, 12V	100V or less	A80	A80H
																		12V	—	A73C	—	—	—				
																								5V, 12V	24V or less	A80C	—
																		—	—	A79W	—	—	—				
Solid state switch	—	Grommet	Yes	3-wire (NPN)	5V, 12V	—	F7NV	F79	F9NV	F9N	●	●	○	—	IC circuit												
											24V	12V	F7PV	F7P		F9PV	F9P	●	●	○	—						
																		5V, 12V	—	F7BV	J79	F9BV	F9B	●	●	○	—
											—	—	J79C	—		—	—							●	●	●	—
																		—	—	F7NVV	F79W	F9NVV	F9NW	●	●	○	—
											—	—	—	F7PW		F9PWV	F9PW							●	●	○	—
																		—	—	F7BWV	J79W	F9BWV	F9BW	●	●	○	—
											—	—	—	F7NT		—	—							—	●	○	—
																		—	—	—	F79F	—	—	●	●	○	—
											—	—	—	F7LF		—	—							●	●	○	—

\* Lead wire length symbols: 0.5m ..... Nil (Example) A80C    5m ..... Z (Example) A80CZ  
3m ..... L (Example) A80CL    None ..... N (Example) A80CN

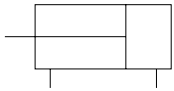
\* Solid state auto switches marked "O" are produced upon receipt of order.

## Specifications



### JIS symbol

Double acting/Single rod



Bore size (mm)	32	40	50	63	80	100
Type	Pneumatic (non-lube) type					
Fluid	Air					
Proof pressure	1.5MPa					
Maximum operating pressure	1.0MPa					
Ambient and fluid temperature	Without auto switch: -10° to 70°C With auto switch: -10° to 60°C (with no freezing)					
Rubber bumper	None					
Rod end threads	Female threads					
Rod end thread tolerance	JIS class 2					
Stroke length tolerance	+1.0 0					
Mounting	Through hole					
Piston speed	0.5 to 300mm/s					

Note 1) For cylinders without auto switches, M5 applies to the 5mm stroke only.

## Minimum Operating Pressure

Bore size (mm)	32	40	50	63	80	100
Min. operating pressure (MPa)	0.025	0.025	0.01			

## Standard Strokes

Bore sizes (mm)	Standard strokes (mm)
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63, 80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

### • Manufacturing intermediate strokes

Intermediate strokes can be manufactured in 1mm increments by installing spacers in a standard stroke cylinder. However, consult with SMC regarding a size  $\varnothing$ 40 cylinder with bumper.

Example) For CQ2XB40-57D, an 18mm spacer is installed inside a standard stroke CQ2XB40-75D cylinder.

## ⚠ Specific Product Precautions

Be sure to read before handling.

Refer to pages 15 to 24 for safety instructions and precautions.

### Snap Ring Installation and Removal

#### ⚠ Caution

- Use the appropriate pliers (C-type snap ring mounting tool) for installation and removal of the snap ring.
- Take precautions even when using the appropriate pliers (C-type snap ring mounting tool). The snap ring may slip off the end of the pliers (C-type snap ring mounting tool) and spring out, causing bodily injury or damage to nearby equipment. Furthermore, make sure the snap ring is securely seated in its mounting groove before supplying air.

### Pneumatic Circuit

- Allow an extra margin when you set the supply pressure for the cylinder to ensure sufficient pressure always. If the operating pressure is too low, low speed operation may not be stable depending on the condition of the load. Furthermore, the maximum speed may be restricted depending on the pneumatic circuit or operating pressure.

### Maintenance

#### ⚠ Caution

- Replacement parts/Seal kits  
Replacement parts and seal kits can be ordered using the seal kit number for each bore size.

Bore size (mm)	Seal kit no.	Kit components
32	CQ2X32-PS	Piston seal: 1 pc.
40	CQ2X40-PS	
50	CQ2X50-PS	Rod seal: 1 pc.
63	CQ2X63-PS	Gasket: 1 pc.
80	CQ2X80-PS	Grease pack (10g): 1 pc.
100	CQ2X100-PS	

- Grease packs

When maintenance requires only grease, use the following part numbers to order.

Grease pack  
GR-L-005 (5g)  
GR-L-010 (10g)  
GR-L-150 (150g)

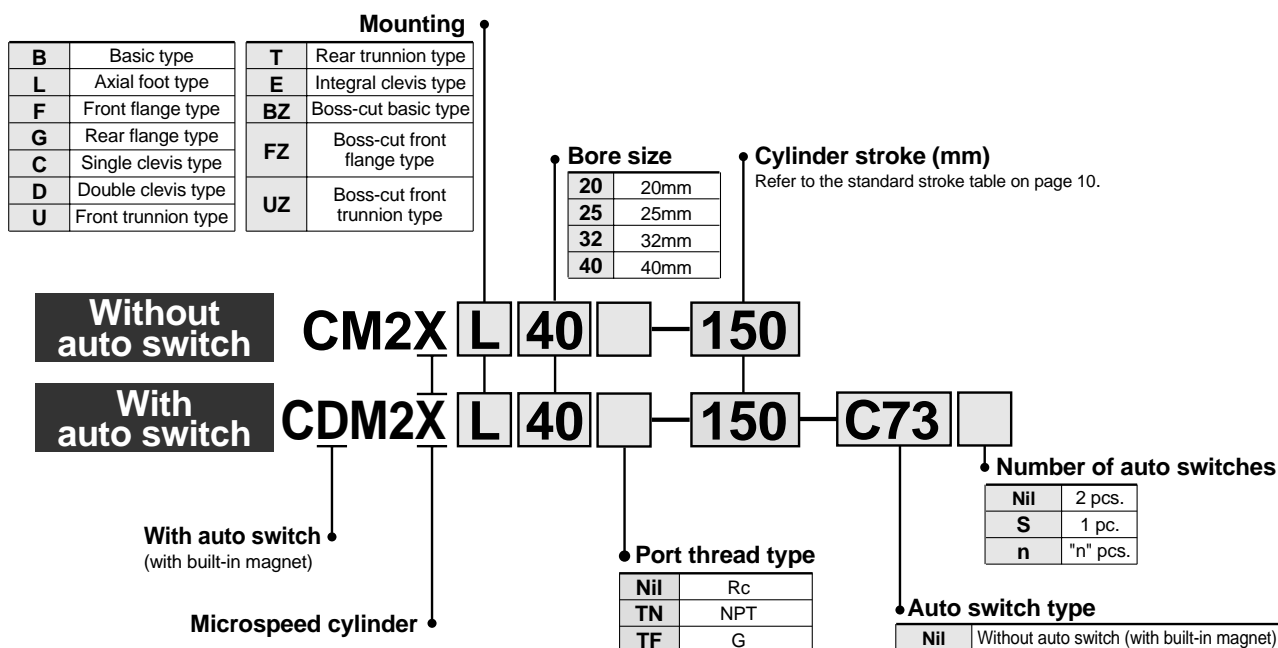
# Microspeed Cylinder: Double Acting/Single Rod

# Series CM2X

∅20, ∅25, ∅32, ∅40

Dimensions and auto switch details are equivalent to those of the standard double acting single rod cylinder. Refer to the Series CM2 section in "Best Pneumatics No. 2".

## How to Order



\* Select applicable auto switch model number from the table below.

\* Auto switches are not mounted, but rather packaged together with the cylinder for shipment.

## Auto switch specifications

Type	Special function	Electrical entry	Indicator light	Wiring (output)	Load voltage		Auto switch type	Lead wire length (m)*				Applicable load																						
					DC	AC		0.5 (Nil)	3 (L)	5 (Z)	None (N)																							
Reed switch	—	Grommet	Yes	3-wire (NPN equiv.)	—	5V	—	●	●	—	—	IC circuit	—																					
														No	24V	12V, 100V	100V or less	C73	●	●	●	—	—	Relay PLC										
																									Yes	24V	12V	—	B53	●	●	●	—	PLC
																									Yes	24V	12V	200V or less	B64	●	●	—	—	Relay PLC
														No	24V	5V, 12V	24V or less	C73C	●	●	●	●	IC circuit											
		Terminal conduit	Yes	24V	12V	—	A33A	—	—	—	●	—	PLC																					
														DIN terminal	Yes	12V	100V, 200V	A34A	—	—	—	●	—	Relay PLC										
																									Grommet	Yes	—	—	B59W	●	●	—	—	Relay PLC
														Solid state switch	—	Grommet	Yes	3-wire (NPN)	—	5V, 12V	—	●	●	○										
Connector	24V	12V	—	H7A1	●	●	○	—	—	—																								
											Terminal conduit	24V	12V												—	H7A2	●	●	○	—	—			
																																Grommet	24V	12V
											Grommet	24V	5V, 12V												—	H7C	●	●	●	●	—			
Grommet	24V	5V, 12V	—	G39A	—	—	—	●	IC circuit																									
										Grommet	24V	12V	—			K39A	—	—	—	●	—													
Grommet	24V	5V, 12V	—	H7NW	●	●	○	—	—													IC circuit												
										Grommet	24V	12V	—			H7PW	●	●	○	—	—													
																							Grommet	24V	12V	—	H7BW	●	●	○	—			
										Grommet	24V	5V, 12V	—	G5NT	—	●	○	—	IC circuit															
Grommet	24V	5V, 12V	—	H7NF	●	●	○	—	—																									
										Grommet	24V	—	—	H7LF	●	●	○	—	—															

\* Lead wire length symbols: 0.5m ..... Nil  
3m ..... L  
5m ..... Z  
None ..... N

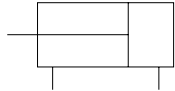
(Example) C80CZ, C80CN  
\* Solid state auto switches marked "O" are produced upon receipt of order.

\* You do not need to specify "N" (i.e., without lead wire) for D-A3□A, D-A44A, D-G39A, and D-K39A. This is the only standard specification automatically available for these models.



**JIS symbol**

Double acting/Single rod



**Standard Strokes**

Bore size (mm)	Standard strokes (mm) <sup>Note)</sup>
20	25, 50, 75, 100, 125, 150 200, 250, 300
25	
32	
40	

Note) Intermediate strokes other than the above are produced upon receipt of order.

**⚠ Specific Product Precautions**

**Be sure to read before handling.  
Refer to pages 15 to 24 for safety instructions and precautions.**

**Operation**

**⚠ Warning**

**1. Do not rotate the cover.**

Rotating the cover when mounting the cylinder or screwing pipe fittings into the ports may cause damage from the cover joint section.

**⚠ Caution**

**1. Be careful of the snap ring springing out.**

When replacing the rod seal, take care that the snap ring does not spring out while you are removing it.

**Maintenance**

**⚠ Caution**

**1. Replacement parts/Seal kits**

Replacement parts and seal kits can be ordered using the seal kit number for each bore size.

Bore size (mm)	Seal kit no.	Kit components
20	CM2X20-PS	Rod seal: 1 pc.
25	CM2X25-PS	
32	CM2X32-PS	Grease pack (10g): 1 pc.
40	CM2X40-PS	

**2. Grease packs**

When maintenance requires only grease, use the following part numbers to order.

- Grease pack
- GR-L-005 (5g)
- GR-L-010 (10g)
- GR-L-150 (150g)

**Specifications**

Bore sizes (mm)	20, 25, 32, 40
Type	Pneumatic type
Action	Double acting/Single rod
Fluid	Air
Proof pressure	1.5MPa
Maximum operating pressure	1.0MPa
Minimum operating pressure	0.025MPa
Ambient and fluid temperature	Without auto switch: -10° to 70°C (with no freezing) With auto switch: -10° to 60°C
Cushion	Rubber bumper
Lubrication	Non-lube
Thread tolerance	JIS class 2
Stroke length tolerance	+1.4 0

**Piston Speed**

Bore size (mm)	20	25	32	40
Piston speed (mm/s)	0.5 to 300			
Allowable kinetic energy (J)	0.27	0.4	0.65	1.2

**Mounting Bracket Part Nos.**

Bore size (mm)	20	25	32	40
Axial foot <sup>Note 1)</sup>	CM-L020B	CM-L032B	CM-L040B	
Flange	CM-F020B	CM-F032B	CM-F040B	
Single clevis	CM-C020B	CM-C032B	CM-C040B	
Double clevis (with pins) <sup>Note 2)</sup>	CM-D020B	CM-D032B	CM-D040B	
Trunnion (with nuts)	CM-T020B	CM-T032B	CM-T040B	

Note 1) When ordering foot brackets, order 2 pieces per cylinder.

Note 2) For the double clevis type with pins, clevis pins and snap ring (cotter pins for ø40) are packaged together.

**Auto Switch Mounting Bracket Part Nos.**

Auto switch type	Bore size (mm)			
	20	25	32	40
D-C7, D-C8, D-H7	BM2-020	BM2-025	BM2-032	BM2-040
D-B5, D-B6, D-G5	BA2-020	BA2-025	BA2-032	BA2-040
D-A3□A, D-A44A, D-G39A, D-K39A	BM3-020	BM3-025	BM3-032	BM3-040

**Mounting Type and Accessories**

Accessory	Standard			Optional		
	Mounting nut	Rod end nut	Clevis pin	Single knuckle joint	Double knuckle joint <sup>Note 3)</sup>	Clevis bracket
Mounting type						
Basic type	● (1 pc.)	●	—	●	●	—
Axial foot type	● (2 pcs.)	●	—	●	●	—
Front flange type	● (1 pc.)	●	—	●	●	—
Rear flange type	● (1 pc.)	●	—	●	●	—
Integrated clevis type	— <sup>Note 1)</sup>	●	—	●	●	●
Single clevis type	— <sup>Note 1)</sup>	●	—	●	●	—
Double clevis type <sup>Note 3)</sup>	— <sup>Note 1)</sup>	●	●	●	●	—
Front trunnion type	● (1 pc.) <sup>Note 2)</sup>	●	—	●	●	—
Rear trunnion type	● (1 pc.) <sup>Note 2)</sup>	●	—	●	●	—
Boss-cut basic type	● (1 pc.)	●	—	●	●	—
Boss-cut flange type	● (1 pc.)	●	—	●	●	—
Boss-cut trunnion type	● (1 pc.)	●	—	●	●	—
Note					With pins	With pins

Note 1) Mounting nuts are not included with the integrated clevis, single clevis, and double clevis types.

Note 2) Trunnion nuts are included with the front trunnion and rear trunnion types.

Note 3) Pins and snap rings (cotter pins for ø40) are packaged together with the double clevis and double knuckle joint types.

# Series 10/11 -CQSX, -CQ2X

## Microspeed Cylinder for Clean Room Series 10-, 11-

The double-seal construction of the actuator rod section for these series, together with their ability to channel exhaust through the relief ports directly to the outside of a clean room environment, allow operation of these cylinders in a class 100 clean room.

Dimensions and applicable auto switches are equivalent to those of the standard clean room series. Refer to the separate clean room series catalogs.

### Series 10/11 -CQSX

#### How to Order

**Clean room series**

10	Relieving type
11	Vacuum type

**10-C(D)QSX B 20-30 D A90**

With auto switch (with built-in magnet)  
Microspeed cylinder  
Mounting  
Through hole/Double end tap common (standard)  
Bore size  
Cylinder stroke (mm)  
Number of auto switches  
Auto switch type  
Rod end threads  
Action

12	12mm
16	16mm
20	20mm
25	25mm


Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Nil	Without auto switch (with built-in magnet)
-----	--

\*Refer to "How to Order" on page 5 for auto switch model numbers.  
\*Auto switches are not mounted, but rather packaged together with the cylinder for shipment.

Nil	Standard (Rod end female threads)
M	Rod end male threads

D	Double acting
---	---------------



#### Specifications

Bore size (mm)	10- (Relieving type)			
	12	16	20	25
Fluid	Air			
Proof pressure	1.5MPa			
Maximum operating pressure	1.0MPa			
Minimum operating pressure	0.04MPa		0.035MPa	
Ambient and fluid temperature	Without auto switch: -10° to 70°C With auto switch: -10° to 60°C			
Piston speed	1 to 200mm/s			
Piston rod diameter	ø6	ø8	ø10	ø12
Rod end threads	Female threads M3	M4	M5	M6
	Male threads M5	M6	M8	M10 x 1.25
Rod end thread tolerance	JIS class 2			
Stroke tolerance	+1.0 0 mm			
Port size	M5 x 0.8			
Vacuum port, relief port	M5 x 0.8			

Bore size (mm)	11- (Vacuum type)			
	12	16	20	25
Fluid	Air			
Proof pressure	1.5MPa			
Maximum operating pressure	1.0MPa			
Minimum operating pressure	0.03MPa		0.025MPa	
Ambient and fluid temperature	Without auto switch: -10° to 70°C With auto switch: -10° to 60°C			
Piston speed	1 to 200mm/s		0.5 to 200mm/s	
Piston rod diameter	ø6	ø8	ø10	ø12
Rod end threads	Female threads M3	M4	M5	M6
	Male threads M5	M6	M8	M10 x 1.25
Rod end thread tolerance	JIS class 2			
Stroke tolerance	+1.0 0 mm			
Port size	M5 x 0.8			
Vacuum port, relief port	M5 x 0.8			

### Series 10/11 -CQ2X

#### How to Order

**Clean room series**

10	Relieving type
11	Vacuum type

**10-C(D)Q2XB 40 30 D A73**

With auto switch (with built-in magnet)  
Microspeed cylinder  
Bore size  
Cylinder stroke (mm)  
Port thread type  
Number of auto switches  
Auto switch type  
Rod end threads  
Action

32	32mm
40	40mm

Nil	Rc
TN	NPT
TF	G

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Nil	Without auto switch (with built-in magnet)
-----	--

\* M5 for □-CQ2XB32-5□


**Standard Strokes**

Bore sizes (mm)	Standard strokes (mm)
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

**Manufacturing intermediate strokes**  
Intermediate strokes can be manufactured in 1mm increments by installing spacers in a standard stroke cylinder. However, consult with SMC regarding a size ø40 cylinder with bumper.  
Example) For 10-CQ2XB40-57D, an 18mm spacer is installed inside a standard stroke 10-CQ2XB40-75D cylinder.

Nil	Standard (Rod end female threads)
M	Rod end male threads

D	Double acting
---	---------------



#### Specifications

Bore size (mm)	10- (Relieving type)		11- (Vacuum type)	
	32	40	32	40
Fluid	Air			
Proof pressure	1.5MPa			
Maximum operating pressure	1.0MPa			
Minimum operating pressure	0.035MPa		0.025MPa	
Ambient and fluid temperature	Without auto switch: -10° to 70°C With auto switch: -10° to 60°C			
Piston speed	1 to 200mm/s		0.5 to 200mm/s	
Piston rod diameter	ø16			
Rod end threads	Female threads M8	M8		
	Male threads M14 x 1.5	M14 x 1.5		
Rod end thread tolerance	JIS class 2			
Stroke tolerance	Standard stroke: +1.0 0 mm			
Vacuum port, relief port	M5			

## Series 10/11 -CM2X

### How to Order



#### Clean room series

10	Relieving type
11	Vacuum type

**10-C(D)M2X L 40 [ ] 150 C73 [ ]**

With auto switch  
(with built-in magnet)

Microspeed cylinder

Bore size

20	20mm
25	25mm
32	32mm
40	40mm

Port thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)

Refer to the standard stroke table below.

#### Mounting

B	Basic Type
L	Axial foot type
F	Front flange type
G	Rear flange type
BZ	Boss-cut basic type
FZ	Boss-cut front flange type

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch type

Nil	Without auto switch (with built-in magnet)
-----	---

\* Refer to "How to Order" on page 9 for auto switch model numbers.

\* Auto switches are not mounted, but rather packaged together with the cylinder for shipment.

#### Standard strokes

Clean room series	Bore size (mm)	Standard strokes (mm)
10- (Relieving type)	20	25, 50, 75, 100, 125, 150, 175, 200, 250, 300
	25	
	32	
	40	
11- (Vacuum type)	20	
	25	
	32	
	40	

#### Specifications

Bore size (mm)	10- (Relieving type)				11- (Vacuum type)			
	20	25	32	40	20	25	32	40
Fluid	Air							
Proof pressure	1.5MPa							
Maximum operating pressure	1.0MPa							
Minimum operating pressure	0.035MPa				0.025MPa			
Ambient and fluid temperature	Without auto switch: -10° to 70°C With auto switch: -10° to 60°C							
Cushion	Rubber bumper							
Piston speed	1 to 200mm/s				0.5 to 200mm/s			
Piston rod diameter	ø8	ø10	ø12	ø14	ø8	ø10	ø12	ø14
Rod end threads	M8	M10 x 1.25	M14 x 1.5	M14 x 1.5	M8	M10 x 1.25	M14 x 1.5	M14 x 1.5
Rod end thread tolerance	JIS class 2							
Stroke tolerance	+ <sup>1</sup> / <sub>0</sub> .4 mm							
Vacuum port, relief port	M5							

## ⚠ Specific Product Precautions

Be sure to read before handling.  
Refer to pages 15 to 24 for safety instructions and precautions.

#### Operation

#### ⚠ Warning

##### 1. Do not rotate the cover.

Rotating the cover when mounting the cylinder or screwing pipe fittings into the ports may cause damage from the cover joint section.

#### ⚠ Caution

##### 1. Be careful of the snap ring springing out.

When replacing the rod seal, take care that the snap ring does not spring out while you are removing it.

#### Maintenance

#### ⚠ Caution

##### 1. Grease packs

Order grease for maintenance using the order number below.

Grease pack  
GR-X-005 (5g)

# Related Products—Made to Order Specifications

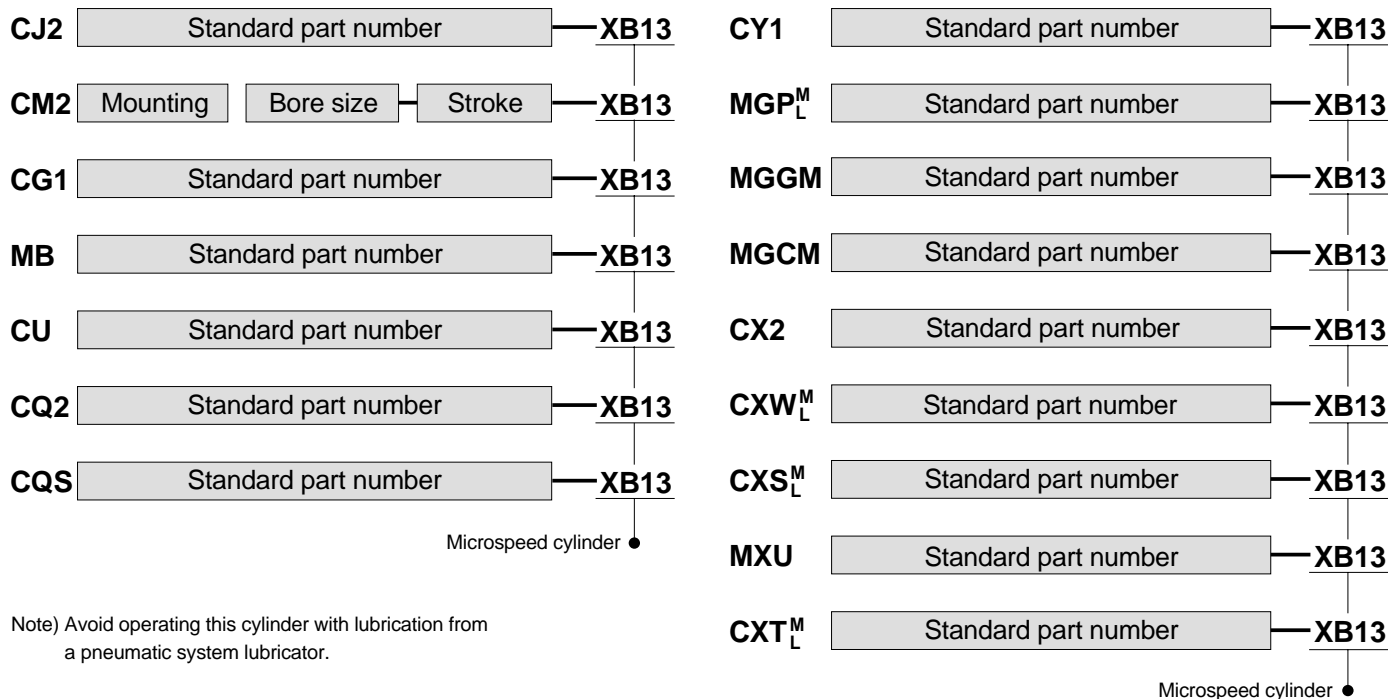
## -XB13: Lowspeed Cylinder

5 to 50mm/s (CY1: 7 to 50mm/s)



Symbol

### Microspeed Cylinder -XB13



Note) Avoid operating this cylinder with lubrication from a pneumatic system lubricator.

### Specifications

Applicable cylinder	Air cylinder/Standard type					Free-mounting cylinder	Compact cylinder	Compact cylinder	Magnetically coupled rodless cylinder	Compact guide cylinder	Guide cylinder		Slide unit		Dual rod cylinder	Compact slide	Platform cylinder
	CJ2	CM2	CG1	MB	CU						CQ2	CQS	CY1	MGP <sup>M</sup> <sub>L</sub>			
<b>Action</b>	Double acting/Single rod						Double acting										
<b>Bore sizes (mm)</b>	6, 10 16	20, 25 32, 45	20, 25 32, 40 50, 63	32, 40 50, 63 80, 100	6, 10 16, 20 25, 32	12, 16, 20 25, 32, 40 50, 63, 80 100	12, 16 20, 25	CY1B: 6 10, 15, 20 25, 32, 40 50, 63 CY1S: 6 to 40	12, 16, 20 25, 32, 40 50, 63, 80 100	20, 25, 32 40, 50	10, 15 25	10, 16 20 25, 32	6, 10 15, 20 25, 32	6, 10 16	12, 16 20, 25 32, 40		
<b>Piston speed</b>	5 to 50mm/s							7 to 50 mm/s	5 to 50 mm/s	5 to 50mm/s							
<b>Cushion</b>	Rubber bumper		Double-side air cushion	Double-side rubber bumper	No rubber bumper	No rubber bumper	Double-side rubber bumper	Double-side rubber bumper (basic cylinder section)	Shock absorber (optional for CX2)	Rubber bumper							
<b>Auto switch</b>	Mountable																
<b>Mounting type</b>	Basic type Foot type Flange type Double clevis type	Basic type Foot type Flange type Trunnion type Clevis type	Basic type Foot type Flange type Clevis type Trunnion type	Basic type	Basic type Foot type Flange type Double clevis type	Basic type Foot type Flange type Double clevis type	Basic type Slider type	Basic type	Basic type Front mounting flange type	Basic type							
<b>Dimensions</b>	Dimensions and specifications are equivalent to those of the standard double acting type. Refer to the "Best Pneumatics No. 2" general catalog.																
<b>Other specifications</b>																	

\* Shock absorbers are not available with the microspeed version of the MGGM cylinder.



## Related Products

# Speed Controller for Low Speed Operation

The effective area of controlled flow is approximately 1/10 of the standard type. These controllers are suitable for controlling the speed of microspeed cylinders. The dual type speed controller is especially suitable for cylinders with a small bore size.

## Elbow/Universal Type



### Flow rate and effective area

Model		AS12□1FM-M5	AS22□1FM-□01	AS22□1FM-□02			
		AS13□1FM-M5	AS23□1FM-□01	AS23□1FM-□02			
Tubing O.D.	Metric sizes	ø3.2, ø4, ø6	ø3.2, ø4	ø6, ø8		ø8, ø10	
	Inch sizes	ø1/8", ø5/32", ø3/16" ø1/4"	ø1/8", ø5/32"	ø3/16", ø1/4" ø5/16"	ø5/32"	ø3/16" ø1/4", ø5/16" ø3/8"	
Controlled flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	7	12		38		
	Effective area mm <sup>2</sup>	0.1	0.2		0.6		
Free flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	100	180	230	260	390	460
	Effective area mm <sup>2</sup>	1.5	2.7	3.5	4	6	7

Note) Flow rates are values measured with pressure at 0.5MPa and temperature at 20°C.

## In-line Type



### Flow rate and effective area

Model		AS1001FM	AS2001FM		AS2051FM	
Tubing O.D.	Metric sizes	ø3.2, ø4, ø6	ø4	ø6		ø8
	Inch sizes	ø1/8", ø5/32", ø3/16", ø1/4"	ø5/32"	ø3/16", ø1/4"	ø3/16"	ø1/4", ø5/16"
Controlled flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	7	12		38	
	Effective area mm <sup>2</sup>	0.1	0.2		0.6	
Free flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	100	130	230	290	460
	Effective area mm <sup>2</sup>	1.5	2	3.5	4.5	7

Note) Flow rates are values measured with pressure at 0.5MPa and temperature at 20°C.

## Elbow Type (Metal Body)



### Flow rate and effective area

Model			AS12□0M		AS22□0M-□01		AS22□0M-□02	
Port size	Cylinder side	M5	10-32UNF	1/8	1/8	1/4		
	Tubing side			1/8		1/4		
Controlled flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	7		12		38		
	Effective area mm <sup>2</sup>	0.1		0.2		0.6		
Free flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	105		280		420		
	Effective area mm <sup>2</sup>	1.6		4.3		6.5		

Note) Flow rates are values measured with pressure at 0.5MPa and temperature at 20°C.

## Dual Type



### Flow rate and effective area

Model		ASD230FM-M5	ASD330FM-□01	ASD430FM-□02		
Tubing O.D.	Metric sizes	ø4, ø6	ø6, ø8		ø6	ø8, ø10
	Inch sizes	ø1/8", ø5/32" ø3/16", ø1/4"	ø3/16", ø1/4"		—	ø1/4", ø5/16" ø3/8"
Controlled flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	7	12		38	
	Effective area mm <sup>2</sup>	0.1	0.2		0.6	
Free flow	Flow rate $\frac{l}{min}$ (ANR) (N/l/min)	75	175	295	350	
	Effective area mm <sup>2</sup>	1.1	2.7	4.5	5.3	


Note) Flow rates are values measured with pressure at 0.5MPa and temperature at 20°C.





# *Microspeed Cylinders*

## Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of "**Caution**", "**Warning**", or "**Danger**". To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

 **Caution** : Operator error could result in injury or equipment damage.

 **Warning** : Operator error could result in serious injury or loss of life.

 **Danger** : In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO 4414: Pneumatic fluid power – Recommendations for the application of equipment to transmission and control systems

Note 2) JIS B 8370: General Rules for Pneumatic Equipment

### **Warning**

**1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.**

Since the products specified here are used in various operating conditions, their compatibility with the specific pneumatic system must be based on specifications or after analysis and/or tests to meet your specific requirements.

**2. Only trained personnel should operate pneumatically operated machinery and equipment.**

Compressed air can be dangerous if handled incorrectly. Assembly, handling or maintenance of pneumatic systems should be performed by trained and experienced operators.

**3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.**

1. Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.

2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.

3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc. (Bleed air into the system gradually to create back pressure.)

**4. Contact SMC if the product is to be used in any of the following conditions:**

1. Conditions and environments beyond the given specifications, or if product is used outdoors.

2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, press applications, or safety equipment.

3. An application which has the possibility of having negative effects on people, property, or animals, and therefore requires special safety analysis.



## Microspeed Cylinders

# Actuator Precautions 1

Be sure to read before handling.

### Design

#### Warning

1. **There is a danger of sudden erratic action by air cylinders if sliding parts of machinery are twisted, causing changes in forces to occur.**

In such cases, bodily injury may occur, e.g., by having hands or feet get caught in the machinery, or damage to the machinery itself may occur. Therefore, the machine should be adjusted to operate smoothly and designed to prevent such dangers.

2. **A protective cover is recommended to minimize the risk of personal injury.**

If driven objects and moving parts of a cylinder pose a likely threat of personal injury, design the structure to avoid direct human contact with that area.

3. **Securely tighten all of the cylinder's stationary parts and connected parts so that they will not become loose.**

Refer to the "Specific Product Precautions" section for each model.

4. **Cases when a deceleration circuit or shock absorber may be required**

When a driven object is operated at high speed or the load is heavy, a cylinder's cushion will most likely not be sufficient to absorb the impact. Install a deceleration circuit to reduce the speed before cushioning, or install an external shock absorber to relieve the impact. In this case, the rigidity of the machinery should also be examined.

5. **Take into account a possible drop in circuit pressure due to a power outage.**

When the cylinder is used as a clamping mechanism, there is a danger of work pieces dropping out of it if there is a decrease in clamping force due to a drop in circuit pressure caused by a power outage. Therefore, safety equipment should be installed to prevent damage to machinery and human injury. Also apply drop prevention measures to suspension mechanisms and lifting devices.

6. **Take into account a possible loss of power supply.**

Measures should be taken to protect against bodily injury and equipment damage in the event that there is a loss of power to equipment controlled by air pressure, electricity, or hydraulics.

7. **Design circuitry to prevent sudden lurching of driven objects.**

When a cylinder is driven by an exhaust center type directional control valve or when starting up after residual pressure is exhausted from the circuit, the piston and its driven object will lurch at high speed if pressure is applied to one side of the cylinder because of the absence of air pressure inside the cylinder. Therefore, equipment should be selected and circuits designed to prevent sudden lurching because there is a danger of bodily injury and/or damage to equipment when this occurs.

8. **Take into account emergency stops.**

Design the system so that bodily injury and/or damage to machinery and equipment will not occur when machinery is stopped by a manual emergency stop or a safety device triggered by abnormal conditions such as a power outage.

9. **Consider the action of the system when operation is restarted after an emergency stop or an abnormal stop.**

Design machinery so that bodily injury or equipment damage will not occur upon restart of operation. In the case that the cylinder needs to be reset at the starting position, install safe manual control equipment.

#### Warning

10. **When transferring work pieces that may fall and be damaged due to vibration, install a device such as a guide that prevents this from happening.**

#### Caution

1. **Design the system to prevent the application of lateral loads to the cylinder.**

A malfunction may occur when a lateral load is applied to the cylinder.

2. **Design the system to prevent vibration from being applied to the cylinder.**

A malfunction may occur due to the vibration.

3. **Avoid using a guide with obvious variations in operating resistance.**

Operation may become unstable when using a guide that manifests variations in operating resistance, or when the external load changes.

4. **Avoid a system structure in which the mounting orientation changes.**

Operation may become unstable if the mounting orientation changes.

5. **Avoid operation where the temperature fluctuates greatly. Also, when using at low temperatures, make sure that frost does not form inside the cylinder and on the piston rod.**

Operation may become unstable.

6. **Do not operate at a high frequency.**

As a guide, operate at a rate of 30 c.p.m. or less.

7. **Adjust the speed in accordance with the operating environment.**

When the operating environment changes, the speed adjustment will be off unless it is reset to reflect operation in the new environment.

### Selection

#### Warning

1. **Confirm the specifications.**

The products featured in this catalog are designed exclusively for use with industrial compressed air systems. If the products are used in conditions where pressure and/or temperature are outside the range of specifications, damage and/or malfunction may occur. Do not use in aberrant conditions. (Refer to specifications.)

Consult with SMC if fluid other than compressed air is required.

2. **Intermediate stops**

When intermediate stopping of a cylinder piston is performed with a 3-position closed center type directional control valve, it is difficult to achieve stopping positions as accurate and precise as with hydraulic pressure due to the compressibility of air.

Furthermore, since valves and cylinders are not guaranteed for zero air leakage, it may not be possible to hold a stopped position for an extended period of time. Contact SMC in case it is necessary to hold a stopped position for an extended period.



# Microspeed Cylinders Actuator Precautions 2

Be sure to read before handling.

## Selection

### ⚠ Caution

#### 1. Operate within the limits of the maximum usable stroke.

The piston rod will be damaged if operated beyond the maximum stroke. Refer to the cylinder model selection procedure for the maximum usable stroke.

#### 2. Operate the piston in such a way that collision damage will not occur at the stroke end.

The operation range should prevent damage from occurring when a piston, having inertial force, stops by striking the cover at the stroke end.

#### 3. Use a speed controller to adjust the cylinder drive speed, gradually increasing from a low speed to the desired speed setting.

#### 4. Provide intermediate supports for long stroke cylinders.

Provide intermediate supports for cylinders with long strokes to prevent rod damage due to sagging of the rod, deflection of the tube, vibration, and external loads.

## Pneumatic Circuits

### ⚠ Caution

#### 1. Keep the piping that connects the speed controller and cylinder port as short as possible.

Speed adjustment may be unstable if the speed controller and cylinder are far apart from each other.

#### 2. Use a low speed controller, which facilitates speed adjustment for low speed operation, or a dual speed controller (Series ASD), which prevents a cylinder from lurching.

(Using a low speed controller may restrict the maximum speed.) Refer to the recommended circuits on page 18.

#### 3. Allow an extra margin when you set the supply pressure for the cylinder to ensure sufficient pressure always.

If the operating pressure is too low, low speed operation may not be stable depending on the condition of the load. Furthermore, the maximum speed may be restricted depending on the pneumatic circuit or operating pressure.

## Mounting

### ⚠ Caution

#### 1. Do not apply a lateral load to the piston rod.

A malfunction may occur when a lateral load is applied to the piston rod.

#### 2. Make sure to align the rod axis with the load and direction of movement when connecting.

When not properly aligned, twisting of the rod and tubing may occur, and damage may be caused due to wear on areas such as the tube's inner working surface, bushings, rod surface and seals.

#### 3. When an external guide is used, connect the rod end and the load in such a way that there is no interference at any point within the stroke.

#### 4. Do not scratch or gouge the sliding parts of the cylinder tube or piston rod by striking or grasping them with other objects.

Cylinder bores are manufactured to precise tolerances, so that even a slight deformation may cause faulty operation.

Also, scratches or gouges in the piston rod may lead to damaged seals and cause air leakage.

#### 5. Prevent the sticking (through friction) of rotating parts.

Prevent the sticking of rotating parts (pins, etc.) by applying grease.

#### 6. Do not use until you can verify that equipment can operate properly.

Following mounting, repairs, or conversions, verify that all equipment is mounted correctly by conducting suitable function and leakage tests after piping and power connections have been made.

#### 5. Instruction manual

The product should be mounted and operated only after thoroughly reading the manual and understanding its contents.

Keep the instruction manual readily available for easy reference as needed.

## Piping

### ⚠ Caution

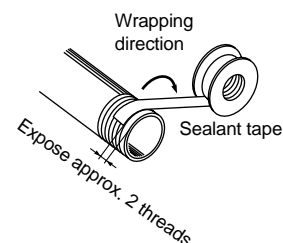
#### 1. Preparation before piping

Before piping is connected, it should be thoroughly flushed out with air or water to remove chips, cutting oil and other debris.

#### 2. Wrapping of sealant tape

When screwing together pipes and fittings, be certain that chips from the pipe threads and sealing material do not get inside the piping.

Also, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.





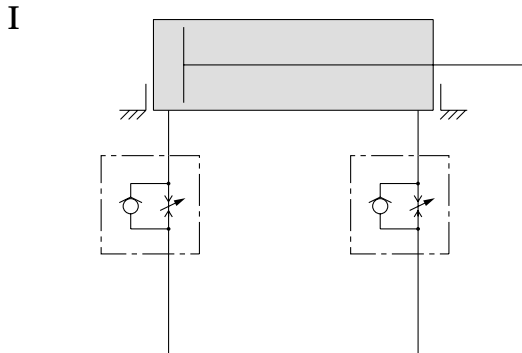
# Microspeed Cylinders Actuator Precautions 3

Be sure to read before handling.

## Recommended Pneumatic Circuits

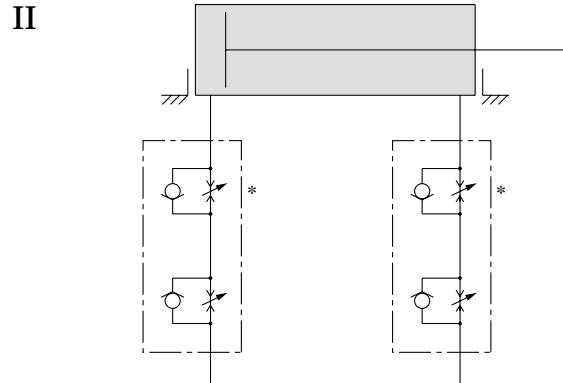
### Warning

#### Horizontal operation



#### Meter-in speed controllers

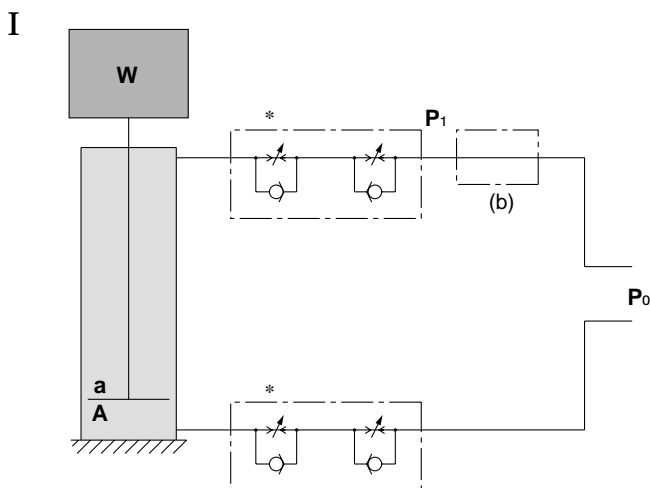
Meter-in speed controllers can reduce lurching while controlling the speed. The two knobs facilitate adjustment.



#### Dual speed controllers

The meter-out function controls the speed. When the meter-in controller is used in conjunction with the meter-out controller, lurching is reduced. Compared to a circuit with only meter-in control, more stable low-speed operation is possible.

#### Vertical operation

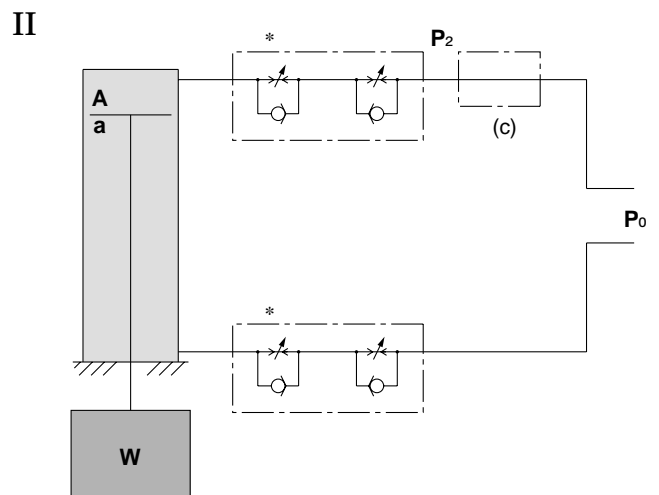


- (1) The speed is controlled with meter-out control. When the meter-in controller is used in conjunction with the meter-out controller, lurching is reduced.\*
- (2) Depending on the size of the load, installing a regulator with check valve at position (b) can decrease lurching during descent, and operation delay during ascent.

As a guide:

$$\text{When } W + P_0 a > P_0 A$$

adjust  $P_1$  to satisfy the equation,  $W + P_1 a = P_0 A$ .



- (1) The speed is controlled with meter-out control. When the meter-in controller is used in conjunction with the meter-out controller, lurching is reduced.\*
- (2) Installing a regulator with check valve at position (c) can decrease lurching during descent and actuation delay during ascent.

As a guide:

$$\text{Adjust } P_2 \text{ to satisfy the equation, } W + P_2 A = P_0 a.$$

W: Load (N)  $P_0$ : Operating pressure (MPa) a: Rod side piston area (mm<sup>2</sup>) A: Head side piston area (mm<sup>2</sup>)

### Warning

Since C□J2X and C□UX10 are subject to internal leakage due to their construction, the speed may not be fully controlled with the meter-out controller (\*) during low speed operation.



## Microspeed Cylinders

# Actuator Precautions 4

Be sure to read before handling.

### Cushion

#### ⚠ Caution

##### 1. Readjust cushion using the cushion needle.

Cushions are adjusted at the time of shipment. However, the cushion needle on the cover should be readjusted when the product is put into service, based on factors such as the size of the load and the operating speed. When the cushion needle is turned clockwise, the restriction port passage becomes smaller and the cushion's effectiveness is increased. Tighten the lock nut securely after adjustment is performed.

##### 2. Do not operate with the cushion needle fully closed.

This will cause damage to the seals.

### Lubrication

#### ⚠ Caution

##### 1. Operate without lubrication from a pneumatic system lubricator.

Malfunction may occur when lubricated in this fashion.

##### 2. Only use the grease recommended by SMC.

The microspeed cylinder and the microspeed cylinder with clean room specifications use different types of grease. The use of grease other than the specified type can cause malfunctions and particulate generation.

### Air Supply

#### ⚠ Warning

##### 1. Use clean air.

Do not use compressed air that is tainted with chemicals, synthetic oils containing organic solvents, salt or corrosive gases, as it can cause damage or malfunctions.

#### ⚠ Caution

##### 1. Install air filters.

Install air filters at the upstream side of valves. The filtration degree should be 5 $\mu$ m or finer.

##### 2. Install an after-cooler, air dryer, or water separator (Drain Catch).

Air that includes excessive condensate may cause malfunction of valves and other pneumatic equipment. Install an air dryer, after-cooler or water separator to prevent this from happening.

##### 3. Use within the specified range of fluid and ambient temperature.

Take measures to prevent freezing when below 5°C, since moisture in circuits can freeze, possibly causing damage to seals and leading to a malfunction.

Refer to the "Air Preparation System" on page 20 for further details on compressed air quality.

##### 4. Take measures to prevent pressure fluctuation.

Malfunctions may occur with the fluctuation of pressure.

### Operating Environment

#### ⚠ Warning

##### 1. Do not use in environments where there is a danger of corrosion.

##### 2. Do not use in dusty environments or where exposure to water and oil spray or splash are expected.

### Maintenance

#### ⚠ Warning

##### 1. Perform maintenance inspection according to the procedures indicated in the instruction manual.

Improper handling and maintenance may cause malfunctioning and damage of machinery or equipment to occur.

##### 2. Removal of equipment and supply/exhaust of compressed air.

Before any equipment is removed or dismantled, first ensure that the appropriate measures are in place to prevent the fall or erratic movement of driven objects and equipment. Then cut off the supply pressure and electric power and exhaust all compressed air from the system.

When machinery is restarted, proceed with caution after confirming any necessary measures to prevent cylinder lurching.

#### ⚠ Caution

##### 1. Filter drainage

Drain out condensate from air filters regularly.



# Microspeed Cylinders

# Clean Room Series Precautions 1

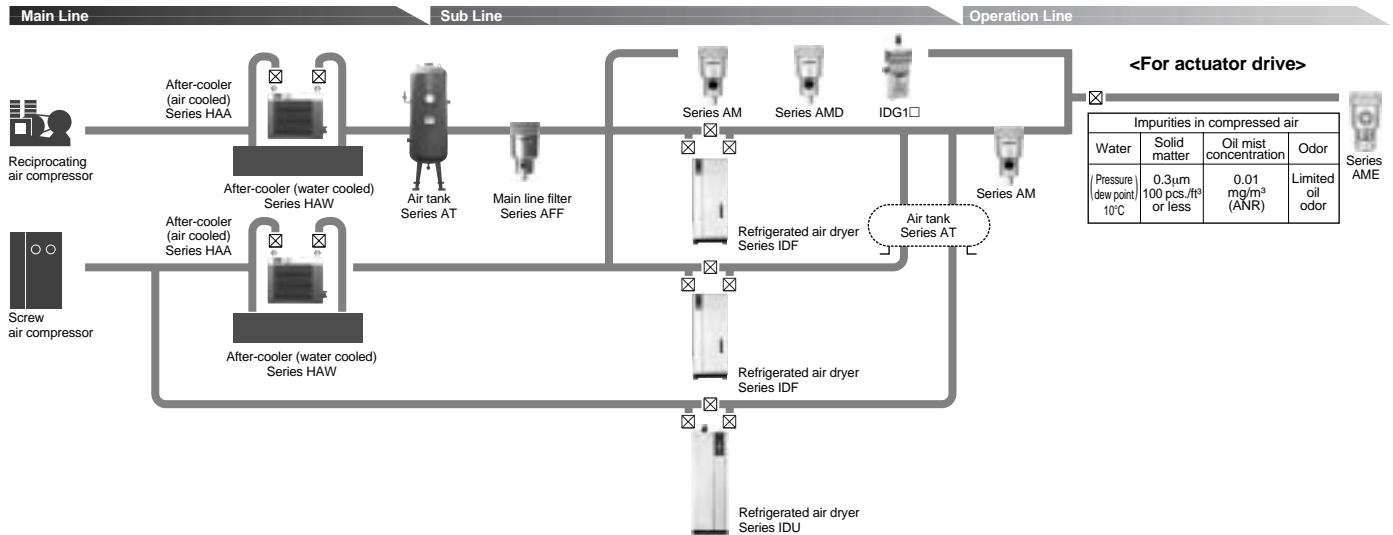
Be sure to read before handling.

## Air Supply

### ⚠ Caution

#### 1. System configuration

To properly design and configure a clean room system, refer to the "Air Preparation System" diagram below for the components and quality of compressed air to be used.



#### 2. Piping

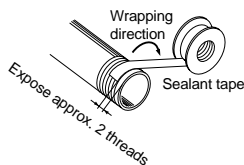
1. Apply a downward incline of 1cm for every 1m in the direction of air flow for the main piping.
2. When branching from the main piping, provide the outlet for compressed air on the upper part of the piping using a tee to prevent the outflow of condensate that accumulates inside the piping.
3. Set up a drainage outlet at every low point, corner, and dead end to prevent the accumulation of condensate.
4. For the future extension of piping, install a tee at the end of the piping and close it with a plug.
5. Preparation before piping

Before piping is connected, it should be thoroughly flushed out with air or water to remove chips, cutting oil and other debris.

#### 6. Wrapping of sealant tape

When screwing together pipes and fittings, be certain that chips from the pipe threads and sealing material do not get inside the valve.

Also, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



#### 3. Maintenance

When the heatless air dryer series ID is not used for an extended time, the absorbent may become damp. In such a case, close the valve on the downstream side of the dryer, performing regeneration to dry the absorbent before operating.

#### 4. Design precautions

To prevent the unpredictable situations described on the right, design the system with consideration for safety.

### ⚠ Warning

#### 1. Design the system to prevent compressed air at high temperatures from flowing downstream.

When the cooling water of a water-cooled after-cooler or the fan motor of an air-cooled after-cooler stops, high temperature compressed air flows downstream and can cause damage or malfunction of downstream equipment such as the mainline filter (AFF), mist separator (AM), micro mist separator (AMD), or refrigerated air dryer (IDF).

#### 2. Design the system considering a possible interruption of the compressed air supply.

Freezing of a refrigerated air dryer or malfunction of a switching valve (heatless dryer) may cause the interruption of compressed air flow.

### ⚠ Caution

#### 1. Design a system in consideration of cooling water leakage and condensation.

With a water-cooled after-cooler, water leakage may occur due to freezing, or a refrigerated air dryer and its downstream piping may drip water due to condensation forming from over refrigeration depending on the operating conditions.

#### 2. Design the system to prevent back pressure and back flow.

The generation of back pressure or back flow can cause damage and malfunctioning of equipment. Apply safety measures that includes handling safety.



# Microspeed Cylinders

## Clean Room Series Precautions 2

Be sure to read before handling.

### Piping in a Clean Room

#### ⚠ Caution

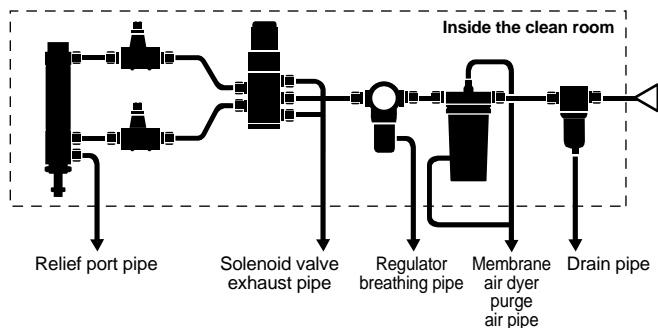
1. Do not use common piping for the relief port of the air cylinder and the breathing piping of the regulator with the exhaust piping of the solenoid valves.

Common piping can cause malfunctioning of the air cylinder and regulator pressure fluctuation.

2. Set up the exhaust piping of the solenoid valves to release exhaust outside the clean room.

#### 3. Air filter drain piping

Set up the piping for drainage from the drain guide section of the air filter to the outside of the clean room.



4. Make sure there is no looseness between piping connection threads and tubing connections.

When piping shakes due to equipment vibration, retighten connections to prevent dust from being generated.

5. Use a polyurethane tube without plasticizer for the tubing.

### Handling

#### ⚠ Caution

1. Open the inner wrapping of any double-packaged clean room series products in the clean room or in a clean environment.
2. When bringing standard pneumatic equipment into a clean room, be sure to remove dirt by blowing with ultraclean air, and then wiping the cylinder tube surface and the exterior surfaces of solenoid valves and auxiliary devices with alcohol.
3. Before replacing parts or disassembling in the clean room, be sure to release the compressed air inside the piping to the outside of the clean room.
4. Do not use rotating type mounting brackets such as clevis and trunnion types because the amount of particle generation due to the sliding/rotation of metal parts in their bearings is unacceptably large.

### Lubrication of Actuators

#### ⚠ Warning

Be sure to wash your hands after handling fluorine grease.

The grease itself is not dangerous, but toxic gas may be released at high temperatures of 260°C or more.

#### ⚠ Caution

1. Do not use grease other than that specified by SMC. Using a grease other than the specified type can cause malfunctions and particulate generation.
2. Do not lubricate using a pneumatic system lubricator, as the actuators featured here are non-lube type.

Since clean room series actuators are already lubricated with fluorine type grease at the factory, lubrication with turbine oil will result in failure to meet product specifications.

3. The microspeed cylinder and the microspeed cylinder with clean room specifications use different types of grease. For the microspeed cylinder with clean room specifications, use GR-X-005 (5g pack).

4. Refer to "Microspeed Cylinder Actuator Precautions" on pages 16 to 19 for additional information.

### Piston Speed

#### ⚠ Caution

To maintain the grade of particulate generation and low speed operation, limit the air cylinder's maximum drive speed to no more than 200mm/s.

### Suction Flow Created by Vacuum Ejection

#### ⚠ Caution

Optimum suction flow varies depending on the series and size. Use the following table as a guide.

(Vacuum pressure is -13kPa to -27kPa near the relief port.)

Series	Model	Bore sizes	Optimum suction flow
Air cylinder	Series 11-CM2	Ø20 to Ø40	2 /min (ANR)
Compact cylinder	Series 11-CQS	Ø12 to Ø25	5 /min (ANR)
	Series 11-CQ2	Ø32, Ø40	5 /min (ANR)





# Microspeed Cylinders

# Auto Switch Precautions 1

Be sure to read before handling.

## Design and Selection

### Warning

#### 1. Confirm the specifications.

Read the specifications carefully and use this product appropriately. The product may be damaged or malfunction if it is used outside the range of specifications for current load, voltage, temperature, or impact.

#### 2. Take precautions when cylinders are used close together.

When two or more cylinders with auto switches are lined up in close proximity to each other, magnetic field interference may cause the switches to malfunction. Maintain a minimum cylinder separation of 40mm. (When the allowable separation is indicated for each cylinder series, use the specified value.)

#### 3. Monitor the length of time that a switch is on at an intermediate stroke position.

When an auto switch is placed at an intermediate position of the stroke and a load is driven at the time the piston passes, the auto switch will operate, but if the speed is too great the operating time will be shortened and the load may not operate properly. The maximum detectable piston speed is:

$$V \text{ (mm/s)} = \frac{\text{Auto switch operating range (mm)}}{\text{Load operating time (ms)}} \times 1000$$

In case of a high piston speed, it is possible to extend the operating time of the load by using an auto switch (D-F7NT, D-G5NT) with a built-in off-delay timer (approximately 200ms).

#### 4. Keep wiring as short as possible.

<Reed switches>

As the length of the wiring to a load gets longer, the rush current at switching on becomes greater, and this may shorten the product's life. (The switch will stay on all the time.)

- 1) For an auto switch without a contact protection circuit, use a contact protection box when the wire length is 5m or longer.
- 2) Even when an auto switch has a built-in contact protection circuit, if the lead wire length is 30m or more, the rush current cannot be adequately absorbed and the life of the switch may be shortened. Contact SMC, as it may be necessary in this case to connect a contact protection box to extend the switch life.

<Solid state switches>

- 3) Although wire length should not affect switch function, use a wire that is 100m or shorter.

#### 5. Monitor the internal voltage drop of the switch.

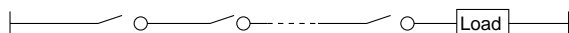
<Reed switches>

- 1) Switches with an indicator light (except D-A76H, D-A96, D-A96V, and D-C76)

- If auto switches are connected in series as shown below, take note that there will be a large voltage drop because of internal resistance in the light emitting diodes. (Refer to internal voltage drop in the auto switch specifications.)

[The voltage drop will be "n" times larger when "n" auto switches are connected.]

Even though an auto switch operates normally, the load may not move.



### Warning

- Similarly, when operating below a specified voltage, although an auto switch may operate normally, the load may not operate. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

$$\text{Supply voltage} - \text{Internal voltage drop of switch} > \text{Minimum operating voltage of load}$$

- 2) If the internal resistance of a light emitting diode causes a problem, select a switch without an indicator light (D-A80, D-A80H, D-A90, D-A90V, D-C80, or D-90).

<Solid state switches>

- 3) Generally, the internal voltage drop will be greater with a 2-wire solid state auto switch than with a reed switch. Take the same precautions as in 1).

Also, note that a 12VDC relay is not applicable.

#### 6. Monitor leakage current.

<Solid state switches>

With a 2-wire solid state auto switch, current (leakage current) flows to the load to operate the internal circuit even when in the off state.

$$\text{Current to operate load (off condition)} > \text{Leakage current}$$

If the condition given in the above formula is not met, it will not reset correctly (stays on). Use a 3-wire switch if this specification cannot be satisfied.

Moreover, leakage current flow to the load will be "n" times larger when "n" auto switches are connected in parallel.

#### 7. Do not use a load that generates surge voltage.

<Reed switches>

If driving a load such as a relay that generates surge voltage, use a switch with a built-in contact protection circuit or a contact protection box.

<Solid state switches>

Although a zener diode for surge protection is connected at the output side of a solid state auto switch, damage may still occur if the surge is applied repeatedly. When a load—such as a relay or solenoid—that generates surge is directly driven, use a type of switch with a built-in surge absorbing element.

#### 8. Cautions for use in an interlock circuit

When an auto switch is used for an interlock signal requiring high reliability, devise a double interlock system to avoid trouble by providing a mechanical protection function, or by also using another switch (sensor) together with the auto switch.

Also perform periodic maintenance inspections and confirm proper operation.

#### 9. Ensure sufficient clearance for maintenance activities.

When designing an application, be sure to allow sufficient clearance for maintenance inspections.



# Microspeed Cylinders

## Auto Switch Precautions 2

Be sure to read before handling.

### Mounting and Adjustment

#### ⚠ Warning

##### 1. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (300m/s<sup>2</sup> or more for reed switches and 1000m/s<sup>2</sup> or more for solid state switches) while handling. Although the external body of the switch (switch case) may not be damaged, the inside of the switch could be damaged and cause a malfunction.

##### 2. Do not carry a cylinder by the auto switch lead wires.

Never carry a cylinder by its lead wires, as this may not only result in broken lead wires, but may also cause the internal elements of the switch to be damaged by the stress.

##### 3. Mount switches using the proper tightening torque.

When a switch is tightened beyond the range of tightening torque, the mounting screws, mounting bracket, or switch may be damaged. On the other hand, tightening below the range of tightening torque may cause the switch to slip out of position. (Refer to the switch mounting procedure for each series regarding switch mounting, movement and tightening torque.)

##### 4. Mount a switch at the center of the operating range.

Adjust the mounting position of an auto switch so that the piston stops at the center of the operating range (the range in which a switch is on). (The mounting positions shown in the catalog indicate the optimum positions at stroke end.) If mounted at the end of the operating range (around the borderline of on and off), operation may be unstable.

### Wiring

#### ⚠ Warning

##### 1. Avoid repeatedly bending or stretching lead wires.

Broken lead wires will result from installation or applications that repeatedly apply bending stress or stretching force to the lead wires.

##### 2. Be sure to connect the load before power is applied.

<2-wire type>

If the power is turned ON when an auto switch is not connected to a load, the switch will be instantly damaged because of excess current.

##### 3. Confirm proper insulation of wiring.

Be certain that there is no faulty wiring insulation (such as contact with other circuits, ground fault, or improper insulation between terminals). Damage may occur due to excess current flow into a switch.

##### 4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines or high voltage lines, avoiding parallel wiring or wiring in the same conduit with these lines. Control circuits containing auto switches may malfunction due to noise from these other lines.

### Wiring

#### ⚠ Warning

##### 5. Do not allow the short circuiting of loads.

<Reed switches>

If the power is turned on with a load in a short circuit condition, the switch will be instantly damaged because of excess current flow into the switch.

<Solid state switches>

None of the PNP output type switches have built-in short circuit protection circuits. If loads are short circuited, the switches will be instantly damaged, as in the case of reed switches.

Take special care to avoid reverse wiring with the brown power supply line and the black output line on 3-wire type switches.

##### 6. Avoid incorrect wiring.

<Reed switches>

A 24VDC switch with indicator light has polarity. The brown lead wire or terminal No.1 is (+), and the blue lead wire or terminal No. 2 is (-).

For D-97, the side without incication is (+) and the blue wire is (-).

1) If connections are reversed, the switch will still operate, but the light emitting diode will not light up.

Also note that a current greater than specified will damage a light emitting diode and make it inoperable.

Applicable types: D-A73, D-A73H, D-A73C, D-C73, D-C73C, D-97, D-93A, D-A93, D-A93V, D-A33A, D-A34A, D-A44A, D-B53, D-B54

2) Note however, in the case of 2-color display type auto switches (D-A79W, D-B59W), if the wiring is reversed, the switch will be in a normally ON condition.

<Solid state switches>

1) Even if connections are reversed on a 2-wire type switch, the switch will not be damaged because it is protected by a protection circuit, but it will remain in a normally on state. But reverse wiring in a short circuited load condition should be avoided to protect the switch from being damaged.

2) Even if (+) and (-) power supply line connections are reversed on a 3-wire type switch, the switch will be protected by a protection circuit. However, if the (+) power supply line is connected to the blue wire and the (-) power supply line is connected to the black wire, the switch will be damaged.

#### \* Lead wire colour changes

Lead wire colours of SMC switches have been changed in order to meet NECA Standard 0402 for production beginning September, 1996 and thereafter. Please refer to the tables provided. Special care should be taken regarding wire polarity during the time that the old colours still coexist with the new colors.

##### 2-wire

	Old	New
Output (+)	Red	Brown
Output (-)	Black	Blue

##### 3-wire

	Old	New
Power supply (+)	Red	Brown
Power supply GND	Black	Blue
Output	White	Black

##### Solid state with diagnostic output

	Old	New
Power supply (+)	Red	Brown
Power supply GND	Black	Blue
Output	White	Black
Diagnostic output	Yellow	Orange

##### Solid state with latch type diagnostic output

	Old	New
Power supply (+)	Red	Brown
Power supply GND	Black	Blue
Output	White	Black
Latch type diagnostic output	Yellow	Orange



## Microspeed Cylinders

# Auto Switch Precautions 3

Be sure to read before handling.

### Operating Environment

#### Warning

##### 1. Never use in the presence of explosive gases.

The construction of auto switches is not intended to prevent an explosion. Never use in the presence of an explosive gas since this may cause a serious explosion.

##### 2. Do not use in an area where a magnetic field is generated.

Auto switches will malfunction or magnets inside cylinders will become demagnetized. (Consult with SMC regarding the availability of magnetic field resistant auto switches.)

##### 3. Do not use in an environment where the auto switch will be continually exposed to water.

##### 4. Do not use in an environment laden with oil or chemicals.

Consult with SMC if auto switches will be used in an environment laden with coolants, cleaning solvents, various oils, or chemicals. If auto switches are used under these conditions for even a short time, they may be adversely affected by a deterioration of the insulation, a malfunction due to swelling of the potting resin, or hardening of the lead wires.

##### 5. Do not use in an environment with extreme or unusual temperature cycles.

Consult with SMC if switches are to be used where there are temperature cycles other than normal temperature changes, as they may be adversely affected internally.

##### 6. Do not use in an environment where excessive impact or shock are common.

<Reed switches>

When excessive impact (300m/s<sup>2</sup> or more) is applied to a reed switch during operation, the contact point may malfunction and generate or cut off a signal momentarily (1ms or less). Consult with SMC regarding the need to use a solid state switch depending on the environment.

##### 7. Do not use in an area where surges are generated.

<Solid state switches>

When there are units (such as solenoid type lifters, high frequency induction furnaces, motors) that generate a large amount of surge in the area around cylinders with solid state auto switches, their proximity or presence may cause deterioration or damage to the internal circuit elements of the switches. Avoid sources of surge generation and crossed lines.

##### 8. Avoid accumulation of iron waste or close contact with magnetic substances.

When a large accumulated amount of ferrous waste such as machining chips or welding spatter, or a magnetic substance (something attracted by a magnet) is brought into close proximity of a cylinder with auto switches, this may cause the auto switches to malfunction due to a loss of the magnetic force inside the cylinder.

### Maintenance

#### Warning

##### 1. Perform the following maintenance inspection and services periodically in order to prevent possible danger due to unexpected auto switch malfunctions.

###### 1) Securely tighten switch mounting screws.

If screws become loose or the mounting position is dislocated, retighten them after readjusting the mounting position.

###### 2) Confirm that there is no damage to lead wires.

To prevent faulty insulation, replace switches or repair lead wires if damage is discovered.

###### 3) Confirm that the green light on the 2-color display type switch lights up.

Confirm that the green LED is on when stopped at the set position. If the red LED is on, the mounting position is not appropriate. Readjust the mounting position until the green LED lights up.

### Other

#### Warning

##### 1. Consult with SMC concerning water resistance, elasticity of lead wires and usage at welding sites.

**Austria**

SMC Pneumatik GmbH (Austria).  
Girakstrasse 8, A-2100 Körneuburg  
Phone: 02262-62280, Fax: 02262-62285

**Germany**

SMC Pneumatik GmbH  
Boschring 13-15, D-63329 Egelsbach  
Phone: 06103-4020, Fax: 06103-402139

**Netherlands**

SMC Pneumatics BV  
Postbus 308, 1000 AH Amsterdam  
Phone: 020-5318888, Fax: 020-5318880

**Slovenia**

SMC Slovenia d.o.o.  
Grajski trg 15, 8360 Zuzemberk  
Phone: 068-88 044 Fax: 068-88 041

**Belgium**

SMC Pneumatics N.V./S.A.  
Nijverheidsstraat 20, B-2160 Wommelgem  
Phone: 03-355-1464, Fax: 03-355-1466

**Greece**

S. Parianopoulos S.A.  
9, Konstantinoupoleos Street,  
GR-11855 Athens  
Phone: 01-3426076, Fax: 01-3455578

**Norway**

SMC Pneumatics Norway AS  
Vollsveien 13 C, Granfoss Næringspark  
N-1324 Lysaker  
Tel: (47) 67 12 90 20, Fax: (47) 67 12 90 21

**Spain**

SMC España, S.A.  
Zuazobidea 14, Pol. Ind. Jundiz,  
E-01015 Vitoria  
Phone: 945-184 100, Fax: 945-184 124

**Czech**

SMC Czech.s.r.o.  
Kodanska 46, CZ-100 10 Prague 10  
Phone: 02-67154 790, Fax: 02-67154 793

**Hungary**

SMC Hungary Kft.  
Budafoki ut 107-113, 1117 Budapest  
Phone: 01-204 4366, Fax: 01-204 4371

**Poland**

Semac Co., Ltd.  
PL-05-075 Wesola k/Warszawy, ul. Wspolna 1A  
Phone: 022-6131847, Fax: 022-613-3028

**Sweden**

SMC Pneumatics Sweden A.B.  
Ekhagsvägen 29-31, S-14105 Huddinge  
Phone: 08-603 07 00, Fax: 08-603 07 10

**Denmark**

SMC Pneumatik  
Knudsminde 4B, DK-8300 Odder  
Phone: (45)70252900, Fax: (45)70252901

**Ireland**

SMC Pneumatics (Ireland) Ltd.  
2002 Citywest Business Campus,  
Naas Road, Saggart, Co. Dublin  
Phone: 01-403 9000, Fax: 01-464 0500

**Portugal**

SMC España (Sucursal Portugal), S.A.  
Rua de Engº Ferreira Dias 452, 4100 Porto  
Phone: 02-610-89-22, Fax: 02-610-89-36

**Switzerland**

SMC Pneumatik AG  
Dorfstrasse 7, CH-8484 Weisslingen  
Phone: 052-396-3131, Fax: 052-396-3191

**Estonia**

Teknoma Eesti AS  
Mustamäe tee 5, EE-0006 Tallinn, Estonia  
Phone: 259530, Fax: 259531

**Italy**

SMC Italia S.p.A  
Via Garibaldi 62, I-20061 Carugate, (Milano)  
Phone: 02-92711, Fax: 02-92150394

**Romania**

SMC Romania srl  
Vasile Stroescu 19, Sector 2, Bucharest  
Phone: 01-210-1354, Fax: 01-210-1680

**Turkey**

Entek Pnömatik San. ve Tic Ltd. Sti.  
Perpa Tic. Merkezi Kat: 11 No: 1625,  
TR-80270 Okmeydanı Istanbul  
Phone: 0212-221-1512, Fax: 0212-220-2381

**Finland**

SMC Pneumatiikka OY  
Veneentekijäntie 7, SF-00210 Helsinki  
Phone: 09-681021, Fax: 09-6810233

**Latvia**

Ottensten Latvia SIA  
Ciekurkalna Prima Gara Linija 11,  
LV-1026 Riga, Latvia  
Phone: 371-23-68625, Fax: 371-75-56748

**Russia**

SMC Pneumatik LLC.  
36/40 Sredny pr. St. Petersburg 199004  
Phone: (812) 118 5445, Fax: (812) 118 5449

**UK**

SMC Pneumatics (UK) Ltd  
Vincent Avenue, Crownhill,  
Milton Keynes, MK8 0AN  
Phone: 01908-563888 Fax: 01908-561185

**France**

SMC Pneumatique, S.A.  
1, Boulevard de Strasbourg, Parc Gustave Eiffel  
Bussy Saint Georges  
F-77607 Marne La Vallée Cedex 3  
Phone: 01-6476 1000, Fax: 01-6476 1010

**Lithuania**

UAB Ottensten Lietuva  
Savanoriu pr.180, LT-2600 Vilnius, Lithuania  
Phone/Fax: 370-2651602

**Slovakia**

SMC Slovakia s.r.o.  
Pribinova ul. C. 25, 819 02 Bratislava  
Phone: 0-563 3548, Fax: 07-563 3551

**OTHER SUBSIDIARIES WORLDWIDE:**

ARGENTINA, AUSTRALIA, BOLIVIA, BRASIL, CANADA, CHILE, CHINA, HONG KONG, INDIA, MALAYSIA, MEXICO, NEW ZEALAND, PHILIPPINES, SINGAPORE, SOUTH KOREA, TAIWAN, THAILAND, USA, VENEZUELA

**SMC UK Contact Numbers**

Head Office: SMC Pneumatics (UK) Ltd, Vincent Avenue, Crownhill, Milton Keynes MK8 0AN

**THE NATIONAL SALES CENTRE FOR ENGLAND & WALES****Internal Sales**

*(Price, Delivery Information & Order Placement)*

Freephone: 0800 138 2930 Fax: 01908 555064  
e-mail: sales@smcpneumatics.co.uk

**Customer Services**

*(Post-Order Resolution)*

Freephone: 0800 138 2931 Fax: 01908 555065  
e-mail: customerservice@smcpneumatics.co.uk

**TECHNICAL CENTRE**

Freephone: 0800 138 2932 Fax: 01908 555066  
e-mail: technical@smcpneumatics.co.uk

**SMC FAST RESPONSE**

*(Literature & Catalogue Requests)*

0800 0262006

**SMC SALES CENTRE FOR SCOTLAND & N. IRELAND**

Tel: 01236 781133 Fax: 01236 780611

SMC Pneumatics (UK) Ltd, 1 Carradale Crescent, Broadwood Business Park, Cumbernauld, Glasgow G69 9LE

**SMC UK Sales Partners**

**Birmingham**  
JAMES LISTER  
Tel: 0121 5803800  
Fax: 0121 5535951

**Bristol**  
APPLIED AUTOMATION  
Tel: 0117 9827769  
Fax: 0117 9235522

**Cardiff**  
WALES FLUID POWER  
Tel: 02920 494551  
Fax: 02920 481955

**Blackburn**  
BLACKBURN PNEUMATIC SYSTEMS LTD  
Tel: 01254 682232  
Fax: 01254 682224

**Bury St Edmunds**  
PNEUMATIC LINES  
Tel: 01284 706239  
Fax: 01284 761218

**Plymouth**  
APPLIED AUTOMATION  
Tel: 01752 343300  
Fax: 01752 341161