3-color display Digital Flow Switch for Water 3-color /2-screen display



1940L

Note 1) Main screen shows the instantaneous flow rate only. Note 2) Fluid temperature can be displayed only when the digital flow switch with a temperature sensor is selected. Note 3) Sub screen can be turned off.

Temperature sensor

Integrated temperature sensor

One digital flow switch can control both the **temperature** and the **flow** of the fluid.

40% smaller than existing product



Series **PF3W**

Den

Reduced piping space

80



CAT.ES100-80A

Fluid temperature: 1 to 90°C

• Aqueous solution of ethylene glycol can be used

Example) Flow control of the circulating fluid in a chiller



Non-grease type





Temperature sensor type (Option)

Display range: -10 to 110°C (Temperature sensor alone) Minimum setting unit: 1°C Analog output: Current output/Voltage output



Temperature display

OMounting





Features 1

SMC



Options/Part No.

When optional parts are required separately, use the following part numbers to place an order.

/720
40

Specifications

Model		PF3W704	PF3W720	PF3W740	
Measured fluid		Water and aqueous solu	tion of ethylene glycol (with a viscosity	of 3 mPa·s or less) Note 1)	
Detection method		Karman vortex			
Rated flow rang	е	0.5 to 4 <i>ℓ</i> /min	2 to 16 ℓ/min	5 to 40 <i>ℓ</i> /min	
Display flow rar	nge	0.35 to 5.5 <i>l</i> /min	1.7 to 22 <i>l</i> /min	3.5 to 55 <i>ℓ</i> /min	
Switch point rai	nge	0.35 to 5.5 ℓ/min	1.7 to 22 <i>l</i> /min	3.5 to 55 ℓ/min	
Minimum settin	g unit	0.01 //min 0.1 //min			
Conversion of accumulate	d pulse (Pulse width: 50 ms)	0.05 <i>t</i> /pulse	0.1 <i>l</i> /pulse	0.5	
Fluid temperatu	re	0 to 90°C (with no freezing and condensation)			
Display unit		Instantaneous flow rate: t/min, Accumulated flow: t			
		5 times/second			
Accuracy Depectsbility		Display value: ±3% F.S. Analog output: ±3% F.S.			
Temperature ch	aractorietice	±2% F.S. Note 2)			
Operating proce			$\pm 5\%$ F.S. or less (25°C reference)		
Proof proceure	sule lalige				
Proceure loce		1.5 MPa			
Flessule loss		45 kPa (at the maximum flow)			
Accumulated flo	ow range Note 3)	By 0.1 /	By 0.5 /	By 1 /	
Switch output		By 0.17	NPN or PNP open collector output	By it	
Switch Sulput	Maximum load current				
Maximum applied voltage Internal voltage drop Response time More 2 More 4 Output protection Output Flow mode Temperature					
		NPN: 1 V or less (at 80 mA load current) PNP: 1.5 V or less (at 80 mA load current)			
		Short circuit protection			
		Select from hysteresis mode, window comparator mode, accumulated output mode, or accumulated pulse output mode			
		Select from hysteresis mode or window comparator mode.			
Besponse time Note 5)		$0.5 \times 1.5 \times 2$ (linked with the switch output)			
Analog output	Voltage output	Voltage output: 1 to 5 V Output impedance: 1 kΩ			
rinalog calpat	Current output	Output current: 4 to 20 mA Load impedance: 300 Ω or less for 12 VDC. 600 Ω or less for 24 VD			
Hysteresis		Variable			
External input		Voltage free input: 0.4 V or less (Reed or Solid state) for 30 ms or longer			
Display method		2-screen display (Main screen: 4-digit, 7-segment, 2-color; Red/Green Sub screen: 6-digit, 11-segment, White)			
Indicator light		Output 1, Output 2: Orange			
Power supply v	oltage	12 to 24 VDC ±10%			
Current consun	nption	50 mA or less			
Enclosure		IP65			
	Operating temperature range	0 to 50°C (with no freezing and condensation)			
Environment	Operating humidity range	Operation, Storage: 35 to 85% R.H. (with no condensation)			
	Withstand voltage Note 6)	1000 VAC for 1 minute between external terminal and case			
	Insulation resistance	50 M Ω or more (500 VDC mega meter) between external terminal and case			
	Vibration resistance	10 to 500 Hz and 1.5 mm amplitude or 98 m/s ² , whichever is smaller, in each direction for 2 hours			
	Impact resistance	490 m/s ² 3 times each in directions of X, Y, and Z respectively (un-powered)			
Standards and regulations		CE marking, UL (CSA), RoHS			
Material of wetted part Note 7)		PPS, Stainless steel 304, FKM, SCS13			
		Non-grease type			
Piping port size		3/8	3/8 (1/2)	1/2 (3/4)	
Weight	With cable	210 g (285 g)	260 g (335 g)	410 g (530 g)	
(): With temperature sensor	Without cable	295 g (370 g)	345 g (420 g)	495 g (615 g)	

Note 1) Refer to Measurable range for aqueous solution of ethylene glycol on page 3.

Note 2) When 0.5 s is selected for the response time of the switch output, the repeatability becomes $\pm 3\%$ F.S.

Note 3) Cleared by turning off the power supply. It is possible to select the function to memorize it. (Every 2 or 5 minutes) When 5 minutes memorizing is selected, the life of the memory device (electronic part) is 1 million times (5 minutes x 1 million times = 5 million minutes = Approx. 9.5 years for 24 hour energizing). Calculate the lifetime for your operating conditions before using the memorizing function, and do not exceed it.

Note 4) The response time when the set value is 90% in relation to the step input (The response time is 7 s when it is output by the temperature sensor.)

Note 5) The response time until the set value reaches 90% in relation to the step input (The response time is 7 s when it is analog output by the temperature sensor.) Note 6) When the temperature sensor is used, it will be 250 VAC.

Note 7) Refer to Construction on page 5 for details.

Temperature Sensor Specifications

Rated temperature range	0 to 100°C Note 1)	
Setting / Display temperature range	-10 to 110°C	
Minimum setting unit	1°C	
Display unit	O°	
Display accuracy	±2°C	
Analog output accuracy	±3% F.S.	
Response time	7 s Note 2)	
Ambient temperature characteristics	±5% F.S.	

Note 1) The rated temperature range is for the temperature sensor alone. The fluid temperature range specification of the flow switch as a whole is 0 to 90°C.

Note 2) The response time is for the temperature sensor alone.



The OUT2 can be selected from the output for temperature or flow by button operation.



Flow-rate Characteristics (Pressure Loss)





PF3W740



Measurable Range for Aqueous Solution of Ethylene Glycol (Reference)

Straight Piping Length and Accuracy (Reference)



• The smaller the piping size, the more the product is affected by the straight piping length.

- Fluid pressure has almost no affect.
- Use a straight pipe that is 8 cm or longer in length to satisfy the ±3% F.S. specification.











Analog Output



Example of Internal Circuit and Wiring



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When accumulated pulse output is selected, the indicator light is turned off.

PF3W7

Descriptions





No.	Description	Material	Note
1	Attachment	SCS13	Stainless steel 304 equivalent
2	Seal	FKM	
3	Body	PPS	
4	Sensor	PPS	
5	Temperature sensor	Stainless steel 304	With brazing (JIS Z 3261: BAg-7, (ISO 3677: B-Ag56CuZnSn-620/650)
6	Temperature sensor body	Stainless steel 304	

Detection Principle

Detection principle of the digital flow switch for water

When a stick (vortex generator) is placed in a stream, vortices will be created alternately downstream from it. These vortices are stable under certain conditions. The frequency is proportional to the flow speed, and the formula below is established.



Therefore, the flow rate can be measured by detecting this frequency.

SMC



Dimensions





PF3W704-D03-DT/With temperature sensor











3-color display Digital Flow Switch for Water Series PF3W

Dimensions



PF3W720-□03-□T/With temperature sensor



Dimensions of rotating part of display





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Dimensions













Series PF3W Function Details 1

Output operation

The output operation can be selected from the following: Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow rate,

Output corresponding to accumulated flow,

Accumulated pulse output

Note) At the time of shipment from the factory, it is set to hysteresis mode and normal output.

When a temperature sensor is attached, the output to the temperature sensor is selectable only for OUT2. (Refer to How to Order for details.)

Indication color

The indication color can be selected for each output condition. The selection of the indication color provides visual identification of abnormal values. (The indication color depends on OUT1 setting.)

ON: Green, OFF: Red		
ON: Red, OFF: Green		
Always: Red		
Always: Green		

Response time

The response time can be selected depending on the application. (1 second for default setting) Abnormalities can be detected more quickly by

0.5 seconds
1 second
2 seconds

setting the response time to 0.5 seconds. The effect of the pump fluctuation and flickering of the display can be reduced by setting the response time to 2 seconds.

Note) The output of the temperature sensor is fixed to 7 seconds.

■ Selection of display of sub screen

The display of sub screen in measuring mode can be set.

Sub screen —





Series PF3W Function Details 2

External input function

This function can be used when external input is available. The accumulated value, peak value, and bottom value can be reset by remote control.

Accumulated flow external reset:

This function resets the accumulated value to "0" when an input signal is applied.

In accumulated increment mode, the value will be zero when reset, and the accumulated value will increase from zero.

- In accumulated decrement mode, the value will be the set value when reset, and the accumulated value will decrease from the set value.
- * When the accumulated value is memorized, every time the accumulated value external reset is activated, the memory device (EEPROM) will be accessed. Take into consideration the maximum number of times the memory device can be accessed, 1 million times. The total of external input times and accumulated value memorizing time interval should not exceed 1 million times.

Peak and bottom reset: Peak and bottom value are reset.

Forced output function

Output is turned ON/OFF compulsorily when starting the system or during maintenance. This enables confirmation of the wiring and prevents system errors due to unexpected output.

For the analog output type, the output will be 5 V or 20 mA for ON and 1 V or 4 mA for OFF.

* Also, the increase or decrease of the flow and temperature will not change the on/off status of the output while the forced output function is activated.

Accumulated value hold

Accumulated value can be saved on the unit even when the power supply is turned off.

The accumulated value is memorized every 2 or 5 minutes during measurement, and continues from the last memorized value when the power supply is turned on again.

The lifetime of the memory element is 1 million access cycles. Take this into consideration before using this function.

Power saving mode

The display can be turned off to reduce the power consumption (by approx. 12%).

In power saving mode, decimal points flash on the main screen. If any button is pressed during power saving mode, the display is recovered for 30 seconds to check the flow, etc.

Setting of secret code

Users can select whether a secret code must be entered to release key lock. At the time of shipment from the factory, it is set such that the secret code is not required.

Peak/Bottom value indication

The maximum (minimum) flow is detected and updated from when the power supply is turned on. In peak (bottom) value indication mode, this maximum (minimum) flow is displayed.

Keylock function

Prevents operation errors such as accidentally changing setting values.

Analog output free range function

Flow that generates an output of 5 V or 20 mA can be changed. (This function is not available for the analog output to the temperature.) This function is available if the analog output type is used. The value can be changed within 10% of maximum rated flow to maximum display flow range.



Error indication function

When an error or abnormality arises, the location and contents are displayed.

Indication	Description	Contents	Action	
Er l	OUT1 over current error	Load current of 80 mA or more is applied to the switch output (OUT1).	Eliminate the cause of the over current by turning off the power supply and then turn on it again.	
Er2	OUT2 over current error	Load current of 80 mA or more is applied to the switch output (OUT2).		
ннн	Excessive instantaneous flow	Flow exceeds the upper limit of indicated flow rate range (rated flow x approx. 1.4).	Decrease the flow.	
(alternately displays (999) and [999999])	Excessive accumulated flow	Flow exceeds the accumulated flow range. (Decimal points start flashing due to the flow range.)	Reset the accumulated flow value. (This error does not matter when the accumulated flow is not used.)	
Er0 Er4 Er5 Er8	System error	Internal data error	Turn off the power supply and then turn on it again. If the failure cannot be solved, ask SMC for repair.	
Erl2	Temperature sensor failure	The temperature sensor may be damaged.		





Series PF3W Specific Product Precautions 1

Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for Flow Switches Precautions.

Design/Selection

\land Warning

1. Since the type of fluid varies depending on the product, be sure to verify the specifications.

The switches do not have an explosion proof rating. To prevent a possible fire hazard, do not use with inflammable gases or fluids.

2. Design the system so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top. If the flow goes downwards, air bubbles in the fluid will not be able to get out, causing malfunction. (There should not be a problem as long as the fluid passage is completely filled with water.)

Mounting

A Caution

1. Apply a wrench only to the metal part of the piping when installing the flow switch onto the system piping.

Do not apply the wrench to any part other than the piping attachment or the switch may be damaged.

Pay attention so that the wrench does not hit the M8 connector. This will damage the connector.



2. Avoid piping in which the piping size of the IN side of the switch changes suddenly.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the IN side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the OUT side of the switch.

Also, leaving the OUT side open or bringing about excessive flow volume will increase the risk of cavitation and may make accurate measurement impossible. Increasing the fluid pressure is one means of reducing cavitation. Try a procedure such as mounting a throttle on the OUT side of the switch. Check to make sure there is no malfunction before using. If the orifice of OUT side is fully closed to operate the pump, the switch may malfunction due to the effect of the pulsation (pressure fluctuation). Ensure that there is no malfunction before usage. Handling

Warning

- 1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.
- 2. The product is a flow meter using Karman vortex. The flow meter using Karman vortex has lower output frequency at excess flow state. Do not use the product within the excess flow area in the chart below.



Operating Environment

\land Warning

1. Never use in the presence of explosive gases.

The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.

2. Use the switch within the specified fluid and ambient temperature range.

The fluid temperature range is 0 to 90°C and ambient temperature range is 0 to 50°C. Take measures to prevent the fluid from freezing when it is below 5°C, since this may damage the switch and lead to a malfunction. Never use the switch in an environment where there are drastic temperature changes even when these temperatures are within the specification.

3. If the temperature of the fluid is lower than the ambient temperature, condensation will be generated which may damage the product or cause malfunction.

Do not install the product upside down or vertically. Water droplets may cause damage earlier.

Maintenance

\land Warning

1. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for the interlock circuit, devise a multiple interlock system to prevent trouble or malfunction, and verify the operation of the switch and interlock function on a regular basis.



Series PF3W Specific Product Precautions 2

Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for Flow Switches Precautions.

Measured Fluid

Warning

1. Check regulators and flow adjustment valves before introducing the fluid.

If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.

- 2. The fluids applicable for the switch are water and ethylene glycol aqueous solution (viscosity of 3 mPa·s or less).
- 3. Install a filter on the IN side when there is a possibility of foreign matter being mixed with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex counter, accurate measurement will no longer be possible. We recommend a filter with filtration of approx. 40 mesh. Others

\land Warning

- After the power is turned on, the switch's output remains off while a message is displayed (for approx. 3 seconds). Therefore, start the measurement after a value is displayed.
- 2. Perform settings after stopping control systems.
- 3. Do not apply excessive rotational force to the monitor unit.

The monitor of the integrated display type is rotatable. It can rotate by 90 degrees counterclockwise and 225 degrees clockwise, in increments of 45 degrees. The stopper may be damaged if the monitor unit is turned with excessive force.



Set Flow Range and Rated Flow Range

A Caution

Set the flow within the rated flow range.

The set flow range is the range of flow rate that is possible in setting.

The rated flow range is the range that satisfies the sensor's specifications (accuracy, etc.). It is possible to set a value outside of the rated flow range, however, the specification is not be guaranteed.

Sonsor	Flow range			
Sensor	0.5 <i>t</i> /min 2 <i>t</i> /min	5 <i>t</i> /min	20 ℓ/min	40 <i>t</i> /min
PF3W704	0.5 <i>l</i> /min 0.35 <i>l</i> /min 0.35 <i>l</i> /min	4 t/min 5.5 t/min 5.5 t/min		
PF3W720	2 t/min 1.7 t/min 1.7 t/min		16 ℓ/min 22 ℓ/min 22 ℓ/min	
PF3W740	5 3.5 //min 3.5 //min	i ℓ/min		40 ℓ/min 55 ℓ/min 55 ℓ/min

Rated flow range Display flow range

Set flow range





These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.



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