



Digital Flow Switches







Switching from real-time flow rate to accumulated flow is possible.

(Accumulated flow rate is reset when the power supply turns OFF.)

Two independent flow rate settings are possible.



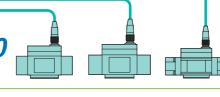
A single controller can monitor the flow rate of 4 different sensors.

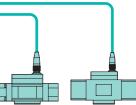
YOU TO SEE TO SE

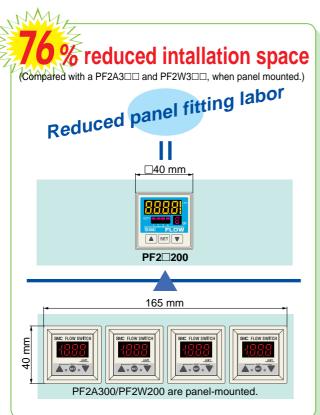
4 independent flow rate ranges can be monitored by a single controller.

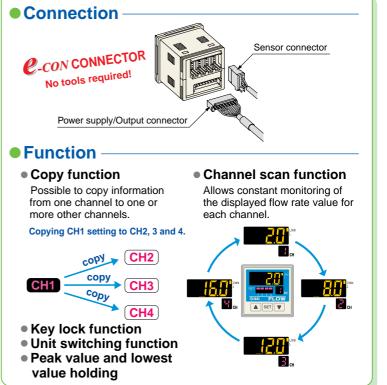
4-channel Flow Monitor

Series PF2 200











Flow rate measurement range <i>ℓ</i> /min	Integrated type
1 to 10	PF2A710
5 to 50	PF2A750
10 to 100	PF2A711
20 to 200	PF2A721
50 to 500	PF2A751
150 to 3000	PF2A703H
300 to 6000	PF2A706H
600 to 12000	PF2A712H







Remote type						
Sensor unit	Display unit	Display unit (4ch)				
PF2A510	PF2A30□					
PF2A550	PFZA3U_					
PF2A511		PF2A20□				
PF2A521	PF2A31□					
PF2A551	_					
-	_	_				

For Water

(P. 15)

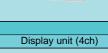


Flow rate measurement range ℓ/min	Integrated type
0.5 to 4	PF2W704(T)
2 to 16	PF2W720(T)
5 to 40	PF2W740(T)
10 to 100	PF2W711
	,









	r tomoto typo	
Sensor unit	Display unit	Display unit (4ch)
PF2W504(T)		
PF2W520(T)	PF2W30□	PF2W20□
PF2W540(T)		FFZVVZU

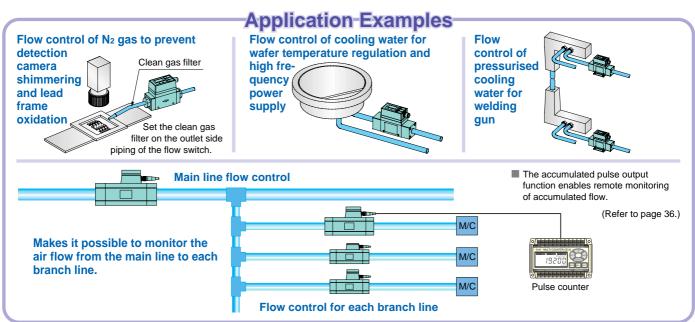
PF2W33

For De-ionised Water and Chemicals

PF2W511

P. 44

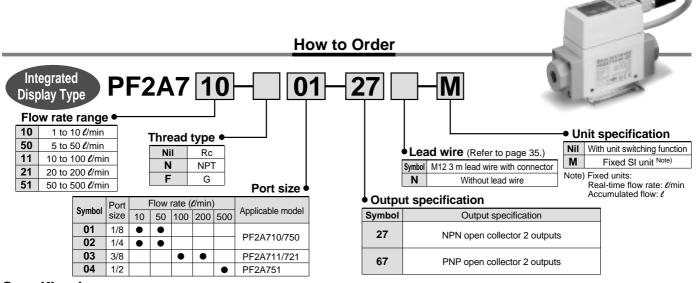




For Air **Digital Flow Switch** Series PF2A Refer to www.smcworld.com for details of products compatible with overseas standa



products compatible with overseas standards.



Specifications

Me	odel		PF2A710	PF2A750	PF2A711	PF2A721	PF2A751
Measured fluid					Air, Nitrogen	,	
Flow rate measurement range			0.5 to 10.5 ℓ/min	2.5 to 52.5 <i>U</i> /min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min
Set flow rate range			0.5 to 10.5 ℓ/min	2.5 to 52.5 <i>l</i> /min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min
Ra	ted flow ran	ge	1 to 10 <i>l</i> /min	5 to 50 ℓ/min	10 to 100 ℓ/min	20 to 200 e/min	50 to 500 ℓ/min
Mi	nimum set u	ınit	0.1 <i>e</i> /min	0.5 ℓ /min	1 <i>e</i> /min	2 <i>ℓ</i> /min	5 ℓ/min
Acc	umulated pulse flow ra	te exchange value (Pulse width: 50 ms)	0.1 <i>t</i> /pulse	0.5 ℓ/pulse	1 <i>l</i> /pulse	2 d/pulse	5 ℓ/pulse
	Note 1, 2)	Real-time flow rate	ℓ/min, CF	M x 10 ⁻²		ℓ/min, CFM x 10 ⁻¹	
Di	splay units	Accumulated flow			ℓ, ft ³ x 10 ⁻¹		
10	erating fluid	temperature			0 to 50°C		
Lit	nearity				±5% F.S. or less		
	peatability		±1% F.S	S. or less		±2% F.S. or less	
Te	mperature c	haracteristics	±3% F.S. or	less (15 to 35°C, base	d on 25°C), ±5% F.S. o	or less (0 to 50°C, based	d on 25°C)
		mption (No load)	150 mA	or less	160 mA	or less	170 mA or less
Weight Note 3)				0 g		290 g	
Port size (Rc, NPT, G)			1/8, 1/4			/8	1/2
Detection type			Heater type				
Indicator light			3-digit, 7-segment LED				
	perating pres	•	-50 kPa to 0.5 MPa -50 kPa to 0.75 MPa				
	oof pressure				1.0 MPa		
		low range Note 4)			0 to 999999 ℓ		
Output Note 5)	Switch ou	ıtput	NPN open collector Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V; 2 outputs				
utput		•	PNP open collector Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (with load current of 80 mA); 2 outputs				
		ated pulse output			pen collector (same a	1 /	
	atus LED's		Illuminates up when output is ON OUT1: Green; OUT2: Red				
	sponse time	•	1 sec. or less				
_	steresis		Hysteresis mode: Variable (can be set from 0), Window comparator mode Note 6): 3-digit fixed				
	wer supply	voltage	12 to 24 VDC (ripple ±10% or less)				
Enclosure			IP65				
Operating temperature range Withstand voltage			Operating: 0 to 50°C, Stored: –25 to 85°C (with no freezing and condensation)				
			1000 VAC for 1 min. between external terminal and case				
S	nsulation re		50M Ω or more (500 VDC Mega) between external terminal and case.				
ai –	Vibration res		10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs, whichever is smaller. (de-energised)				
	mpact resist		490 m/s ² in X, Y, Z directions 3 times each				
	Noise resista	ance	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns				

Note 1) For digital flow switch with unit switching function. (Fixed SI unit [(//min, or \(\ell, m^3 \) or m³ x 10³)] will be set for switch type without the unit switching function.)

Note 2) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 3) Without lead wire.

Note 4) Accumulated flow rate is reset when the power supply turns OFF.

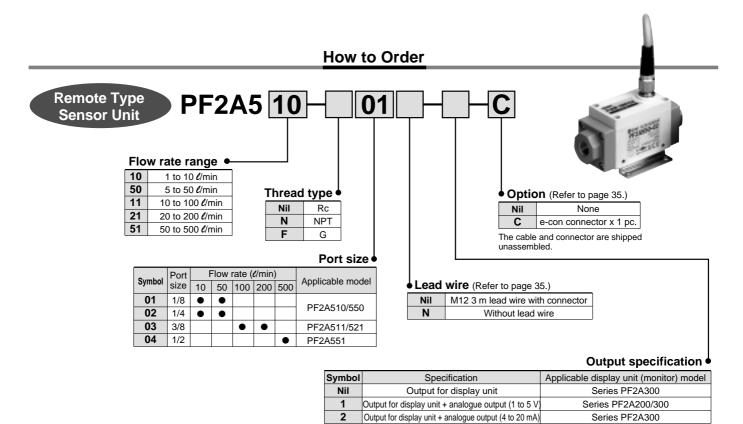
Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The flow switch conforms to the CE mark.



For Air Digital Flow Switch Series PF2A



Mod	el	PF2A510	PF2A550	PF2A511	PF2A521	PF2A551
Mea	sured fluid			Air, Nitrogen		
Dete	ection type			Heater type		
Rate	ed flow range	1 to 10 ℓ/min	5 to 50 ℓ/min	10 to 100 ℓ/min	20 to 200 ℓ/min	50 to 500 ℓ/min
Oper	ating pressure range	ng pressure range -50 kPa to 0.5 MPa -50 kPa to 0.75 MPa				
Proof pressure 1.0 MPa						
Operating fluid temperature 0 to 50°C						
Linearity Note 1) ±5% F.S. or less						
Rep	eatability Note 1)	±1% F.S	S. or less (Connected with	n PF2A3□□), ±3%F.S. or	less (Connected with PF2	A2□□)
	perature acteristics		±2% F.S. or less (15 to 35°C, based on 25°C) ±3% F.S. or less (0 to 50°C, based on 25°C)			
S (Output for display unit	Analogu	e voltage output (non-line	ar) output impedance 1 ks	Ω output for display unit P	F2A3□□
Output Note 2) specifications	Analogue output		Voltage output 1 to 5 V (within the flow rate range) Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 100 k Ω or more.			
spec		Linearity: ±5% F	Current output 4 to 20 mA (within the flow rate range) Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $300~\Omega$ or less with 12 VDC, $600~\Omega$ or less with 24 VDC			
Pow	er supply voltage		12 to 24 VDC (ripple ±10% or less)			
Currer	nt consumption (No load)		100 mA or less 110 mA or less			
E	nclosure		IP65			
	perating temperature range	(Operating: 0 to 50°C, Stored: -25 to 85°C (with no freezing and condensation)			
≝ w	ithstand voltage		1000 VAC for 1	1 min. between external te	erminal and case	
Kesistance is ul w	sulation resistance		•	VDC Mega) between exte		
Vi	ibration resistance	10	to 500 Hz with a 1.5 mm a	amplitude or 98 m/s ² acce	eleration, whichever is sma	iller.
In	npact resistance		490 m/s	s ² in X, Y, Z directions 3 tir	mes each	
N	oise resistance		1000 Vp-p, Pulse width 1 μs, Rise time 1 ns			
Weig	ght Note 3)	20	0 g	240 g		
Port	size (Rc, NPT, G)	1/8	, 1/4	3	3/8	1/2

Note 1) The system accuracy when combined with PF2A2 $\Box\Box/3\Box\Box$.



Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20 g for the types of analogue output whether voltage or current output selected.)

Note 4) Flow rate unit measured under the following conditions: 0°C and 101.3 kPa.

Note 5) The sensor unit conforms to the CE mark.

How to Order





PF2A3 0 0

Flow rate range •

Symbol	Flow rate range	Type for sensor unit
0	1 to 10 ℓ/min	PF2A510
U	5 to 50 ℓ/min	PF2A550
1	10 to 100 ℓ/min	PF2A511
	20 to 200 ℓ/min	PF2A521
	50 to 500 ℓ/min	PF2A551

Unit specification

Manustina		Nil With unit switching fu		
Mounting		_ M Fixed SI unit Note		
A Panel mounting		Note) Fixe		
	_	Rea	al-time flow rate: ℓ/min	

Accumulated flow: ℓ Output specification

Symbol	Output specification	Applicable model
0	NPN open collector 2 outputs	PF2A300, 310
1	PNP open collector 2 outputs	PF2A301, 311

Mod	del	PF2A3	00/301		PF2A310/311			
Flow	rate measurement range Note 1)	0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	5 to 105 <i>l</i> /min 10 to 210 <i>l</i> /min 25 to 525 <i>l</i> /m			
Set flow rate range Note 1)		0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min		
Min	imum set unit Note 1)	0.1 ℓ /min	0.5 ℓ /min	1 <i>U</i> /min 2 <i>U</i> /min 5 <i>U</i> /min				
	nulated pulse flow rate exchange (Pulse width: 50 ms) Note 1)	0.1 ℓ /pulse	0.5 ℓ /pulse	1 Upulse	2 #pulse	5 ℓ /pulse		
Note 2		∉/min, CF	M x 10 ⁻²		ℓ/min, CFM x 10 ⁻¹			
units				ℓ, ft ³ x 10 ⁻¹				
	mulated flow range Note 4)			0 to 999999 ℓ				
Line	earity Note 5)			±5% F.S. or less				
Rep	peatability Note 5)			±1% F.S. or less				
	nperature racteristics			or less (15 to 35°C, based or less (0 to 50°C, based	,			
Curr	ent consumption (No load)	50 mA	or less		60 mA or less			
Wei	ght			45 g				
Output Note 6) specifications	Switch output	NPN open collector	(PF2A300, PF2A310)	Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V 2 outputs				
Output specific		PNP open collector	Maximum load current: 80 mA P open collector (PF2A301, PF2A311) Internal voltage drop: 1.5 V or less (with load current of 80 2 outputs			urrent of 80 mA)		
	Accumulated pulse output		NPN or PNP	open collector (same as s	switch output)			
Indi	cator light			3-digit, 7-segment LED				
Sta	tus LED's		Illuminates up wh	en output is ON OUT1: G	ireen; OUT2: Red			
Pov	ver supply voltage		12 to	24 VDC (ripple ±10% or	less)			
Res	sponse time			1 sec. or less				
Hys	steresis	Hysteresis	mode: Variable (can be	set from 0), Window comp	parator mode Note 7): Fixed	d (3-digits)		
E	nclosure			IP40				
<u>ق</u> 0	perating temperature range	C	·	ed: -25 to 85°C (with no f)		
150	Vithstand voltage			min. between external te				
Sis	nsulation resistance		· · · · · · · · · · · · · · · · · · ·	/DC Mega) between exter				
	ibration resistance	10 to 500 Hz with a 1	<u> </u>	/s ² acceleration, in each >		whichever is smaller.		
 	npact resistance			² in X, Y, Z directions 3 tin				
	loise resistance	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns						

Note 1) The flow rate measurement range can be modified depending on the setting.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [t/min or t] will be set for switch types without the unit switching function.)

Note 3) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 4) Accumulated flow rate is reset when the power supply turns OFF.

Note 5) The system accuracy when combined with PF2A5

Note 6) Switch output and accumulated pulse output can be selected during initial setting.

Note 7) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 8) The display unit conforms to the CE mark. 3

For Air Digital Flow Switch Series PF2A

How to Order

4-channel Flow Monitor **Remote Type Display Unit**

Specifications

PF2A20 0

Output specification

Accessory / Power supply output cable (2 m)

0 NPN4 outputs PNP4 outputs

Unit specification

With unit switching function Fixed SI unit Note) М

Note) Fixed units: Real-time flow rate: ℓ /min Accumulated flow: ℓ Option 2 (Refer to page 35.)

Nil None 4C Sensor connector (4 pc.)

Option 1 (Refer to page 35.)

Nil	None
Α	Panel mounting
В	Front protective cover + Panel mounting

Connectable remote type sensor part is PF2A5□□-□-1 (with analogue output 1 to 5 V).

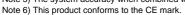
Мо	del				PF2A200/201		
	olicable flow rate ser	nsor	PF2A510-□-1	PF2A550-□-1	PF2A511-□-1	PF2A521-□-1	PF2A551-□-1
	w rate measurement ra		0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min
	flow rate range Note 1		0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min
Minimum set unit Note 1)			0.1 l /min	0.5 ℓ /min	1 <i>U</i> /min	2 Umin	5 ℓ/min
Accumulated pulse flow rate exchange value (Pulse width: 50 ms) Note 1)			0.1 ℓ /pulse	0.5 ℓ /pulse	1 <i>l</i> /pulse	2 <i>l</i> /pulse	5 ℓ /pulse
	lote 1, 2) Real-time	e flow rate	ℓ/min, CFM x 10 ⁻² ℓ/min, CFM x 10 ⁻¹				
DIS	play units Accumul	ated flow	ℓ, ft ³ x 10 ⁻² ℓ, ft ³ x 10 ⁻¹				
Acc	cumulated flow range	Note 1)	0 to 999999 ℓ, 0 to	999999 ft ³ x 10 ⁻²	0 to 99	99999 ℓ, 0 to 999999 ft ³	3 x 10 ⁻¹
Pov	ver supply voltage			24 VDC (ripple ±10% o	or less) (With power sup	oply polarity protection)	
Cui	rent consumption			55 mA or less (Not inc	luding the current cons	umption of the sensor)	
Pov	ver supply voltage fo	or sensor		Sam	e as [Power supply vol	tage]	
Pov	er supply current for se	ensor Note 3)	Max. 11	0 mA (However, the tot	al current for the 4 inpu	ts is 440 mA maximum	or less.)
Ser	nsor input			1 to 5 VDC (Input impedance: Appr	ox. 800K Ω)	
	No. of inputs				4 inputs		
	Input protection	า	Excess voltage protection				
Switch output (Real-time switch output,			Maximum load current: 80 mA NPN open collector (PF2A200) Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum polled voltage: 30 V				
Output	output)		PNP open collector (PF2A201) Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA)				
Ħ	Accumulated pu	lse output	NPN open collector or PNP open collector (same as switch output)				
Ĕ	No. of outputs		4 outputs (1 output per 1 sensor input)				
	Output protection	on	With short circuit protection				
	steresis		Hysteresis	mode: Variable (can b	e set from 0), Window	comparator mode: Fixe	d (3-digits)
	sponse time Note 5)				1s or less		
Lin	earity Note 5)				±5% F.S. or less		
Re	peatability Note 5)		±3% F.S. or less				
Ter	nperature characteris	stics	±2% F.S. or less (0 to 50°C, based on 25°C)				
Dis	play method		For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)				
Sta	tus LED's		Illuminates when output is ON OUT1: Red				
	Enclosure		IP65 for the front face only, and IP40 for the remaining parts.				
e	Operating temperat	ure range	Ope	rating: 0 to 50°C, Store	d: -10 to 60°C (with no	freezing and condensa	ation)
tan	Operating humidity	range			ed: 35 to 85%RH (with		
Resistance	Vibration resistance	9	10 to 500 Hz with a 1.5 m	m amplitude or 98 m/s ² acc			is smaller. (de-energised)
Re	Impact resistance			980 m/s ² in X, Y,	Z directions 3 times ea	ch (de-energised)	
	Noise resistance		500 Vp-p, Pulse width 1 μs, Rise time 1 ns				
Co	nnection		Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con)				
Material			Housing: PBT, Display: PET, Backside rubber: CR				
Weight			60 g (Except for any accessories that are shipped together)				

Note 1) Fixed SI unit [t/min or t] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.

Note 3) If Vcc side on sensor input connector part is short-circuited with the 0V side, the flow monitor inside will be damaged.

Note 4) Switch output and accumulated pulse output can be selected during initial setting.

Note 5) The system accuracy when combined with an applicable flow sensor.



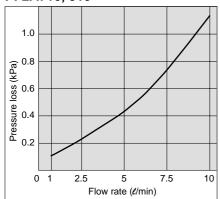


Note 2) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

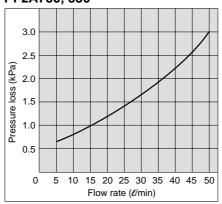
Series PF2A

Flow Characteristics (Pressure Loss)

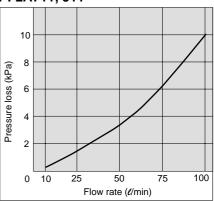
PF2A710, 510



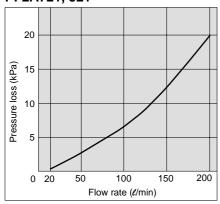
PF2A750, 550



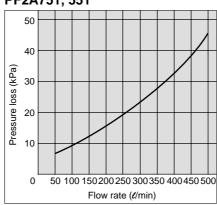
PF2A711, 511



PF2A721, 521

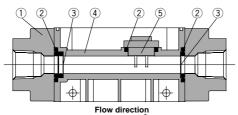


PF2A751, 551

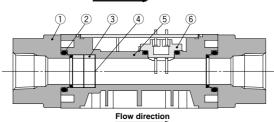


Sensor Unit Construction





PF2A711/721/751 PF2A511/521/551



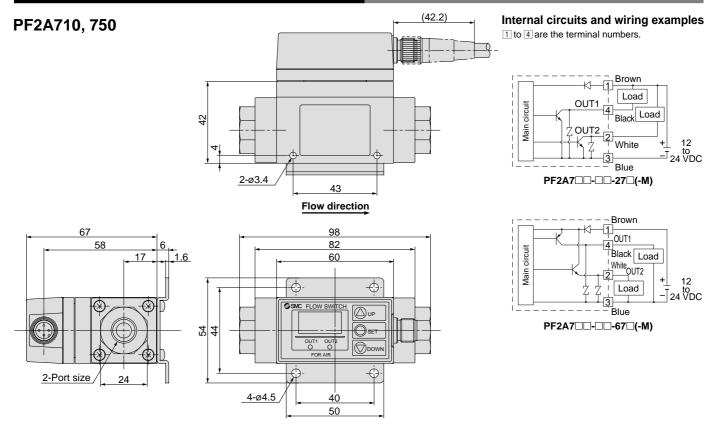
Parts list

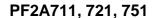
No.	Description	Material
1	Attachment	ADC
2	Seal	NBR
3	Mesh	Stainless steel
4	Body	PBT
5	Sensor	PBT

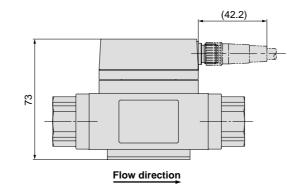
Parts list

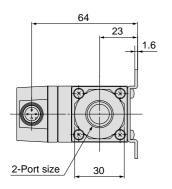
No.	Description	Material
1	Attachment	ADC
2	Seal	NBR
3	Spacer	PBT
4	Mesh	Stainless steel
5	Body	PBT
6	Sensor	PBT

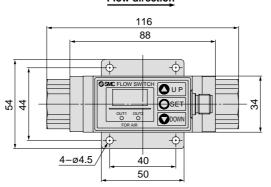
Dimensions: Integrated Display Type for Air











Connector pin numbers

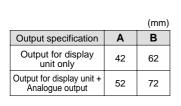


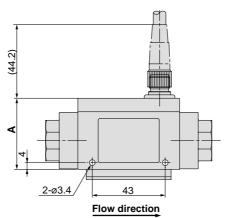
Pin no.	Pin description				
1	DC(+)				
2	OUT2				
3	DC(-)				
4	OUT1				

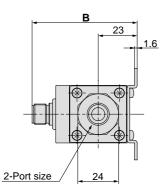
Series PF2A

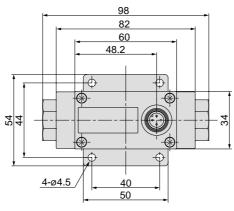
Dimensions: Remote Type Sensor Unit for Air

PF2A510, 550



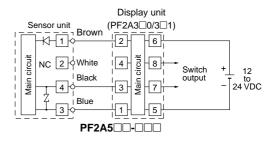


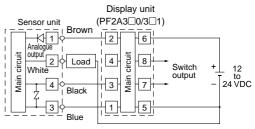




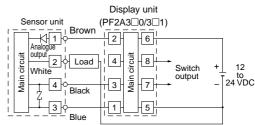
Internal circuits and wiring examples

1 to 8 are the terminal numbers.



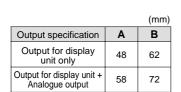


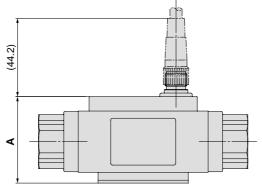
Load is an analogue input equipment such as a voltmeter. **PF2A5** — - - (With voltage output type)

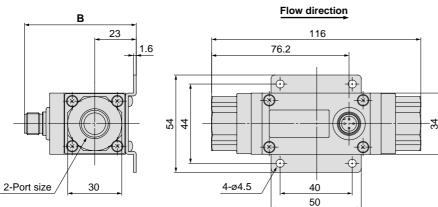


Load is an analogue input equipment such as a voltmeter. **PF2A5** — - — — - 2 (With voltage output type)

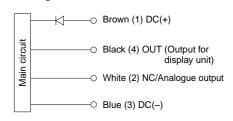
PF2A511, 521, 551







Wiring



* Use this sensor by connecting it to a SMC remote type display unit Series PF2A2 \(\square\) /3 \(\square\).

Connector pin numbers



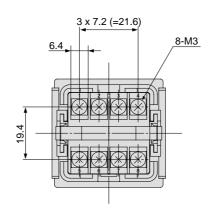
Pin no.	Pin description
1	DC(+)
2	NC/Analogue output
3	DC(-)
4	OUT

Dimensions: Remote Type Display Unit for Air

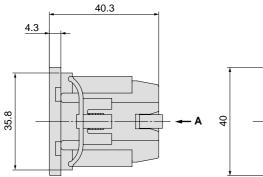
PF2A3□□-A Panel mounting type

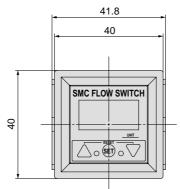
Panel fitting dimensions 36 *0.5 98

 \ast The applicable panel thickness is 1 to 3.2 mm.



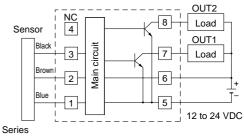
View A



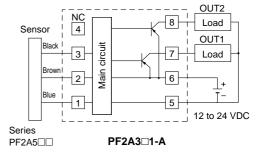


Internal circuits and wiring examples

1 to 8 are the terminal numbers.

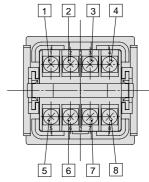


PF2A5□□ **PF2A3**□**0-A**

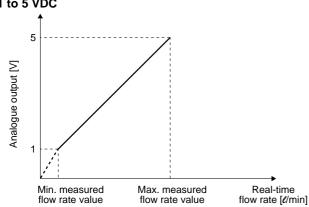


* Do not connect the white wire of the sensor to 3.

Terminal block numbers

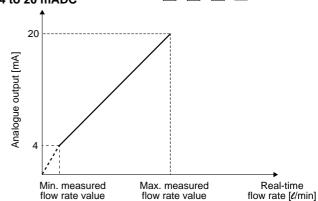


Analogue output 1 to 5 VDC



	Normal of	condition	Standard condition		
Part no.	Min. measured flow rate value [d/min]	Max. measured flow rate value [d/min]	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [t/min]	
PF2A510-□-1	1	10	1.1	10.7	
PF2A550-□-1	5	50	5.4	53.5	
PF2A511-□-1	10	100	11	107	
PF2A521-□-1	F2A521- □-1 20		21	214	
PF2A551-□-1	50	500	54	535	

4 to 20 mADC



	Normal of	condition	Standard condition		
Part no.	Min. measured flow rate value [d/min]	Max. measured flow rate value [t/min]	Min. measured flow rate value [t/min]	Max. measured flow rate value [t/min]	
PF2A510-□-2	1	10	1.1	10.7	
PF2A550-□-2	5	50	5.4	53.5	
PF2A511-□-2	10	100	11	107	
PF2A521-□-2	20	200	21	214	
PF2A551-□-2	50	500	54	535	

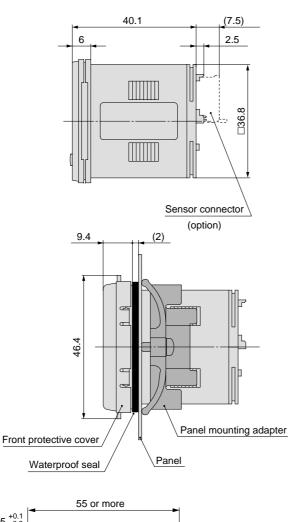


Series PF2A

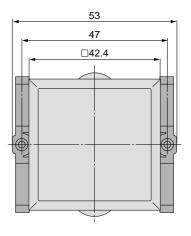
Dimensions: Remote Type Display Unit for Air (4-channel Flow Monitor)

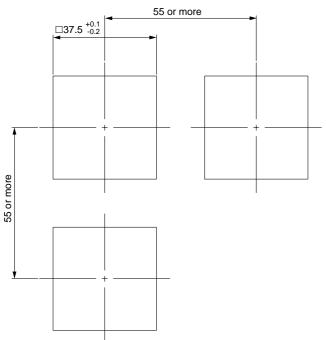
PF2A200, 201

Front protective cover + Panel mounting



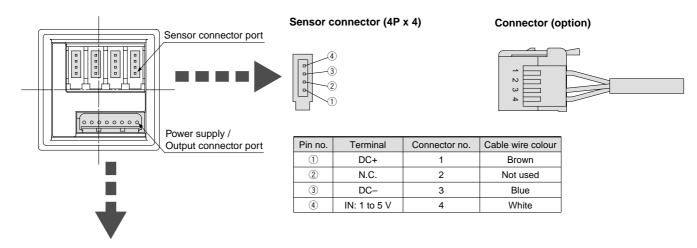




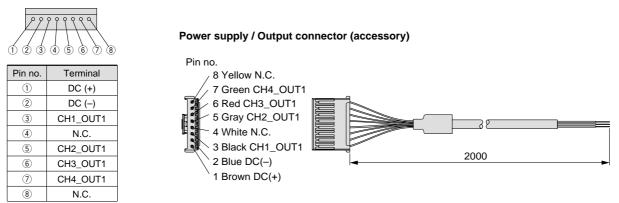


Panel fitting dimensions
Applicable panel thickness: 0.5 to 8 mm

Dimensions: Remote Type Display Unit for Air (4-channel Flow Monitor)



Power supply / Output connector (8P)



Internal circuits and wiring examples

PF2A200 PF2A201 DC (+) DC (+) (Brown) (Brown) Sensor NC 2 4 4 4 24 VDC CH1_OUT1 CH1_OUT1 \pm 24 VDC Load (Black) (Black) 4 Load Sensor NC 2 NC2 Main circuit CH2_OUT1 CH2_OUT1 (Gray) (Gray) -oad Sensor Sensor CH3_OUT1 CH3_OUT1 (Red) NC 2 NC (Red) CH4_OUT1 CH4_OUT1 Sensor (Green) (Green) Load NC₂ DC (-)

For Air

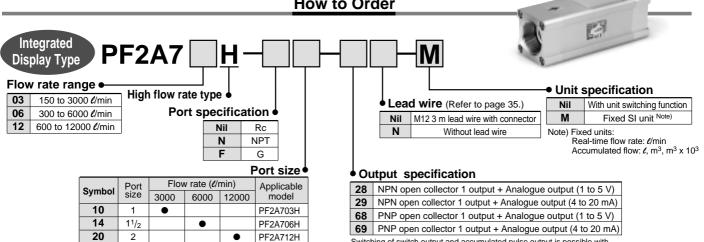
Digital Flow Switch/High Flow Rate Type

Switching of switch output and accumulated pulse output is possible with NPN or PNP open collector outputs.

Series PF2A

Refer to www.smcworld.com for details of products compatible with overseas standards.

How to Order



Model		PF2A703H	PF2A706H	PF2A712H			
Measured	fluid	Dry air					
Detection	type	Heater type					
Rated flov	v range Note 1)	150 to 3000 ℓ/min	300 to 6000 ℓ/min	600 to 12000 ℓ/min			
Minimum	set unit Note 1)	5 ℓ /min	10 4	/min			
	e 2) Real-time flow rate		ℓ/min, CFM				
Display ur	Accumulated flow		<i>l</i> , m ³ , m ³ x 10 ³ , ft ³ , ft ³ x 10 ³ , ft ³ x 10 ⁶				
Operating	pressure range		0.1 to 1.5 MPa				
Proof pres	ssure		2.25 MPa				
Pressure	oss		20 kPa (at maximum flow rate)				
Accumula	ted flow range		0 to 9,999,999,999 ℓ				
Linearity 1	Note 3)		±1.5% F.S. or less (0.7 MPa, at 20°C)				
Repeatabi	lity	±1.0% F.S. or less (0.7 M	MPa, at 20°C), ±3.0% of F.S. or less in	case of analogue output			
Pressure	characteristics	±1.5% F.S. or less (0.1 to 1.5 MPa, based on 0.7 MPa)					
Temperati	ure characteristics	±2.0% F.S. or less (0 to 50°C, based on 25°C)					
	Switch output Note 4)	NPN open collector Max. load current: 80 mA; Max. applied voltage: 30 V; Internal voltage drop: 1 V or less (with load current of 80 mA)					
	Switch output 1000 47	PNP open collector Max. load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 mA)					
Output specificati	Accumulated Note 4) ons pulse output	NPN or PNP open collector Flow rate per pulse: 100 t/pulse, 10.0 ft ³ /pulse ON time per pulse width: 50 msec					
	A I Noto E)	Output voltage: 1 to 5 V; Load impedance: 100 kΩ or more					
	Analogue output Note 5)	Output current: 4 to 20 mA; Load impedance: 250 Ω or less					
Response	time	1 sec. or less					
Hysteresis	3	Hysteresis mode: Variable (can be set from 0); Window comparator mode: (can be set from 0 to 3% F.S.)					
Power sup	pply voltage	24 VDC (ripple ±10% or less)					
Current co	onsumption	150 mA or less					
Enclos	ure	IP65					
_Φ Operati	ng temperature range	0 to 50°C (with no freezing and condensation)					
ਊ Withsta	and voltage	1000 VAC for 1 min. between external terminal and case					
Insulati	on resistance	50M Ω (500 VDC Mega) between external terminal and case					
Withsta Insulati	on resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs, whichever is smaller.					
Impact	resistance	490 m/s ² in X, Y, Z directions 3 times each					
Noise r	esistance	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns					
Weight		1.1 kg (without lead wire)	1.3 kg (without lead wire)	2.0 kg (without lead wire)			
Port size (Rc, NPT, G)	1	11/2	2			

Note 1) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [(t/min, or t, m³ or m³ x 10³)] will be set for switch type without the unit switching function.)

Note 3) The high flow rate type is CE marked; however, the linearity with applied noise is ±5% F.S. or less.

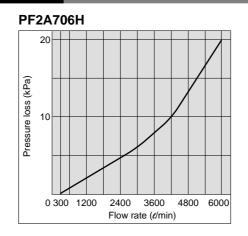
Note 4) Switch output and accumulated pulse output selections are made using the button controls. Note 5) The analogue output operates only for real-time flow rate, and does not operate for accumulated flow.

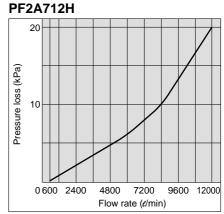
Flow Characteristics (Pressure Loss)

PF2A703H 20 (eAy) 10 10

1200

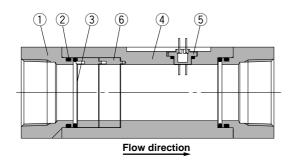
Flow rate (\ell/min)





Construction

0150 600



1800 2400 3000

Parts list

No.	Description	Material	Note
1	Attachment	Aluminum alloy	Anodized
2	Seal	HNBR	_
3	Mesh	Stainless steel	_
4	Body	Aluminum alloy	Anodized
5	Sensor	PPS	_
6	Spacer	PBT	_

Series PF2A

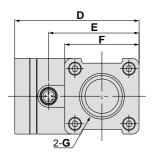
Dimensions

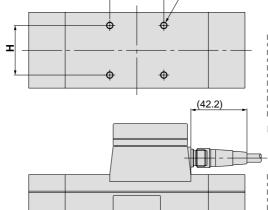
PFA703H, 706H, 712H

Connector pin numbers

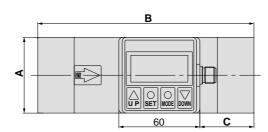
Pin no.	Pin description
1	DC(+)
2	Analogue output
3	DC(-)
4	OUT1





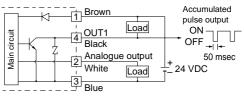


4-I thread with depth J



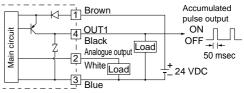
Internal circuits and wiring examples

1 to 4 are the terminal numbers.



Load is an analogue input equipment such as a voltmeter, ammeter.

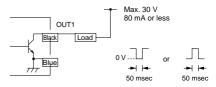
PF2A7□□H-□□-²⁸₂₉ (-M)



Load is an analogue input equipment such as a voltmeter, ammeter.

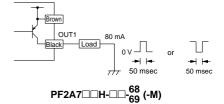
PF2A7□□H-□□-⁶⁸₆₉ (-M)

Accumulated pulse output wiring examples

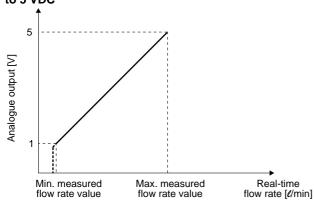


PF2A7□□H-□□-²⁸₋₂₉ (-M)

Model	Α	В	С	D	Е	F	G	Н	1	J
PF2A703H	55	160	40	92	67	55	Rc1, NPT1, G1	36	M5	8
PF2A706H	65	180	45	104	79	65	Rc1 ¹ / ₂ , NPT1 ¹ / ₂ , G1 ¹ / ₂	46	M6	9
PF2A712H	75	220	55	114	89	75	Rc2, NPT2, G2	56	M6	9

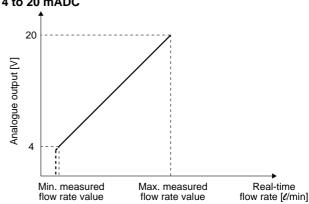


Analogue output 1 to 5 VDC



Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [ℓ/min]
PF2A703H-□-28 PF2A703H-□-68		3000
PF2A706H-□-28 PF2A706H-□-68		6000
PF2A712H-□-28 PF2A712H-□-68	600	12000

4 to 20 mADC



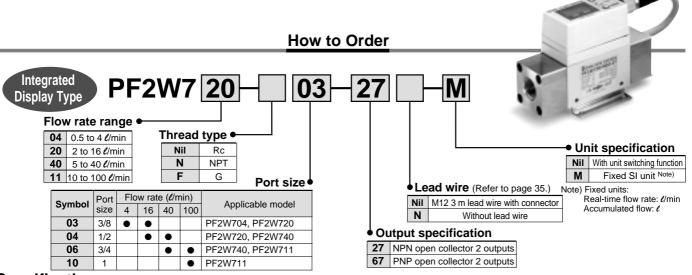
Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [ℓ/min]
PF2A703H-□-29 PF2A703H-□-69		3000
PF2A706H-□-29 PF2A706H-□-69		6000
PF2A712H-□-29 PF2A712H-□-69	600	12000



For Water **Digital Flow Switch**

Series PF2W Refer to www.sr products compa

products compatible with overseas standards.



Mod			PF2W704	PF2W720	PF2W740	PF2W711	
Measured fluid		4	Water				
Flow rate measurement range			0.35 to 4.5 ℓ/min	1.7 to 17.0 ℓ/min	3.5 to 45 ℓ/min	7 to 110 ℓ/min	
	flow rate r		0.35 to 4.5 ℓ/min	1.7 to 17.0 ℓ/min	3.5 to 45 ℓ/min	7 to 110 <i>e</i> /min	
	ed flow rar		0.5 to 4 <i>l</i> /min	2 to 16 ℓ /min	5 to 40 ℓ/min	10 to 100 <i>e</i> /min	
	imum set ı		0.05 <i>l</i> /min	0.1 <i>e</i> /min	0.5 ℓ/min	1 <i>e</i> /min	
		exchange value (Pulse width: 50 ms)	0.05 ℓ/pulse	0.1 ℓ/pulse	0.5 ℓ/pulse	1 <i>e</i> /pulse	
		d temperature	0.00 t/ paido	0 to 5	·	1 0/ paido	
	earity	a tomporataro		±5% F.S. or less		±3% F.S. or less	
	eatability			±3% F.S. or less		+2% F.S. or less	
		haracteristics Note 1)		±5% F.S. or less (0 to	50°C. based on 25°C)		
	•	ımption (No load)		70 mA or less	,	80 mA or less	
Wei	ight Note 2)	. , ,	460 g	520 g	700 g	1150 g	
Por	t size (Rc,	NPT, G)	3/8	3/8, 1/2	1/2, 3/4	3/4, 1	
Det	ection type	. ,	Karman vortex				
Indi	cator light		3-digit, 7-segment LED				
D:-	Note 3)	Real-time flow rate	ℓ/min, gal(US)/min				
	Display units Accumulated flow		ℓ, gal(US)				
		ssure range	0 to 1 MPa				
	of pressure		1.5 MPa				
		flow range Note 4)	0 to 999999 t				
Am	<u> </u>	erature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no freezing and condensation)				
Out		Switch output	NPN open collector: Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA); Maximum applied voltage: 30 V; 2 out				
spe	cifications	Accumulated pulse output	PNP open collector: Maximum load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 mA); 2 outputs NPN or PNP open collector (same as switch output)				
Sta	tus LED's	Troomination puriod output	Illuminates when output is ON, OUT1: Green; OUT2: Red				
Res	ponse time	е	1 sec. or less				
Hys	teresis		Hysteresis mode: Variable (can be set from 0), Window comparator mode Note 6): 3-digit fixed				
Pov	ver supply	voltage	12 to 24 VDC (ripple ±10% or less)				
	Enclosure		IP65				
يو ا	Operating	temperature range	0 to 50°C				
anc	Withstand	voltage		1000 VAC for 1 min. between	n external terminal and case		
Resistance	Insulation	resistance		` ,	etween external terminal and		
Res	Vibration r	esistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration in each X, Y, Z direction for 2 hrs, whichever is smaller.				
	Impact res	istance	490 m/s ² in X, Y, Z directions 3 times each				
	Noise resis	stance		1000 Vp-p, Pulse widt	h 1 μs, Rise time 1 ns		



Note 1) In the case of PF2W711, ±3% of F.S. or less (15°C to 35°C, based on 25°C). Note 2) Without lead wire.

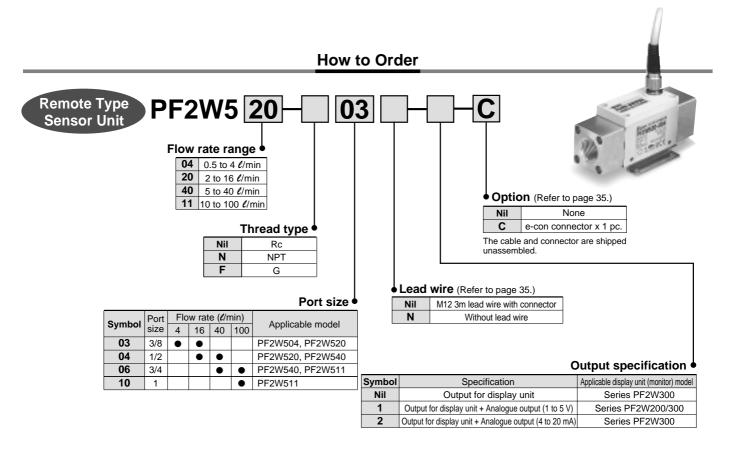
Note 3) For digital flow switch with unit switching function. (Fixed SI unit [a/min or a] will be set for switch type without the unit switching function.)

Note 4) Accumulated flow rate is reset when the power supply turns OFF. Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more.

(In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 7) This product conforms to the CE mark.

For Water Digital Flow Switch Series PF2W



Specifications

Model		PF2W504	PF2W520	PF2W540	PF2W511			
Mea	sured fluid	Water						
Det	ection type		Karman vortex					
Rat	ed flow range	0.5 to 4 ℓ/min	2 to 16 ℓ/min	5 to 40 ℓ/min	10 to 100 ℓ/min			
Ope	rating pressure range		0 to 1	l MPa				
Wit	hstand pressure		1.5	MPa				
Ope	rating fluid temperature		0 to 50°C		0 to 50°C			
Line	earity Note 1)		±5% F.S. or less		±3% F.S. or less			
Repeatability Note 1)			±3% F.S. or less		\pm 1% F.S. or less (connected with PF2W33 \square) \pm 3% F.S. or less (connected with PF2W2 \square \square)			
Tem	perature characteristics	±2% F.S. or les	ss (15 to 35°C based on 25°C)	, ±3% F.S. or less (0 to 50°C,	based on 25°C)			
ote 2) ons	Output for display unit		Pulse output, N channel, open drain, output for display unit PF2W3□□. (Specifications: Maximum load current of 10 mA; Maximum applied voltage of 30 V)					
Output Note 2) specifications	Analogue output	Voltage output 1 to 5 V Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 100 k Ω or more.						
Out	. Analogue output	Linearity: ±5% F.S. or	Current outp less; allowable load resistance:	ut 4 to 20 mA 300 Ω or less with 12 VDC, 600	D Ω or less with 24 VDC			
Pov	ver supply voltage	12 to 24 VDC (ripple ±10% or less)						
Curre	ent consumption (No load)	20 mA or less						
	Enclosure		IF	P65				
σ [Operating temperature range	Operat	ting: 0 to 50°C, Stored: -25 to 85	5°C (with no freezing and conde	ensation)			
Resistance	Withstand voltage		1000 VAC for 1 min. between	en external terminal and case				
ista	Insulation resistance	50	Ω M Ω or more (500 VDC Mega) b	petween external terminal and o	case			
Res	Vibration resistance	10 to 500 Hz with a 1.5 mi	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, whichever is smaller.					
	Impact resistance		490 m/s ² in X, Y, Z directions 3 times each					
	Noise resistance	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns						
Wei	ght Note 3)	410 g	470 g	650 g	1,100 g			
Por	t size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	3/4, 1			

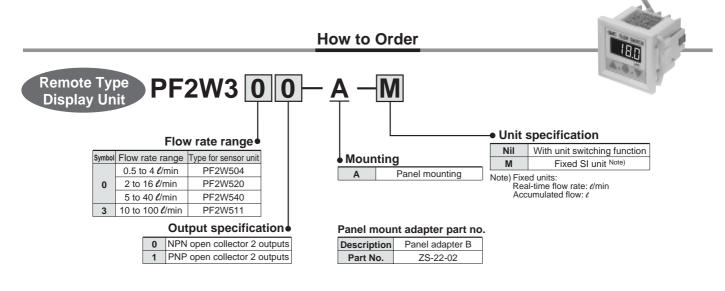
Note 1) The system accuracy when combined with PF2W2□□/3□□.

Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20 g for the types of analogue output whether voltage or current output selected.)

Note 4) The sensor unitis conforms to the CE mark.





Model		PF2W300/301			PF2W330/331		
Flow ra	ite measurement range Note 1)	0.35 to 4.5 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45 ℓ/min	7 to 110 ℓ/min	
Set fl	low rate range Note 1)	0.35 to 4.5 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45 ℓ/min	7 to 110 ℓ/min	
Minimum set unit Note 1)		0.05 ℓ /min	0.1 <i>l</i> /mi	n	0.5 ℓ /min	1 ℓ/min	
	ulated pulse flow rate exchange Pulse width: 50 ms) Note 1)	0.05 ℓ /pulse	0.1 // puls	se	0.5 ℓ/pulse	1 ℓ/pulse	
Note 2) Display Real-time flow rate			t/min, gal(US)/min				
units	Accumulated flow			ℓ, ga	I(US)		
Accur	nulated flow range Note 3)			0 to 99	99999 ℓ		
Line	arity Note 4)		±5% F.S.	. or less		±3% F.S. or less	
Rep	eatability Note 4)		±3% F.S.	or less		±1% F.S. or less	
Temp	erature characteristics	±2% F.S. or le	ess (0 to 50°C, base	ed on 25°C),	±1% F.S. or less (15 to 35°C, ba	sed on 25°C)	
Curre	nt consumption (No load)		50 mA	or less		60 mA or less	
Weig	ght			45	5 g		
Output Note 5) specifications	Switch output	NPN open collector (PF2W3	300, PF2W330)	Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V 2 outputs			
Output specifi		PNP open collector (PF2W3	301, PF2W331)		load current: 80 mA Itage drop: 1.5 V or less (with loa	ad current of 80 mA)	
	Accumulated pulse output		NPN or PNP	open collecto	or (same as switch output)		
E	nclosure	IP40					
	erating temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C (with no freezing and condensation)				sation)	
S W	ithstand voltage	1000 VAC for 1 min. between external terminal and case					
Resistance IV IV IV	sulation resistance	$50M~\Omega$ or more (500 VDC Mega) between external terminal and case					
Se Vi	bration resistance	10 to 500 Hz with a 1.5 m	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration in each X, Y, Z direction for 2 hrs, whichever is smaller.				
	pact resistance	490 m/s ² in X, Y, Z directions 3 times each					
Noise resistance		1000 Vp-p, Pulse width 1 μs, Rise time 1 ns					
India	cator light	3-digit, 7-segment LED					
Stat	us LED's		Illuminates whe	n output is O	N, OUT1: Green; OUT2: Red		
Power supply voltage		12 to 24 VDC (ripple ±10% or less)					
Response time		1 sec. or less					
Hyst	eresis	Hysteresis mode: Variable (can be set from 0) Window comparator mode: 3-digit fixed Note 6)					
		on each set flow rate range					

Note 1) Values vary depending on each set flow rate range.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [e/min or e] will be set for switch types without the unit switching function.)

Note 3) Accumulated flow rate is reset when the power supply turns OFF.

Note 4) The system accuracy when combined with PF2W5

Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis (H) will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be

n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The display unit conforms to the CE mark.

For Water Digital Flow Switch Series PF2W

How to Order



PF2W20 ___M

Output specification •

Accessory / Power supply output cable (2 m)

0 NPN4 outputs
1 PNP4 outputs

Unit specification

Nil With unit switching function

M Fixed SI unit Note)

Note) Fixed units: Real-time flow rate: ℓ/min Accumulated flow: ℓ Option 2 (Refer to page 35.)

Nil None
4C Sensor connector (4 pc.)

Option 1 (Refer to page 35.)

Nil None	
Α	Panel mounting
В	Front protective cover + Panel mounting

Connectable remote type sensor part is PF2W5□□-□-1_(with analogue output 1 to 5 V).

Model			PF2W200/201					
App	licable flo	w rate sensor	PF2W504/504T-□-1	PF2W520/52	0T-□-1	PF2W540/540T-□-1	PF2W511-□-1	
Flov	v rate meas	surement range Note 1)	0.35 to 4.50 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45.0 ℓ/min	7 to 110 ℓ/min	
	Set flow rate range Note 1)		0.35 to 4.50 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45.0 ℓ/min	7 to 110 ℓ/min	
Min	imum set	unit Note 1)	0.05 ℓ /min	0.1 // mi	n	0.5 ℓ /min	1 <i>e</i> /min	
		Ilse flow rate exchange Ith: 50 ms) Note 1)	0.05 ℓ /pulse	0.1 ℓ /pul	se	0.5 ℓ/pulse	1 <i>l</i> /pulse	
	Note 1)	Real-time flow rate						
Dis	olay units	Accumulated flow			ℓ, ga	I(US)		
Acc	umulated	flow range Note 1)		0 to 9	99999 ℓ , 0 t	o 999999 gal(US)		
Pov	ver supply	voltage	24 VI	DC (ripple ±10% c	or less) (Wit	h power supply polarity prote	ction)	
Cur	rent consu	umption	55 m	A or less (Note inc	cluding the	current consumption of the se	ensor)	
Pov	ver supply	voltage for sensor		Sam	e as [Powe	r supply voltage]		
Pow	er supply c	urrent for sensor Note 2)	Max. 110 mA	(However, the tot	al current fo	or the 4 inputs is 440 mA max	imum or less.)	
Sen	sor input			1 to 5 VDC (Input imped	dance: Approx. 800K Ω)		
	No. of	finputs			4 in	puts		
	Input	protection	Excess voltage protection					
Note 3)	Switch output (Real-time switch output,		NPN open collector	(PF2W200)	Maximum load current: 80 mA F2W200) Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V			
Output	output)		PNP open collector (PF2W201) Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA)					
Į,	Accur	nulated pulse output	NPN	l open collector o	PNP open	collector (same as switch ou	tput)	
E	No. of	foutputs	4 outputs (1 output per 1 sensor input)					
	^σ Outpι	ut protection	Short circuit protection					
_	teresis		Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3-digits)					
	ponse tim		1s or less					
	earity Note 4		±5% F.S. or less					
	eatability		±3% F.S. or less					
Ten	nperature	characteristics	±2% F.S. or less (0 to 50°C, based on 25°C)					
Dis	play meth	od	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)				ge)	
Sta	tus LED's					ut is ON OUT1: Red		
	Enclosure)				d IP40 for the remaining parts		
ခွ		temperature range				OC (with no freezing and cond	· · · · · · · · · · · · · · · · · · ·	
Resistance		humidity range				5%RH (with no condensation)		
sis		resistance				ach X, Y, Z direction for 2 hrs, which	()	
%	Impact re					3 times each (de-energised)		
	Noise res	istance	500 Vp-p, Pulse width 1 μs, Rise time 1 ns					
Cor	nection		Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con)			onnector (e-con)		
Mat	erial		Housing: PBT, Display: PET, Backside rubber: CR					
Wei	ght		60 g (Except for any accessories that are shipped together)					

Note 1) Fixed SI unit [l/min or l] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.



Note 2) If Vcc side on sensor input connector part is short-circuited with 0V side, the flow monitor inside will be damaged.

Note 3) Switch output and accumulated pulse output can be selected during initial setting.

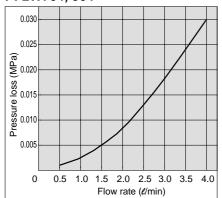
Note 4) The system accuracy when combined with applicable flow sensor.

Note 5) This product conforms to the CE mark.

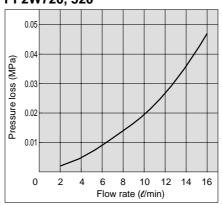
Series PF2W

Flow Characteristics (Pressure Loss)

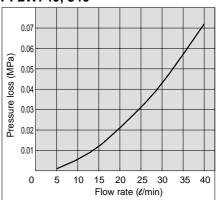
PF2W704, 504



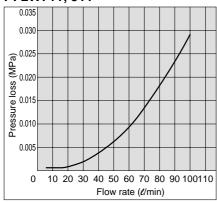
PF2W720, 520



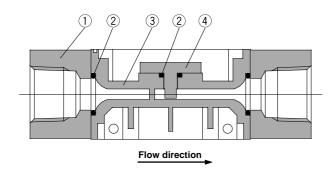
PF2W740, 540



PF2W711, 511



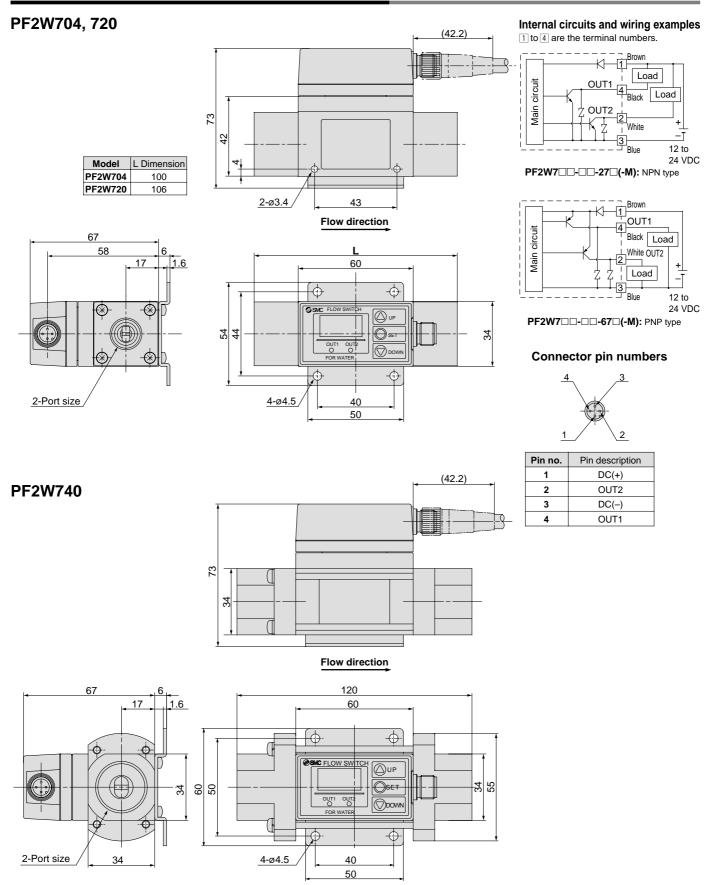
Sensor Unit Construction



Parts list

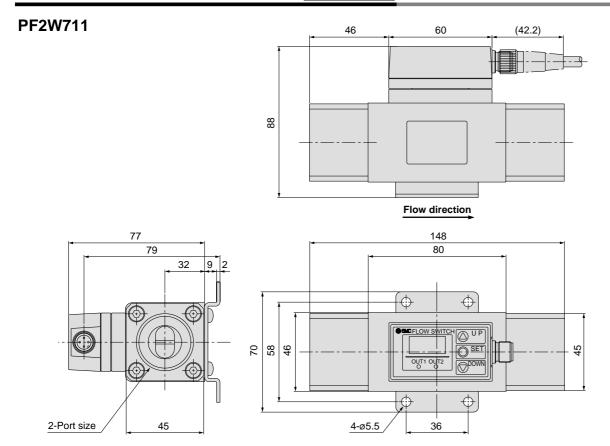
No.	Description	Material
1	Attachment	Stainless steel
2	Seal	NBR
3	Body	PPS
4	Sensor	PPS

Dimensions: Integrated Display Type for Water



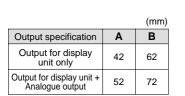
Series PF2W

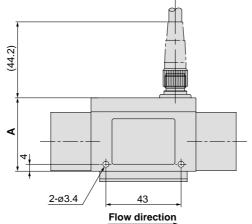
Dimensions: Integrated Display Type for Water

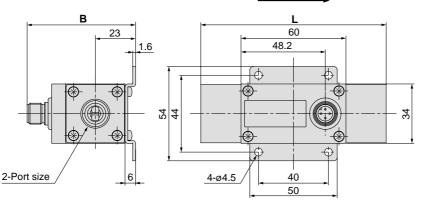


Dimensions: Remote Type Sensor Unit for Water

PF2W504, 520-□(N)-□

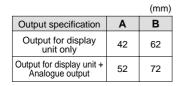


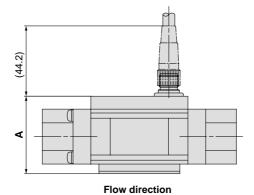




Model	L dimension	
PF2W504	100	
PF2W520	106	

PF2W540-□(N)-□

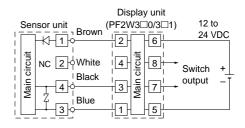




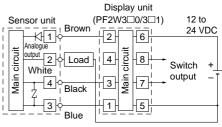
		
В	120	
23	60 48.2	
	09 02	34
2-Port size	4-ø4.5	

Internal circuits and wiring examples

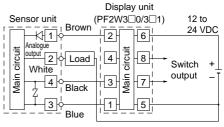
1 to 8 are the terminal numbers.



PF2W5□□-□□□

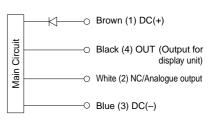


Load is an analogue input equipment such as a voltmeter. **PF2W5** — - — (With voltage output type)



Load is an analogue input equipment such as a voltmeter. **PF2W5** —-———-2 (With voltage output type)

Wiring



Use this sensor by connecting it to a SMC remote type display unit Series PF2W2□□/3□□.

Connector pin numbers

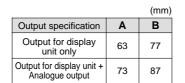


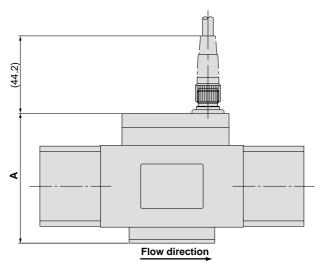
Pin no.	Pin description
1	DC(+)
2	NC/Analogue output
3	DC(-)
4	OUT

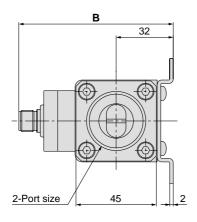
Series PF2W

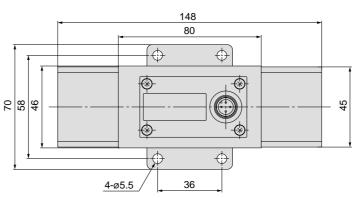
Dimensions: Remote Type Sensor Unit for Water

PF2W511-□(N)-□

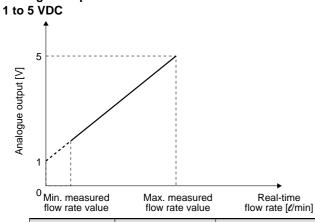






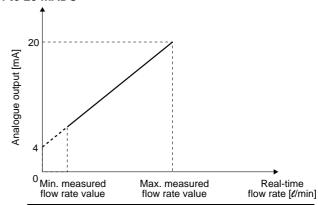


Analogue output



Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [l/min]	
PF2W504-□-1	0.5	4	
PF2W520-□-1	2	16	
PF2W540-□-1	5	40	
PF2W511-□-1	10	100	

4 to 20 mADC

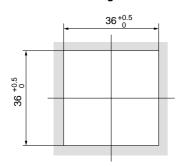


Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [ℓ/min]	
PF2W504-□-2	0.5	4	
PF2W520-□-2	2	16	
PF2W540-□-2	5	40	
PF2W511-□-2	10	100	

Dimensions: Remote Type Display Unit for Water

PF2W3□□-A Panel mounting type

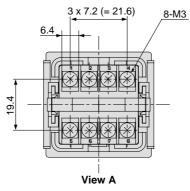
Panel fitting dimension

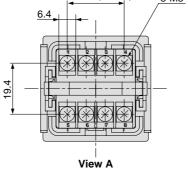


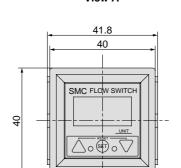


4.3

35.8

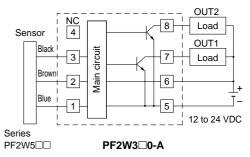


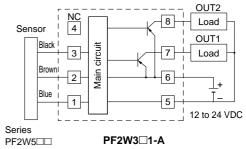




Internal circuits and wiring examples

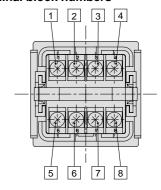
1 to 8 are the terminal numbers.





* Do not connect the white wire of the sensor to 3.

Terminal block numbers

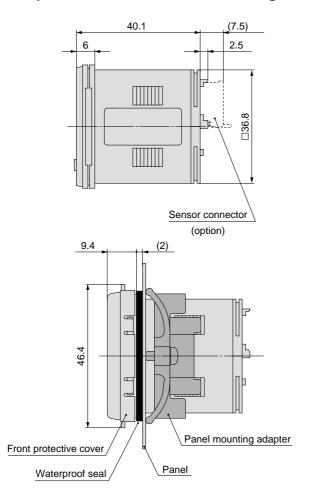


Series PF2W

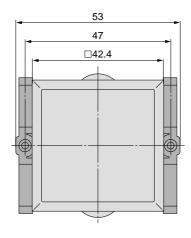
Dimensions: Remote Type Display Unit for Water (4-channel Flow Monitor)

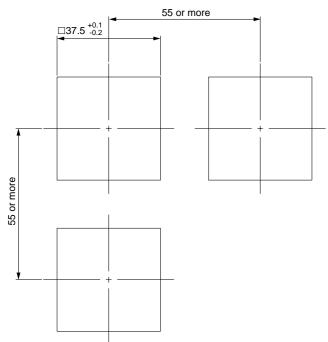
PF2W200, 201

Front protective cover + Panel mounting



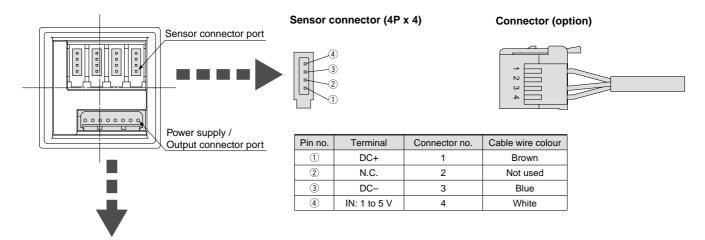




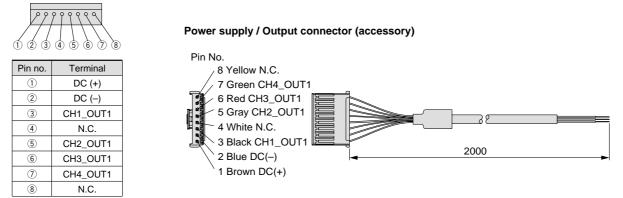


Panel fitting dimensions
Applicable panel thickness: 0.5 to 8 mm

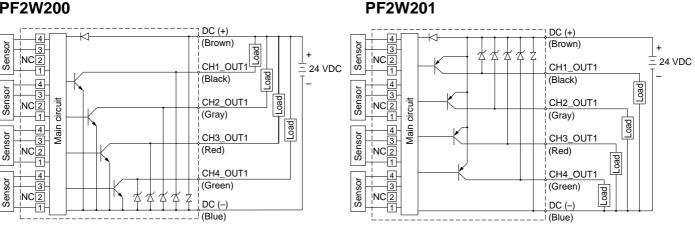
Dimensions: Remote Type Display Unit for Water (4-channel Flow Monitor)



Power supply / Output connector (8P)



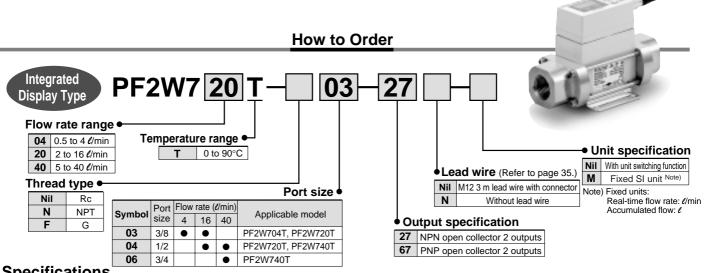
Internal circuits and wiring examples PF2W200



For Water

Digital Flow Switch/High Temperature Fluid Type

Series PF2W



Mod	lel		PF2W704T	PF2W720T	PF2W740T		
Measured fluid			Water, Mixture of water (50%) and ethylene glycol (50%)				
Flow rate measurement range			0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>t</i> /min	3.5 to 45 / /min		
Set flow rate range			0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>e</i> /min	3.5 to 45 ℓ/min		
	ed flow range		0.5 to 4 ℓ/min	2 to 16 ℓ/min	5 to 40 ℓ/min		
	mum set unit		0.05 ℓ /min	0.1 <i>l</i> /min	0.5 ℓ /min		
Accum	ulated pulse flow rate exc	hange value (Pulse width: 50 ms)	0.05 <i>t</i> /pulse	0.1 <i>ℓ</i> /pulse	0.5 ℓ /pulse		
Ope	rating fluid tem	perature	·	0 to 90°C (with no cavitation)	·		
Line	arity			±5% F.S. or less			
	eatability			±3% F.S. or less			
Tem	perature charact	teristics Note 1)	±5'	% F.S. or less (0 to 90°C, based on 25	5°C)		
Curr	ent consumption	on (No load)		70 mA or less			
	ght Note 2)			710 g			
Port	size (Rc, NPT,	G)	3/8	3/8, 1/2	1/2, 3/4		
Dete	ection type			Karman vortex			
Indic	cator light		3-digit, 7-segment LED				
Dien	olay units Note 3)	Real-time flow rate	ℓ/min, gal(US)/min				
		Accumulated flow	ℓ, gal(US)				
	rating pressure		0 to 1 MPa				
	stand pressure		1.5 MPa				
Accı	umulated flow r	ange Note 4)	0 to 999999 ℓ				
Output Note 5) specifications	Switch output		NPN open collector Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V; 2 outputs				
utput ecifica	Switch output		PNP open collector Maximum load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 mA); 2 outputs				
	Accumulated p	oulse output		r PNP open collector (same as switch			
	us LED's		Illuminates when output is ON OUT1: Green; OUT2: Red				
	ponse time		1 sec. or less				
	teresis		Hysteresis mode: Variable (can be set from 0); Window comparator mode Note 6): 3-digit fixed				
Pow	er supply voltage	ge	12 to 24 VDC (ripple ±10% or less)				
	Enclosure			IP65			
ė		perature range	·	C, Stored: –25 to 85°C (with no freezing	· /		
Resistance	Withstand vol		1000 VAC for 1 min. between external terminal and case				
ist	Insulation resi			e (500 VDC Mega) between external t			
es	Vibration resis			10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration in each X, Y, Z direction for 2 hrs, whichever is smaller.			
~	Impact resista		490 m/s ² in X, Y, Z directions 3 times each				
	Noise resistan	ice	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns				

Note 1) $\pm 5\%$ F.S. or less (0 to 50°C, based on 25°C), $\pm 3\%$ F.S. or less (15 to 35°C, based on 25°C)



Note 2) Without lead wire.

Note 3) For digital flow switch with unit switching function. (Fixed SI unit [l/min or l] will be set for switch type without the unit switching function.)

Note 4) Accumulated flow rate is reset when the power supply turns OFF.

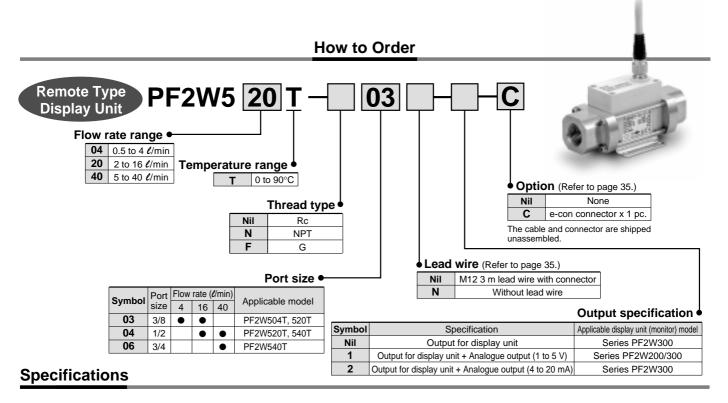
Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more.

⁽In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The flow switch conforms to the CE mark.

For Water Digital Flow Switch Series PF2W



Mod	lel	PF2W504T	PF2W520T	PF2W540T	
Measured fluid		Water, Mixture of water (50%) and ethylene glycol (50%)			
Detection type			Karman vortex		
Rate	ed flow range	0.5 to 4 ℓ/min	2 to 16 ℓ/min	5 to 40 ℓ /min	
Oper	ating pressure range		0 to 1 MPa		
With	stand pressure		1.5 MPa		
Oper	ating fluid temperature		0 to 90°C (with no cavitation)		
Line	earity Note 1)		±5% F.S. or less		
Rep	eatability Note 1)		±2% F.S. or less		
Temp	erature characteristics	$\pm 2\%$ F.S. or less (15 to 35	5° C, based on 25°C), $\pm 3\%$ F.S. or less (0	to 50°C, based on 25°C)	
ote 2)	Output for display unit		N channel, open drain, output for display ur imum load current of 10 mA; Maximum app		
Output Note 2) specifications	Analogue output	Voltage output 1 to 5 V Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 100 k Ω or more.			
no sbe		Linearity: ±5% F.S. or less; allow	Current output 4 to 20 mA able load resistance: 300 Ω or less with 12 $$	VDC, 600 Ω or less with 24 VDC	
Power supply voltage		12 to 24 VDC (ripple ±10% or less)			
Curre	nt consumption (No load)	20 mA or less			
Er	nclosure	IP65			
	erating temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no freezing and condensation)			
stance stance	ithstand voltage	1000 V	1000 VAC for 1 min. between external terminal and case		
Insulation resistance 50M Ω or more (500 VDC Mega) between external terminal and case				nal and case	
Resi	bration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, whichever is smaller.			
	pact resistance	490 m/s ² in X, Y, Z directions 3 times each			
Noise resistance 1000 Vp-p, Pulse width 1μs, Rise time 1ns					
Wei	ght Note 3)		660 g		
Port	size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	

Note 1) The system accuracy when combined with PF2W2 \square \square /3 \square \square .

Note 4) The sensor unit conforms to the CE mark.



Display units are the same as those of remote type digital flow switch for water (series PF2W3□□/PF2W20□). Refer to pages 17, 18 for details.



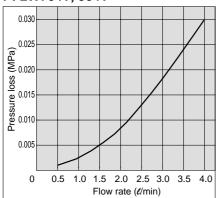
Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20g for the types of analogue output whether voltage or current output selected.)

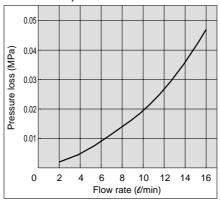
Series PF2W

Flow Characteristics (Pressure Loss)

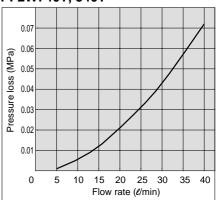
PF2W704T, 504T



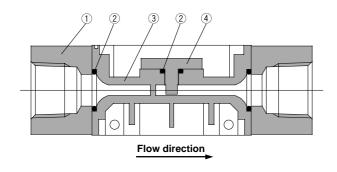
PF2W720T, 520T



PF2W740T, 540T



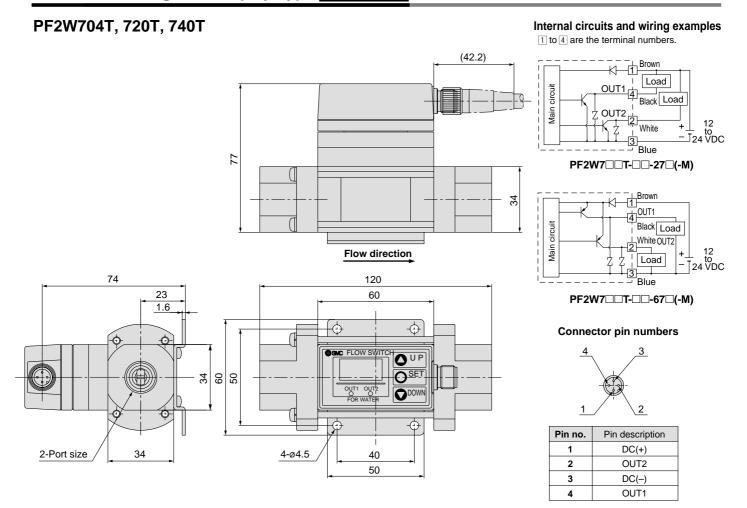
Sensor Unit Construction



Parts list

No.	Description	Material
1	Attachment	Stainless steel
2	Seal	FKM
3	Body	PPS
4	Sensor	PPS
	•	

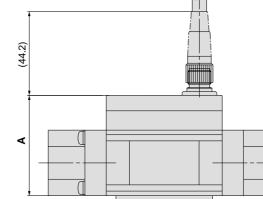
Dimensions: Integrated Display Type for Water



Series PF2W

Dimensions: Remote Type Sensor Unit for Water

PF2W504T, 520T, 540T-□(N)



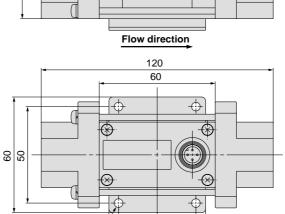
(mm) Output specification Α В Output for display 72 unit only Output for display unit -82 Analogue output

В

23

1.6

34

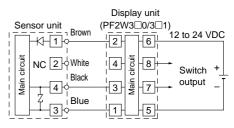


40

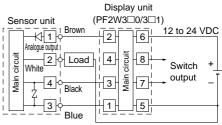
50

Internal circuits and wiring examples

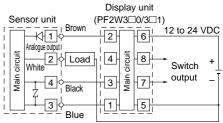
1 to 8 are the terminal numbers.



PF2W5□□T-□□□



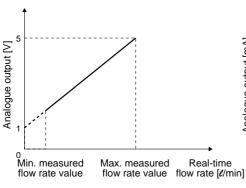
Load is an analogue input equipment such as a voltmeter. **PF2W5**□□**T-**□□□**-1** (With voltage output type)



Load is an analogue input equipment such as a voltmeter. **PF2W5**□□**T-**□□□**-2** (With voltage output type)

Analogue output 1 to 5 VDC

2-Port size

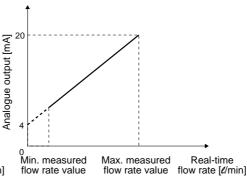


L 1			<
0		-	
Min. measured	Max. measured	Real-time	

Min. measured flow Max. measured flow Part no. rate value [\ell/min] rate value [\ell/min] PF2W504T-□-1 0.5 4 PF2W520T-□-1 2 16 PF2W540T-□-1 5 40

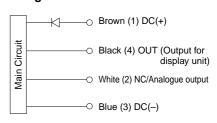
4 to 20 mADC

4-ø4.5



Part no.	Min. measured flow rate value [t/min]	Max. measured flow rate value [l/min]
PF2W504T-□-2	0.5	4
PF2W520T-□-2	2	16
PF2W540T-□-2	5	40
•		

Wiring



* Use this sensor by connecting it to a SMC remote type display unit Series PF2W3 \square \square .

Connector pin numbers



Pin no.	Pin description	
1	DC(+)	
2	NC/Analogue output	
3	DC(-)	
4	OUT	

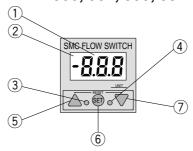


Description

Integrated Display Type PF2A710, 750, 711, 721, 751 PF2W704(T), 720(T), 740(T), 11



Remote Type/Display Unit PF2A300, 301, 310, 311 PF2W300, 301, 330, 331

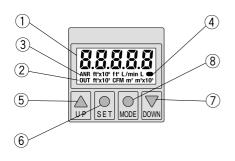


RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LED display/Red	Displays the measured flow rate, each setting condition, and error code.
	EEB diopidy/11od	Displays the measured new rate, each setting serialism, and error seas.
	Indicator	
2	(PF2A7□□, PF2A3□□ for	Illuminates when the normal condition (nor) is selected.
	air only)	
	0 / / (01)T4) 1 / (0	Di la di la la lista COLITA III i a la colonia
(3)	Output (OUT1) display/Green	Displays the output condition of OUT1. Illuminates when turned ON.
4	Output (OUT2) display/Red	Displays the output condition of OUT2. Illuminates when turned ON.
(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
6	SET button (● button)	Use this button to set the valve or the set mode.
7	DOWN button (▼ button)	Use to change the mode or decrease the set value.

Integrated Display Type PF2A703H, 706H, 712H

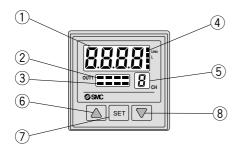


RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LCD display/Orange	Displays the measured flow rate, each setting condition, and error code.
2	Output (OUT1) display/Orange	Displays the output condition of OUT1. Illuminates when turned ON.
3	Unit display/Orange	Displays the selected unit. Type without unit switching function is fixed SI units (ℓ /min, or ℓ , m ³ , m ³ x 10 ³).
4	Flow rate confirmation display/Orange	The blinking intervals change depending on the flow rate value.
(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
6	SET button (● button)	Use to select the function.
7	DOWN button (▼ button)	Use to change the mode or decrease the set value.
8	MODE button (● button)	Use for changing the function.

4-channel Flow Monitor (Remote type/Display unit) PF2A200, 201 PF2W200, 201



(1	1)	LCD display/Orange	Displays the measured flow rate, each setting condition, and error code.
(2	2)	Switch output display/Red	Displays the output condition of OUT1 (CH1 to 4). Illuminates when turned ON.
(3	3	Unit display of flow rate for air/ Red (PF2A200, 201 for air only)	CH1 to 4 will illuminate when the normal condition (nor) is selected.
(2	4)	Unit display/Orange	Illuminates the selected unit. Use after putting the unit label other than ℓ /min, ℓ .
Œ	(0)	Channel display/Red	Displays the selected channel.
Œ	(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
Ć.	7)	SET button	Use this button to set the value or the set mode.
(8	3)	DOWN button (▼ button)	Use to change the mode or decrease the set value.



Functions

Refer to the "Instruction Manual" for information on setting and operating.

Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated.

The accumulated flow rate is reset when the power supply turns OFF. (PF2A7□H maintains the values.)

Unit switching

For Air

Display	Real-time flow rate	Accumulated flow
U_I	ℓ/min	e
U_2	CFM x 10-2 x CFM x 10-1	ft ³ x 10 ⁻¹

CFM = ft3/min

High Flow Rate Type (For Air)

Display	Real-time flow rate	Accumulated flow
U_ 1	ℓ/min	ℓ , m ³ , m ³ x 10 ³
U_2	CFM	ft ³ , ft ³ x 10 ³ , ft ³ x 10 ⁶

For Water / High Temperature Fluid Type (For Water)

Display	Real-time flow rate	Accumulated flow
U_1	ℓ/min	l
U_2	GPM	gal (US)

GPM = gal (US)/min

Note) Fixed SI unit (t/min, or t, m³, m³ x 10³) will be set for the type without the unit switching function.

Flow rate conversion

Normal condition: 0°C, 101.3 kPa, dry air

Standard condition: 20°C, 101.3 kPa, 65%RH (ANR)

Switchable between these conditions.

Flow rate measuring unit confirmation

This function allows for the confirmation of the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

Key lock

This function prevents accidental operations such as changing the set value.

Accumulation clearance

This function clears the accumulated value.

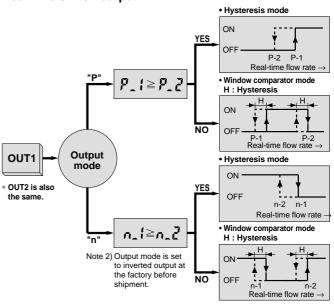
Initialization of setting (only for Series PF2A7□□H)

This function restores the setting to the original state, just as it had been shipped from the factory.

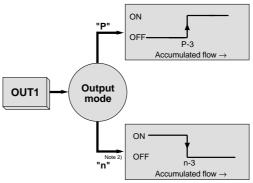
Output types

Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output

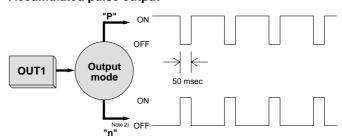


Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated pulse output



Note1) For a digital flow switch with an unit switching function. (Fixed SI unit [t/min, or t, m³ or m³ x 10³] will be set for switch types without an unit switching function.)

Refer to the specifications of the display unit for the flow rate value per pulse.

Functions

Copy function (PF2□200, 201 only)

Information to be copied is:

- 1) Flow rate range
- 2 Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- 4 Output method
- **5** Output mode
- **(6)** Flow rate display unit (available with PF2A20□ only)
- 7 Flow rate value

Peak hold, Bottom hold display function (PF2 200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected during the initial setting.

Error correction

LED display	Contents	Solution
Note 1)	A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.
Erz Note 1)	A current of more than 80 mA is flowing to OUT2.	Check the load and the wiring for OUT2.
Note 1)	The set data has changed for some reason.	Perform the RESET operation, and reset all the data again.
Note 1)	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.

Note 1) Applicable to display integrated type and remote type except PF2A7□□H series.

Note 2) Applicable to PF2A7□□H series only.

For PF2A/W200, 201

LED display	Contents	Solution	
Er 1	Over current is flowing to the load of a switch output.	Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
Er [] Internal data error.			
Er7	Internal data error.	Contact SMC.	
ErIO	Internal data error.		
[F-5] Internal data error.		Shut off the power supply	
E-5	Er 5 Internal data error.		
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

Channel select function (PF2□200, 201 only)

Every pushing the \triangle button, channel selection "1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1..." is available. The flow rate measurement of each selected channel is shown in the display unit.

Channel scan function (PF2□200, 201 only)

Changes displaying the channel shown every about 2 seconds and its detected flow rate.



Series PF2A/PF2W

Option

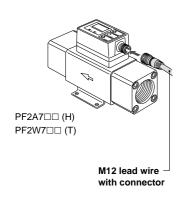
When only optional parts are required, order with the part numbers listed below.

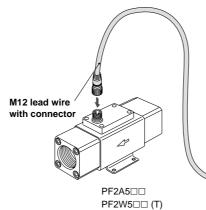
M12 lead wire with connector

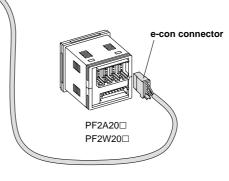
Part no.	Qty.	Lead wire length
ZS-29-A	1	3 m



Part no.	Qty.
ZS-28-CA-4	1







In addition to the lead wire assembly shown above, those listed below (female contact) can be connected.

However, they cannot be connected with an e-con connector because the diameter of the core wire and its coverage diameter are different. For details, contact each manufacturer.

Connector size	Pin no.	Manufacturer	Applicable series
		Correns Corp.	VA-4D
		OMRON Corp.	XS2
M12	4	Yamatake Co.,Ltd.	PA5-4I
		Hirose Electric Co., Ltd.	HR24
		DKK Ltd.	CM01-8DP4S

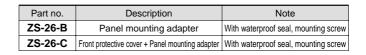
In addition to the connectors shown above, those listed below (e-con) can be connected.

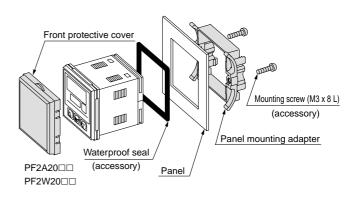
Manufacturer	Model
Sumitomo 3M Limited	37104-3122-000FL
Tyco Electronics AMP K.K.	2-1473562-4
OMRON Corp.	XN2A-1430

Panel mounting

Pin no.	Description	Note
ZS-22-E	Panel mounting adapter A, B	With mounting bracket

	Panel PF2A3□□ PF2W3□□
Panel mounting adapter A	Panel mounting adapter B
	Mounting bracket (accessory)



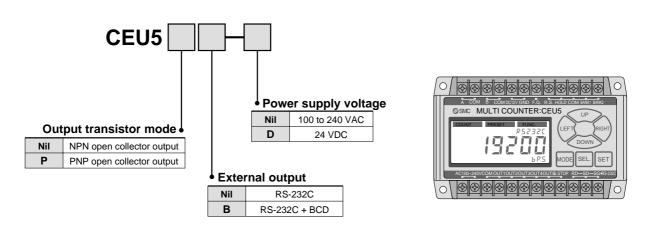


Related Product Multi Counter

Series CEU5

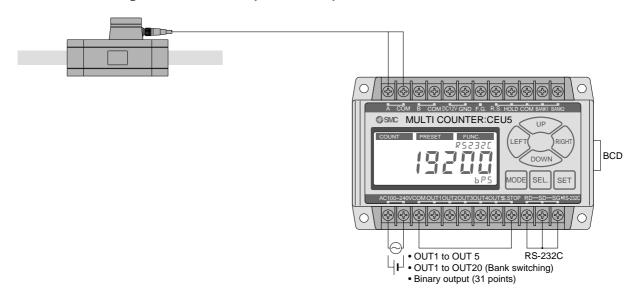


How to Order



Connection Method

Connection with the Digital Flow Switch (Series PF2)



- •Possible to measure accumulated pulse output of a Digital Flow Switch by an unit of 100 ℓ (litter) and 10 ft³ (cube foot) using the pre-scaling function* of the multi counter (When inputting to the multi counter, Up or Down is selected as input method.)
- Possible to take advantage of all CEU5 functions using preset mode and function mode.
- * The set value is calculated by selecting manual mode. By multiplication by 4, then, per pulse value is set.

<Connection with other manufacturers' encoders>

- Possible to switch multi counter side input method to 2-phase or Up/Down.
- Possible to connect to an encoder if the output method is Open Collector.
- When selecting UP or DOWN, phase A to COM input is counted toward addition direction, phase B to COM input is counted toward subtraction direction.

⚠ Caution

When connecting the CEU5 with an encoder from another manufacturer, please thoroughly confirm the specification beforehand. Please note that the CEU5 may not count normally depending on the output method, output frequency and connecting cable length, etc. of the encoders.

Regarding connection with scale cylinder, refer to "Stroke reading cylinders & Counters CE series" in the Best Pneumatics Vol. 10.





Series PF2A/PF2W Safety Instructions

The following safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by all safety practices, including labels of **"Caution"**, **"Warning"** or **"Danger"**. To ensure safety, please observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

Caution: Operator error could result in injury or equipment damage.

Warning: Operator error could result in serious injury or loss of life.

⚠ Danger : In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO 4414: Pneumatic fluid power – General Rules for Pneumatic Equipment

Note 2) JIS B 8370: Pneumatic system axiom

Marning

1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility with the specific pneumatic system must be based on specifications, post analysis and/or tests to meet a specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalogue information and taking into consideration the possibility of equipment failure when configuring a system.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if handled incorrectly. Assembly, handling or maintenance of the pneumatic system should be performed by trained and experienced operators.

- Do not service machinery/equipment or attempt to remove components until safety is confirmed.
 - 1. Inspection and maintenance of machinery/equipment should only be performed after confirming the control positions are safely locked-out.
 - 2. When equipment is to be removed, confirm the safety processes mentioned above. Cut the supply pressure for the equipment and exhaust all residual compressed air in the system.
 - 3. Before the machinery/equipment is restarted, take measures to prevent quick extension of a cylinder piston rod, etc. (Bleed air into the system gradually, to create back pressure.)
- 4. Contact SMC if the product is to be used in any of the following conditions:
 - 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
 - 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, clutch and brake circuits in press applications, or safety equipment.
 - 3. An application which has the possibility of having a negative effects on people, property, or animals, and therefore requires special safety analysis.





Be sure to read before handling. Refer to page 37 for safety instructions.

Design and Selection

△Warning

1. Operate the switch only within the specified voltage.

Use of the switch outside of the specified voltage range can cause not only a malfunction and damage to the switch, but it can also cause electrical shock and fire.

2. Do not exceed the maximum allowable load specification.

A load exceeding the maximum load specification can cause damage to the switch.

3. Do not use a load that generates a surge voltage.

Although the circuit at the output side of the switch is surgeprotected, damage may still occur if a voltage surge is applied repeatedly. When a load which generates a surge, such as from a relay or solenoid valve, is directly driven, use a switch with a built-in surge absorbing element.

4. Since the type of fluid varies depending on the product, be sure to verify the specifications.

The switches do not have an explosion proof rating. To prevent a possible fire hazard, do not use with inflammable gases or fluids.

5. Monitor the internal voltage drop of the switch.

When operating below the specified voltage, it is possible that the load may be ineffective even though the pressure switch function is normal. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply _	Internal voltage	>	Minimum operating
voltage	drop of switch		voltage of load

[For air]

6. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch.

[For water]

7. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch. Especially avoid the application of pressure through a water hammer, which is above the specification.

- <Examples of pressure reduction measures>
- a) Use a device such as a water hammer relief valve to slow the valve's closing speed.
- Absorb impact pressure by using an accumulator or elastic piping material such as a rubber hose.
- c) Keep the piping length as short as possible.
- 8. Design the system, so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top.

Operate within the flow rate measurement range.

If operated outside of the flow rate measurement range, the Karman vortex will not be generated and normal measurement will not be possible.

[Series PF2A7□□H]

10. Sudden increase in flow rate may destroy the flow sensor. Ensure to open/close the flow control valve not to exceed the maximum flow rate measurement values.

Design and Selection

△ Caution

1. Data from the flow switch is stored even after the power supply is turned off.

The input data is stored in EEPROM so that the data will not be lost after the flow switch is turned off. (The data can be rewritten for up to one million times, and stored for up to 20 years.)

2. Accumulated flow rate is reset when it is turned OFF.

Only the PF2A7 \square H series (for air) will maintain, its accumulated flow rate value, even though the power supply is cut.

Mounting

△Warning

1. Mount the switch using the proper tightening torque.

When the switch is tightened beyond the specified tightening torque, it may be damaged. On the other hand, tightening below the specified tightening torque may cause the installation screws to loosen during operation.

Thread	Tightening torque N⋅m
Rc 1/8	7 to 9
Rc 1/4	12 to 14
Rc 3/8	22 to 24
Rc 1/2	28 to 30

Thread	Tightening torque N·m
Rc 3/4	28 to 30
Rc 1	36 to 38
Rc 1, 1/2	48 to 50
Rc 2	48 to 50

2. Apply a wrench only to the metal part of the piping when installing the flow switch onto the system piping.

Do not apply the wrench to any part other than the piping attachment or the switch may be damaged.

3. Monitor the flow direction of the fluid.

Install and connect piping so that fluid flows in the direction of the arrow indicated on the body.

- 4. Remove dirt and dust from inside of the piping by means of air blow, before attaching to the switch.
- 5. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (490 m/s²) while handling. Although the external body of the switch (switch case) may not be damaged, the switch inside could be damaged and cause a malfunction.

6. Hold the body of the switch when handling.

The tensile strength of the cord is 49N and applying a greater pulling force than this can cause a malfunction. When handling, hold the body of the switch.

7. Do not use until you can verify that equipment can operate properly.

Following mounting, repair, or retrofit, verify correct mounting by conducting suitable function and leakage tests after piping and power connections have been made.

8. Avoid the mounting orientation with the bottom of the body facing up.

The switch can be mounted in any way such as vertically or horizontally, however, avoid the mounting orientation with the bracket on the bottom of the body facing upward.





Be sure to read before handling. Refer to page 37 for safety instructions.

Mounting

Marning

[For air]

9. Never mount a switch in a place that will be used as a step stool during piping.

Damage may occur if an excessive load is applied to the switch.

10. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

[For water]

11. Never mount a switch in a place that will be used as a step stool during piping.

Damage may occur if an excessive load is applied to the switch. Especially when the switch supports the piping, do not apply a load of 15N·m or more to the metal part of the switch.

12. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

When used with the downstream side open, be careful of the cavitation that is prone to occur.

Wiring

Marning

- 1. Verify the colour and the terminal number when wiring. Incorrect wiring can cause the switch to be damaged and malfunction. Verify the colour and the terminal number in the instruction manual when wiring.
- Avoid repeatedly bending or stretching of the lead wire. Repeatedly applying bending stress or stretching force to the lead wire will cause it to break.
- 3. Confirm proper insulation of wiring.

Make sure that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines and high voltage lines, and avoiding wiring in the same conduit with these lines. Control circuits including switches may malfunction due to noise from these lines.

5. Do not allow a load to short circuit.

Although a switch indicates excess current error if a load is short circuited, all incorrect wiring connections such as power supply polarity cannot be protected. Take precautions to avoid incorrect wiring.

Usage

A Warning

1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.

Operating Environment

△Warning

1. Never use in the presence of explosive gases.

The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.

- 2. Mount the switch in a locations where there is no vibration greater than 98 m/s² or impact greater than 490 m/s².
- 3. Do not use in an area where surges are generated.

When there are units that generate a large amount of surge in the area around a pressure switch, (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.) this may cause deterioration or damage to the switch's internal circuitry. Avoid sources of surge generation and crossed lines.

4. Switches are not equipped with surge protection against lightning.

The flow switches are CE compliant, however they are not equipped with surge protection against lightning. Lightning surge protection measures should be applied directly to the system components as necessary.

5. Avoid using the switch in an environment where the likelihood of splashing or spraying of liquids exists.

The switches are dustproof and splashproof, however avoid using in an environment where the likelihood of heavy splashing or spraying of liquids exists. Since the display unit of the remote type switches featured here is not dust or splashproof, the use in an environment where liquid splashing or spraying exists must be avoided.

[For air]

6. Use the switch within the specified fluid and ambient temperature range.

The fluid and ambient temperature range is 0° to 50° C. Take measures to prevent the fluid from freezing when it is below 5° C, since this may damage the switch and lead to a malfunction. The installation of an air dryer is recommended for eliminating condensation and moisture. Never use the switch in an environment where there are drastic temperature changes even when these temperatures are within the specification.

[For water]

7. Use the switch within the specified fluid and ambient temperature range.

The fluid and ambient temperatures range for the switch is 0 to 50° C (and 0 to 90° C for high temperature fluid). Take measures to prevent the fluid from freezing when it is below 5° C, since this may cause damage to the switch and lead to a malfunction. Never use the switch in an environment where there are drastic temperature changes even when these temperatures fall within the specified temperature range.





Be sure to read before handling. Refer to page 37 for safety instructions.

Maintenance

△Warning

1. Perform periodical inspections to ensure proper operation of the switch.

Unexpected malfunctions may cause a possible danger.

2. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for the interlock circuit, devise a multiple interlock system to prevent trouble or malfunction, and verify the operation of the switch and interlock function on a regular basis.

3. Do not disassemble or perform any conversion work on flow switches.

Measured Fluid

△Warning

1. Check regulators and flow adjustment valves before introducing the fluid.

If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.

[For air]

2. The fluids that the switch can measure accurately are nitrogen and dry air.

Please note that accuracy cannot be guaranteed when other fluids are used.

3. Never use inflammable fluids.

The flow velocity sensor heats up to approximately 150°C.

4. Install a filter or mist separator on the upstream side when there is a possibility of condensate and foreign matter being mixed in with the fluid.

The rectifying device built into the switch will be clogged up and accurate measurement will no longer be possible.

[For water]

5. The fluid that the switch can measure accurately is water. Also, combination of equal parts water/ethylene glycol (50/50%) can be used if its temperature is high.

Please note that accuracy cannot be guaranteed when other fluids are used.

Measured Fluid

Warning

- 6. Never use inflammable fluids.
- 7. Install a filter on the inlet side when there is a possibility of condensation and foreign matter being mixed with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex detector, accurate measurement will no longer be possible.

Others

△Warning

- 1. After the power is turned on, the switch's output remains off while a message is displayed. Therefore, start the measurement after a value is displayed.
- 2. Perform settings after stopping control systems. When the switch's initial setting and flow rate setting are performed, output maintains the condition prior to the settings.
- 3. Do not apply excessive rotational force to the display unit.

The integrated type display unit can rotate 360°. Rotation is controlled by the stopper; however, the stopper may be damaged if the display unit is turned with excessive force.

[For air]

4. Be certain to turn on the power supply when the flow rate is at zero.

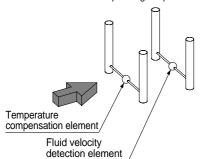
Allow an interval of 10 minutes after turning on the power, as there are some changes in the display.

5. Flow rate unit

The switch measures at mass flow rates without being influenced by temperature and pressure. The switches use ℓ /min as the flow rate indicator unit, in which the volumetric flow is substituted for mass flow at 0°C and 101.3 kPa (nor). The volumetric flow rate at 20°C, 101.3 kPa, and 65%RH (ANR) can be displayed with the high flow rate type switches for air.

Detection principle of digital flow switch for air

A heated thermistor is installed in the passage, and fluid absorbs heat from the thermistor as it is introduced to the passage. The thermistor's resistance value increases as it loses heat. Since the resistance value increase ratio has a uniform relationship to the fluid velocity, the fluid velocity can be detected by measuring the resistance value. To further compensate the fluid and ambient temperature, the temperature sensor is also built into the switch to allow stable measurement within the operating temperature range.



This flow switch uses &/min as the flow rate indicator unit. The mass flow is converted and displayed under the conditions of 0°C and 101.3 kPa.

The conversion conditions can be switched to 20°C and 101.3 kPa with high flow type switches.

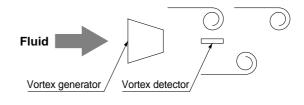
Detection principle of digital flow switch for water

When an elongated object (vortex generator) is placed in the flow, reciprocal vortexes are generated on the downstream side. These vortexes are stable under certain conditions, and their frequency is proportional to the flow velocity, resulting the following formula.

f = k x v

f: Frequency of vortex v: Flow velocity k: Proportional constant (determined by the vortex generator's dimensions and shape).

Therefore, the flow rate can be measured by detecting this frequency.



Contact SMC regarding the specifications for clean environment.



Be sure to read before handling. Refer to page 37 for safety instructions.

Set Flow Rate Range and Rated Flow Range



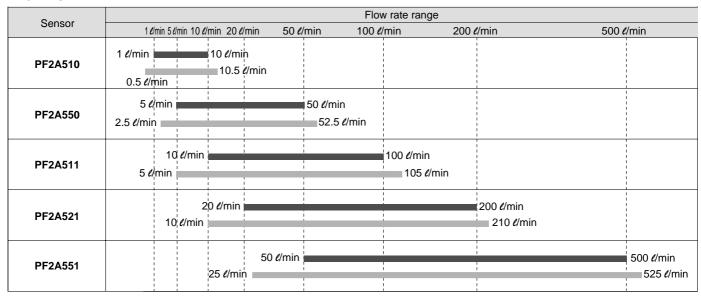
Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller.

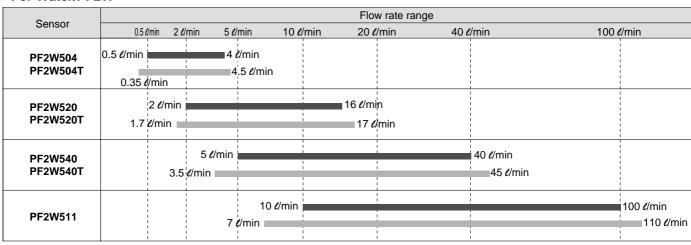
The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.).

It is possible to set a value outside of the rated flow range, however, the specification is not be guaranteed.

<For Air/PF2A>



<For Water/PF2W>



Rated flow range of sensor
Set flow rate range of sensor





Be sure to read before handling. Refer to page 37 for safety instructions.

■ 4-channel Flow Monitor

Handling

Marning

- Do not drop, bump, or apply excessive impacts (980 m/s²) while handling. Although the body of the flow monitor case may not be damaged, the inside of the flow monitor could be damaged and lead to a malfunction.
- 2. The tensile strength of the power supply/output connection cable is 50N and the sensor lead wire with a connector is 25N. Applying a greater pulling force than the applicable specified tensile strength to either of these components can lead to a malfunction. When handling, hold the body of the controller.

Connection

⚠ Warning

- Incorrect wiring can damage the switch and cause a malfunction or erroneous switch output. Connections should be done while the power is turned off.
- Do not attempt to insert or pull the flow rate sensor or its connector when the power is on. Switch output may malfunction.
- Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Malfunctions may occur due to noise from these other lines.
- 4. If a commercial switching power supply is used, make sure that the F.G. terminal is grounded.

Operating Environment

⚠ Warning

- Our 4-channel flow monitor is CE marked, however, it is not equipped with surge protection against lightning. Lightning surge countermeasures should be applied directly to system components as necessary.
- 2. Our 4-channel flow monitor does not have an explosion proof rating. Never use pressure sensors in the presence of inflammable or explosive gases.
- 3. Enclosure "IP65" applies only to the front face of the panel when mounting. Do not use in an environment where oil splashing or spraying are anticipated.

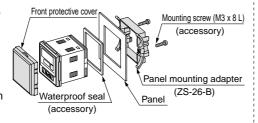
Mounting

∧ Caution

The front face of the panel mount conforms to IP65, however there is a possibility of liquid infiltration if the panel mount adapter is not installed securely and properly. Securely fix the adapter with screws as shown below.

Front protective cover + Panel mounting

Tighten screws 1/4 to 1/2 turn after the heads are flush with the panel.



Wiring

⚠ Caution

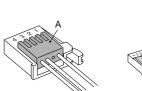
1. Connecting sensor cable and connector (ZS-28-CA-□)

- Cut the sensor cable as shown below.
- Insert each lead wire into the corresponding connector number by following the chart provided below.

20	mm or more
	•

Connector no.	Cable wire colour
1	Brown (DC+)
2	Not used
3	Blue (DC-)
4	White (IN: 1 to 5 V)

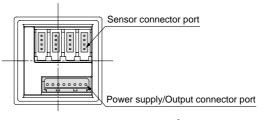
- Make sure that the numbers on the connector and the wire colours match. After verifying that the wires are fully inserted, temporarily hold A down by hand.
- Using pliers, press the center of A straight down.
- Note that that connector cannot be taken apart for reuse once it is crimped. Use a new sensor connector if wiring or cable insertion is done incorrectly.

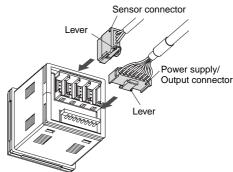




2. Inserting/Detaching of sensor connector, power supply/output connector

- Insert each connector straightforwardly until it clicks and locks onto the body.
- To remove the connector, pull it straight out while pushing the lever with your thumb.





Pin no.

8 Yellow N.C.

7 Green CH4_OUT1

6 Red CH3_OUT1

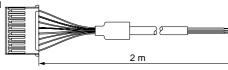
5 Gray CH2_OUT1

4 White N.C.

3 Black CH1_OUT1

2 Blue DC (-)

1 Brown DC (+)







Digital Flow Switch for De-ionised Water and Chemicals

Series PF2D



A single controller can monitor the flow rate of 4 different sensors.



4-channel Flow Monitor Series PF2D200

New PFA

Tube

Super PFA

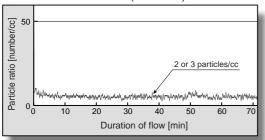
Three types of flow range

0.4 to 4 ℓ/min (PF2D504) 1.8 to 20 ℓ/min (PF2D520) 4.0 to 40 ℓ/min (PF2D540)

Dust generation of 3 particles/cc or less (average number)

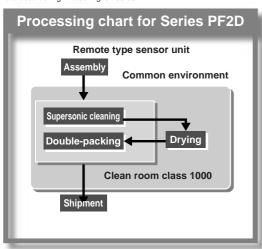
Karman vortex eliminates moving parts and allows low dust generation.

Particle characteristics (reference)



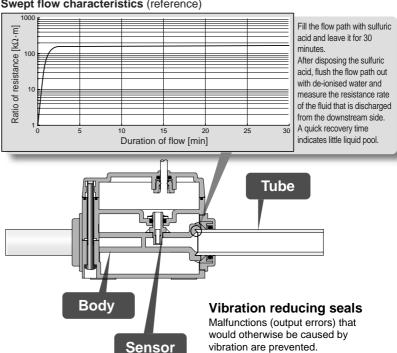
The data was obtained by performing an actual 10 minutes' supersonic cleaning using an average 16 M Ω -cm of de-ionised water at class 10000 clean room (1 ℓ /min flow rate).

The diameter of the measured particles ranges from 0.1 to 0.5 μ m. The flow rate used during measuring is 100 cc/min.



Swept flow characteristics Tapered side seal minimizes dead volume to reduce accumulation of liquid pool.

Swept flow characteristics (reference)



For De-ionised Water and Chemicals

Digital Flow Switch

Series PF2D



Remote Type Sensor Unit

PF2D5 20 13 1 C

Flow rate range

04 0.4 to 4 ℓ/min **20** 1.8 to 20 ℓ/min **40** 4 to 40 ℓ/min

Port size: (inch)

	1 011 01201 (111011)		
	11	3/8	PF2D504
	13	1/2	PF2D520
	19	3/4	PF2D540

Option (Refer to page 55.)

Nil None
C e-con connector x 1 pc.

The cable and connector are shipped unassembled.

Output specification

Symbol	Specification	Applicable display unit (monitor) model
Nil	Output for display unit	Series PF2D300
1	Output for display unit + analogue output (1 to 5 V)	Series PF2D200/300
2	Output for display unit + analogue output (4 to 20 mA)	Series PF2D300

Specifications for Sensor Unit

Model			PF2D504	PF2D520	PF2D540	
Measured fluid			Liquid not to corrode nor erode de-ionised water and/or Teflon®. Viscosity: 3mPa·s (3cP) or less			
Detection style			Karman vortex			
Rate	d flow rang	ge	0.4 to 4 //min	1.8 to 20 ℓ/min Note 1)	4 to 40 ℓ/min	
Oper	ating press	sure range Note 2)	0 to 1 MPa		0 to 0.6 MPa	
Proc	f pressure	Note 3)	1.5 MPa		0.9 MPa	
Ope	rating fluid	temperature		0 to 90°C		
Line	arity Note 4)			±2.5% F.S. or less (at 25°C water)		
Repe	eatability			±1% F.S. or less (at 25°C water)		
Tem	perature cl	naracteristics	±5'	% F.S. or less (0 to 50° C, based on 25°	C)	
		Pulse output	Pulse output, N cl	hannel, open drain, output for display u	nit PF2D 300/301	
		· uico cutput	(Specifications: Maxim	ium load current of 10 mA; Maximum a	pplied voltage of 30 V)	
Outp	ut		Voltage output Note 5) 1 to 5 V			
spec	ifications	Analogue	Linearity: ±2% F.S. or less, allowable load resistance: 100 kΩ or more Current output Note 6) 4 to 20 mA			
		output				
			Linearity: $\pm 2\%$ F.S.or less, allowable load resistance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC			
Pow	er supply v	oltage	12 to 24 VDC (ripple ±10% or less)			
Curr	ent consur	nption	20 mA or less (without load)			
	Enclosur	е	IP65			
tal	Operating t	temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C in stock (with no condensation and freezing)			
Environmental resistance	Voltage r	esistance	1000 VAC for 1 min. between external terminals and case			
onn ista	Insulation	n resistance	50M Ω or more	(500 VDC Mega) between external terr	between external terminals and case	
res	Vibration	resistance		4.9 m/s ²		
ū	Impact re	sistance	ance 490 m/s ² to X,Y,Z di		X,Y,Z directions 3 times for each	
	Noise resistance		1000 Vp-p, Pulse width: 1 μs, Rise time: 1 ns			
Weig	Weight		140 g (without lead wire)		225 g (without lead wire)	
Port	size		3/8 inch tube	1/2 inch tube	3/4 inch tube	
Wett	ed materia	I	Body: New PFA, Sensor: New PFA, Tube: Super PFA			

Note 1) 1.6 to 20 ℓ/min (0.1 MPa) with viscosity of 1 mPa·s (1 cP) or less

Note 2) The operating pressure range drops according to the fluid temperature. See attached graph.

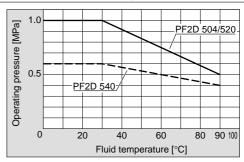
Note 3) 1.5 times of the maximum operating pressure and varying with fluid temperature.

Note 4) The system accuracy when combined with PF2D30 ...

Note 5) When the voltage output is selected.

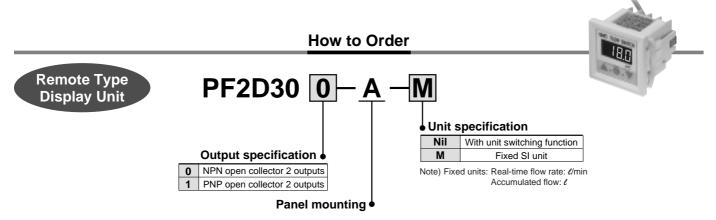
Note 6) When the current output is selected.

Note 7) The sensor unit conforms to the CE mark.





For De-ionised Water and Chemicals Digital Flow Switch Series PF2D



Specifications for Display Unit

Model			PF2D300/301	
Flow r	rate measurement range Note 1)	0.25 to 4.5 ℓ/min	1.3 to 21.0 ℓ/min	2.5 to 45 e/min
Set flow rate range Note 1)		0.25 to 4.5 ℓ/min	1.3 to 21.0 ℓ/min	2.5 to 45 ℓ/min
Minir	num set unit Note 1)	0.05 ℓ /min	0.1 / /min	0.5 ℓ /min
Accumulated pulse flow rate exchange value (Pulse width: 50ms) Note 1)		0.05 ℓ /pulse	0.1 d /pulse	0.5 ℓ /pulse
Note 2) Real-time flow rate		∉min, gal (US)/min		
units			ℓ, gal (US)	
Accu	imulated flow range Note)		0 to 999999 €	
Linea	arity Note 3)		±2.5% F.S. or less	
Repe	eatability		±0.5% F.S. or less	
Temperature characteristics			$\pm 1\%$ F.S. or less (15 to 35°C, based on 25 $\pm 2\%$ F.S. or less (0 to 50°C, based on 25	,
Current consumption (No load)			60 mA or less	
Weig	ht	45 g		
Note 4) Output specifications	Switch output	NPN open collector (PF2D300)	Maximum load current: 80 mA Internal voltage drop: 1 V or less (wit Maximum applied voltage: 30 V 2 outputs	h load current of 80 mA)
Output spe		PNP open collector (PF2D301)	Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (v 2 outputs	vith load current of 80 mA)
	Accumulated pulse output	NPN open collector or PNP open collector (same as switch output)		
	Enclosure	IP40		
tal	Operating temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no condensation and freezing)		
Environmental resistance	Voltage resistance	1000 VAC for 1 min. between external terminal and case		
onr ista	Insulation resistance	50M Ω or more (500 VDC Mega) between external terminal and case		
res	Vibration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration in each X, Y, Z direction for 2 hrs., whichever is smaller		
ū	Impact resistance	490 m/s ² to X, Y, Z directions 3 times for each		
	Noise resistance		1000 Vp-p, Pulse width: 1 μs, Rise time: 1	ns
Indicator light		3-digits 7-segment LED		
Statu	ıs LED's	ON: when light is on, OUT1: Green; OUT2: Red		
Powe	er supply voltage	12 to 24 VDC (ripple ±10% or less)		
Resp	onse time	1sec. or less		
Hyst	eresis	Hysteresis mode: adjustable (can be set from 0) Window comparator mode Note 5): fixed (3 digits)		
lata 4)	The value varies depending on set	Sau sana	<u>`</u>	

Note 1) The value varies depending on set flow range

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [t/min or t] will be set for switch types without the unit switching function.)

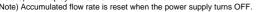
Note 3) The system accuracy when combined with PF2D5□□.

Note 4) Switch output and accumulated pulse output can be selected using the control button operation during initial setting.

	1	2	3	4
Output 1	Switch output	Switch output	Accumulated pulse output	Accumulated pulse output
Output 2	Switch output	Accumulated pulse output	Switch output	Accumulated pulse output

Note 5) Window comparator mode: Since hysteresis (H) will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 6) The display unit conforms to the CE mark.

Note) Accumulated flow rate is reset when the power supply turns OFF.





How to Order





PF2D20 Output specification

Accessory / Power supply output cable (2 m)

0 NPN4 outputs PNP4 outputs

Unit specification •

With unit switching function Fixed SI unit Note) М

Note) Fixed units: Real-time flow rate: ℓ /min Accumulated flow: ℓ Option 2 (Refer to page 55.)

None Nil 4C Sensor connector (4 pc.)

Option 1 (Refer to page 55.)

Nil	None	
Α	Panel mounting	
В	Front protective cover + Panel mounting	

Specifications

Connectable remote type sensor part is PF2D5□□-□-1_(with analogue output 1 to 5 V).

Мо	del	PF2D200/201			
Ap	plicable flow rate sensor	PF2D504-□-1	PF2D520-□-1	PF2D540-□-1	
Flow rate measurement range Note 1)			1.3 to 21.0 // min	2.5 to 45.0 / /min	
	t flow rate range Note 1)	0.25 to 4.50 / /min	1.3 to 21.0 // min	2.5 to 45.0 / /min	
	nimum set unit Note 1)	0.05 ℓ/min	0.1 <i>e</i> /min	0.5 ℓ /min	
Accumulated pulse flow rate exchange value (Pulse width: 50ms) Note 1)		0.05 ℓ /pulse	0.1 // pulse	0.5 ℓ /pulse	
	Note 1) Real-time flow rate		ℓ/min, gal(US)/min		
Display units Accumulated flow		ℓ, gal(US)			
Ac	cumulated flow range Note 1)	0 to 999999 ℓ, 0 to 999999 gal(US)			
Po	wer supply voltage	24 VDC (ripple	±10% or less) (With power supply po	arity protection)	
Cu	rrent consumption	55 mA or less	(Not including the current consumption	n of the sensor)	
Po	wer supply voltage for sensor		Same as [Power supply voltage]		
Pov	wer supply current for sensor Note 2	Max. 110 mA (However	, the total current for the 4 inputs is 44	0 mA maximum or less.)	
Sei	nsor input	1 to	5 VDC (Input impedance: Approx. 800	K Ω)	
	No. of inputs		4 inputs		
	Input protection		Excess voltage protection		
Note 3)	Switch output (Real-time switch output,	NPN open collector (PF2D20	Maximum load current: 80 m/ 0) Internal voltage drop: 1 V or lo Maximum applied voltage: 30	ess (with load current of 80 mA)	
Output	Accumulated switch output)	PNP open collector (PF2D20	Maximum load current: 80 mA Internal voltage drop: 1 V or le	A ess (with load current of 80 mA)	
Į,	Accumulated pulse output	NPN open collector or PNP open collector (same as switch output)			
<u> </u>	No. of outputs	4 outputs (1 output per 1 sensor input)			
0	Output protection	Short circuit protection			
Hys	steresis	Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3-digits)			
Res	sponse time Note 4)	1s or less			
Lin	earity Note 4)	±5% F.S. or less			
Re	peatability Note 4)		±3% F.S. or less		
Ter	mperature characteristics	±2°	% F.S. or less (0 to 50° C, based on 25	5°C)	
Dis	splay method	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)			
Sta	atus LED's	IIIu	minates when output is ON OUT1: F	Red	
	Enclosure	IP	65 for the front face only, the rest is IP	40.	
ခြဲ ြ	Operating temperature range	Ge Operating: 0 to 50°C, Stored: -10 to 60°C (with no freezing and		g and condensation)	
tal	Operating humidity range	Operating or Stored: 35 to 85%RH (with no condensation)			
Resistance	Vibration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs., whichever is smaller. (de		r 2 hrs., whichever is smaller. (de-energised)	
Re	Impact resistance	980 m/s ² in X, Y, Z directions 3 times each (de-energised)		energised)	
	Noise resistance	500 Vp-p, Pulse width 1 μs, Rise time 1 ns		ns	
Co	nnection	Power supply / Output cor	nnection: 8P connector, Sensor connec	ction: 4P connector (e-con)	
Ma	terial	Housi	Housing: PBT, Display: PET, Backside rubber: CR		
We	eight	60 g (Exce	pt for any accessories that are shipped	d together.)	

Note 1) Fixed SI unit [//min or /] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.

Note 2) If Vcc side on sensor input connector part is short-circuited with the 0V side, the flow monitor inside will be damaged.

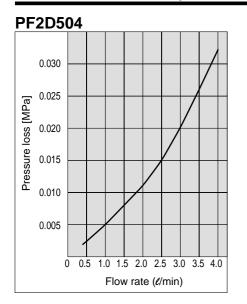
Note 3) Switch output and accumulated pulse output can be selected during initial setting.

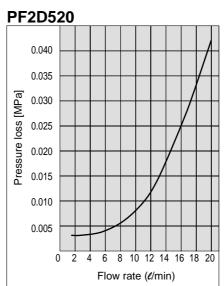
Note 4) The system accuracy when combined with an applicable flow sensor.

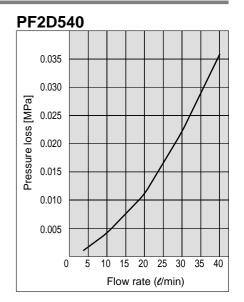
Note 5) This product conforms to the CE mark.



Flow Characteristics (Pressure Characteristics)

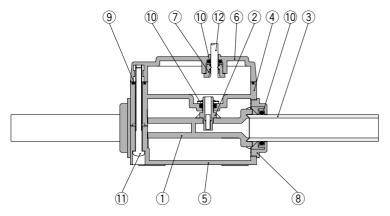






Construction

PF2D504/520

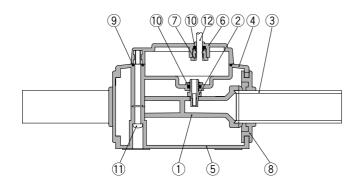


Parts list	
Number	Parts
1	Body
2	Sonsor

1	Body	New PFA
2	Sensor	New PFA
3	Tube	Super PFA
4	Housing A	PPS
5	Housing B	PPS
6	Housing C	PPS
7	Bushing	POM
8	Сар	PPS
9	Gasket	FKM
10	O-ring	FKM
11	Thread	Stainless steel 304
12	Lead wire	PVC

Material

PF2D540





Series PF2D

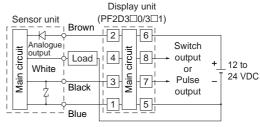
Dimensions: Remote Type Sensor Unit

PF2D504-11/520-13 176 70 60 4-04.5

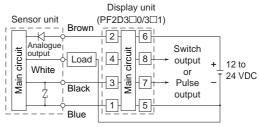
Model	Α
PF2D504	ø9.52
PF2D520	ø12.7

Internal circuits and wiring examples

 $\boxed{1}$ to $\boxed{8}$ are the terminal numbers.

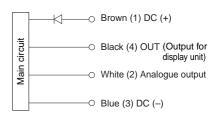


Load is an analogue input equipment such as a voltmeter. $\textbf{PF2D5} \square \square - \square - \textbf{1} \text{ (With voltage output type)}$



Load is an analogue input equipment such as a voltmeter. **PF2D5**□□-□-2 (With voltage output type)

Wiring

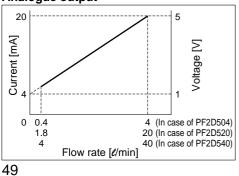


 Use this sensor by connecting it to a SMC remote type display unit Series PF2D2□□/3□□.

PF2D540-19 Flow direction

186 86 78 56 15 15

Analogue output



4-ø4.5

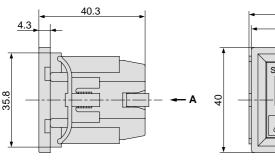
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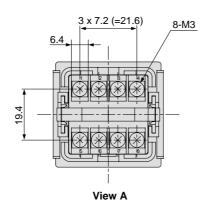
Dimensions: Remote Type Display Unit

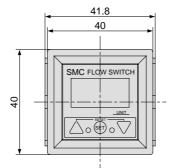
PF2D30 %-A Panel mounting type

Panel fitting dimensions 36 +0.5 98

* The applicable panel thickness is 1 to 3.2 mm.

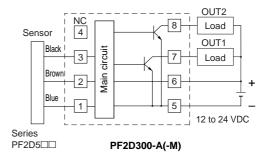


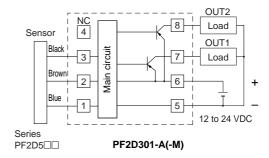




Internal circuits and wiring examples

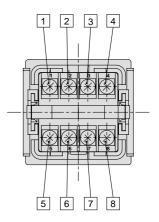
1 to 8 are the terminal numbers.





* Do not connect the white wire of the sensor to 3 of the display unit.

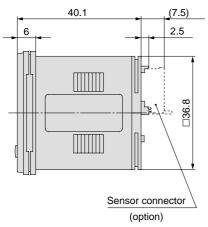
Terminal block numbers



Series PF2D

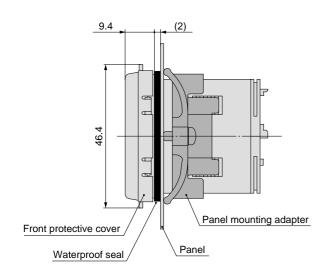
Dimensions: Remote Type Display Unit for De-ionised Water and Chemicals (4-channel Controller)

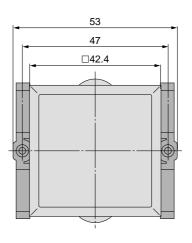
PF2D200/201

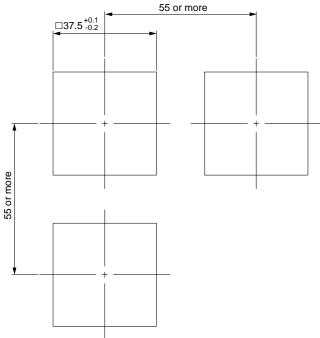




Front protective cover + Panel mounting





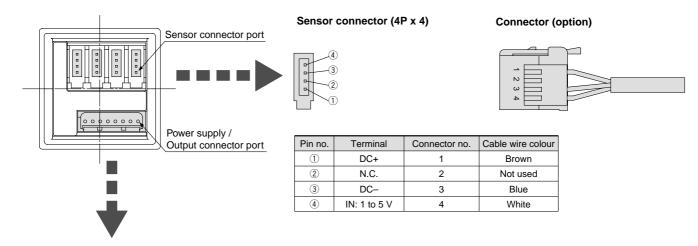


SMC

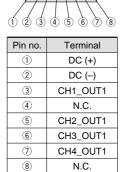
Panel fitting dimensions
Applicable panel thickness: 0.5 to 8 mm

For De-ionised Water and Chemicals Digital Flow Switch Series PF2D

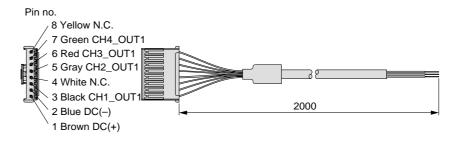
Dimensions: Remote Type Display Unit for De-ionised Water and Chemicals (4-channel Controller)



Power supply / Output connector (8P)



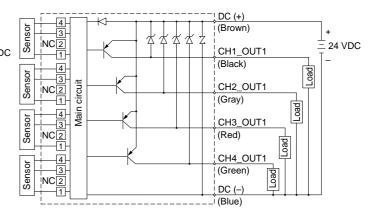
Power supply / Output connector (accessory)



Internal circuits and wiring examples PF2D200

DC (+) (Brown) Sensor NC 2 CH1_OUT1 \pm 24 VDC Load (Black) 4 Sensor circuit CH2_OUT1 NC2 (Gray) 1 Main 4 Sensor CH3_OUT1 (Red) NC 2 CH4_OUT1 Sensor (Green) NC 2 DC (-)

PF2D201

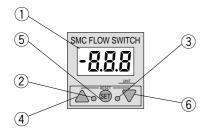




Series PF2D

Description

Remote Type/Display Unit PF2D300, 301

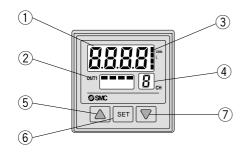


RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

	1	LED display/Red	Displays the measured flow rate, each setting condition, and error code.
	② Output (OUT1) display/Green		Displays the output condition of OUT1. Illuminates when turned ON.
	3	Output (OUT2) display/Red	Displays the output condition of OUT2. Illuminates when turned ON.
	4	UP button (▲ button)	Use to change the mode or to increase the set value.
	(5)	SET button (● button)	Use this button to set the value or the set mode.
6		DOWN button (▼ button)	Use to change the mode or decrease the set value.

4-channel Flow Monitor (Remote type/Display unit) PF2D200, 201



-			
	1	LED display/Orange	Displays the measured flow rate, each setting condition, and error code.
	2	Switch output display/Red	Displays the output condition of OUT1 (CH1 to 4). Lights up when turned ON.
	3	Unit display/Orange	Illuminates the selected unit. Use after putting the unit label other than ℓ /min, ℓ .
	4	Channel display/Red	Displays the selected channel.
	(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
	6	SET button	Use this button to set the value or the set mode.
ſ	(7)	DOWN button (▼ button)	Use to change the mode or decrease the set value.

Functions/PF2D

Refer to the "Instruction Manual" for information on setting and operating.

Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated. The accumulated flow rate is reset when the power supply turns OFF.

Unit switching

Display Real-time flow rate		Accumulated flow
U_ (ℓ/min	l
U_2	GPM	gal (US)

GPM = gal (US)/min

Note) Fixed SI unit (
#min, #, m³ or m³x10) will be set for the type without the unit switching function.

Flow rate measuring unit confirmation

This function allows to confirm the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

Error correction

For PF2D300/301

LED display	Contents	Solution
Eri	A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.
ErZ	A current of more than 80 mA is flowing to OUT2.	Check the load and the wiring for OUT2.
Er4	The set data has changed for some reason.	Perform the RESET operation, and reset all the data again.
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.

For PF2D200/201

LED display	Contents	Solution	
Over current is flowing to the load of a switch output.		Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
ErO	Internal data error.		
E-7	Internal data error.	Contact SMC.	
EriO	Internal data error.		
Er5	Internal data error.	Shut off the power supply	
Internal data error.		and then reset the switch.	
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

Key lock

This function prevents incorrect operations such as changing the set value accidentally.

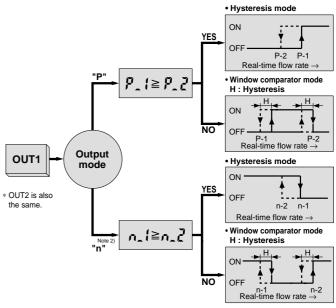
Accumulation clearance

This is to clear the accumulated value.

Output types

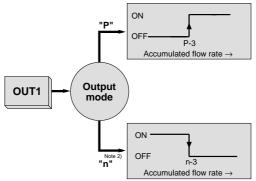
Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output



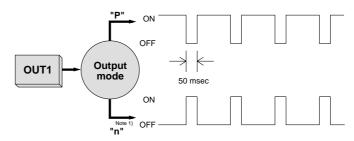
Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated pulse output



Note1) Refer to the specifications of display unit for the flow rate value per pulse.



Series PF2D

Functions

Copy function (PF2D200, 201 only)

Information to be copied is:

- 1) Flow rate range
- 2 Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- 4 Output method
- **5** Output mode
- 6 Flow rate value

Peak hold, Bottom hold display function (PF2D200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected during the initial setting.

Channel select function (PF2D200, 201 only)

Every pushing the \triangle button, channel selection "1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1..." is available. The flow rate measurement of each selected channel is shown in the display unit

Channel scan function (PF2D200, 201 only)

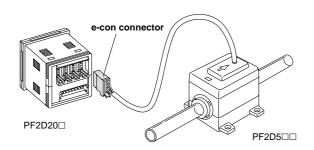
Changes displaying the channel shown every about 2 seconds and its detected flow rate.

Option

When only optional parts are required, order with the part numbers listed below.

e-con connector

Part no.	Qty.
ZS-28-CA-2	1



In addition to the connector shown above, those listed below (female contact) can be connected.

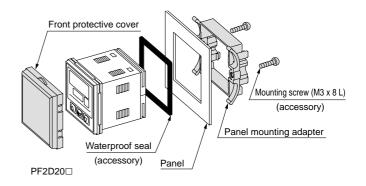
Manufacturer	Model
Sumitomo 3M Limited	37104-3101-000FL
Tyco Electronics AMP K.K.	1-1473562-4
OMRON Corp.	XN2A-1430

Panel mounting

Pin no.	Description	Note
ZS-22-E	Panel mounting adapter A, B	With mounting bracket

Panel PF2D30□
Panel mounting adapter A
Panel mounting adapter B
Mounting bracket (accessory)

Part no. Description		Note
ZS-26-B Panel mounting adapter		With waterproof seal, mounting screw
ZS-26-C Front protective cover + Panel mounting adapter		With waterproof seal, mounting screw





Compatibility checklist: Between the digital flow switch material for de-ionised water and chemicals and the fluid selected.

Flu	iid	Compatibility
Acetone		0
Ammonium hydroxide		0
Isobutyl alcohol		×
Isopropyl alcohol		0
Hydrochloric acid		0
Ozone		×
Hydrogen peroxide	Concentration 50% or less 50°C or less	0
Ethyl acetate		0
Butyl acetate		0
Nitric acid (except fuming nitric acid)	Concentration 10% or less	0
De-ionised water		0
Sodium hydroxide		×
Ultra de-ionised water		0
Toluene		0
Hydrofluoric acid	Concentration 50% or less	0
Sulfuric acid (except fuming sulfuric acid)	Concentration 20% or less	0
Phosphoric acid	Concentration 30% or less	0

Note 1) The material and fluid compatibility check list provides reference values as a guide only.

Note 2) It is possible that some fluids are permeable depending on the type of fluid, its density and temperature. Any permeated fluid may affect the products life.

Thus, when using these fluid types, verify the fluid in advance by testing it, prior to making a decision to use it.

- · Compatibility is indicated for fluid temperatures at 90°C or less.
- The product does not have an explosion proof construction. Be sure to take measures to prevent the area around the product from becoming filled with an explosive gas, when using an explosive fluid.

Table symbols : Can be used : Can be used under certain conditions × : Cannot be used





Series PF2D Safety Instructions

The following safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of "Caution", "Warning" or "Danger". To ensure safety, please observe all safety practices.

Caution: Operator error could result in injury or equipment damage.

Warning: Operator error could result in serious injury or loss of life.

⚠ Danger : In extreme conditions, there is a possible result of serious injury or loss of life.

Marning

1. The compatibility of equipment is the responsibility of the person who designs the system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility with the specific system must be based on specifications, post analysis and/or tests to meet a specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalogue information and taking into consideration the possibility of equipment failure when configuring a system.

- Only trained personnel should operate machinery and equipment.
 Assembly, handling or repair of systems should be performed by trained and experienced operators.
- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
- 4. To promote safe operation, be sure to observe company standard and legal regulations, etc.

Refer to ISO4414, JIS B 8370 (pneumatic system axiom), labor health and safety laws and other safety regulations.





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

Design and Selection

Δ Warning

1. Operate the switch only within the specified voltage.

Use of the switch outside of the specified voltage range can cause not only a malfunction and damage to the switch, but it can also cause electrocution and fire.

2. Do not exceed the maximum allowable load specification.

A load exceeding the maximum load specification can cause damage to the switch.

3. Do not use a load that generates a surge voltage.

Although the circuit at the output side of the switch is surge protected, damage may still occur if a voltage surge is applied repeatedly. When a load which generates a surge, such as from a relay or solenoid valve is directly driven, use a switch with a built-in surge absorbing element.

4. Be sure to verify the applicable fluid.

The switches do not have an explosion proof rating. To prevent possible fire hazard, do not use with flammable gases or fluids.

5. Monitor the internal voltage drop of the switch.

When operating below the specified voltage, it is possible that the load may be ineffective even though the pressure switch function is normal. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply _ Internal voltage > Minimum operating voltage drop of switch > voltage of load

6. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch. Especially avoid the application of pressure through a water hammer, which is above the specification.

- <Examples of pressure reduction measures>
- a) Use a device such as a water hammer relief valve to slow the valve's closing speed.
- Absorb impact pressure by using an accumulator or elastic piping material such as a rubber hose.
- c) Keep the piping length as short as possible.
- 7. Design the system so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top.

8. Operate within the flow rate measurement range.

If operated outside of the flow rate measurement range, the Karman vortex will not be generated and normal measurement will not be possible.

9. Never use inflammable fluids and/or permea-

They may cause a fire, an explosion or corrosion.

*Refer to the MSDA (material safety data sheet) when using chemicals.

Design and Selection

△ Caution

1. Data from the flow switch is stored even after the power supply is off.

The input data is stored in EEPROM so that the data will not be lost after the flow switch is turned off. (The data can be rewritten for up to one million times, and stored for up to 20 years.)

2. Accumulated flow rate is reset when it is turned OFF.

Mounting

△Warning

1. Monitor the flow direction of the fluid.

Install and connect piping so that fluid flows in the direction of the arrow indicated on the body.

- 2. Remove dirt and dust from inside of the piping by means of air blow, before attaching to the switch.
- 3. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (490 m/s²) while handling. Although the external body of a switch (switch case) may not be damaged, the switch inside could be damaged and cause a malfunction.

4. Hold the body of the switch when handling.

The tensile strength of the cord is 49N and applying a greater pulling force than this can cause a malfunction. When handling, hold the body of the switch.

5. Do not use until you can verify that equipment can operate properly.

Following mounting, repair, or retrofit, verify correct mounting by conducting suitable function and leakage tests after piping and power connections have been made.

- 6. Never mount a switch in a place that will be used as a step stool during piping.
- 7. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the inlet side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the outlet side of the switch.

When used with the outlet side open, be careful of the cavitation that is prone to occur.





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

Wiring

AWarning

1. Verify the colour and the terminal number when wiring.

Incorrect wiring can cause the switch to be damaged and malfunction. Verify the colour and the terminal number in the instruction manual when wiring.

2. Avoid repeatedly bending or stretching of the lead wire.

Repeatedly applying bending stress or stretching force to the lead wire will cause it to break.

3. Confirm proper insulation of wiring.

Make sure that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Control circuits including switches may malfunction due to noise from these other lines.

5. Do not allow loads to short circuit.

Although a switch indicate excess current error if a load is short circuited, all incorrect wiring connections such as power supply polarity cannot be protected. Take precautions to avoid incorrect wiring.

Usage

Marning

1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.

Operating Environment

△Warning

1. Never use in the presence of explosive gases.

The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.

- 2. Mount the switch in a location where there is no vibration (Display: greater than 98 m/s², Sensor: 4.9 m/s² or less), or no impact greater than 490 m/s².
- 3. Do not use in an area where surges are generated.

When there are units that generate a large amount of surge in the area around a pressure switch, (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.) this may cause deterioration or damage to the switch's internal circuitry. Avoid sources of surge generation and crossed lines.

4. Switches are not equipped with surge protection against lightning.

The flow switches are CE compliant; however, they are not equipped with surge protection against lightning. Lightning surge protection measures should be applied directly to system components as necessary.

5. Avoid using the switch in an environment where the likelihood of splashing or spraying of liquids exists.

The switches are dustproof and splashproof; however, avoid using in an environment where the likelihood of heavy splashing or spraying of water and/or oil exist. Since the display unit of the remote type switches featured here is not dust or splash proof, the use in an environment where water and/or oil splashing or spraying exists must be avoided.

Maintenance

△Warning

1. Perform periodical inspections to ensure proper operation of the switch.

Unexpected malfunctions may cause a possible danger.

2. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for the interlock circuit, devise a multiple interlock system to prevent trouble or malfunction. Verify the operation of the switch and the interlock function on a regular basis.

- 3. Do not disassemble or perform any conversion work on flow switches.
- 4. The following should be observed during regular maintenance to avoid damage and loss due to chemicals.
 - a) Do not touch the remaining chemicals in piping and/or digital flow switch.
 - b) Check the name and the nature of chemicals used and treat them accordingly.





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

Measured Fluid

$oldsymbol{\Delta}$ Warning

- 1. Check regulators and flow adjustment valves before introducing the fluid.
 - If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.
- 2. Be sure to take measures to prevent exposing the switch to inflammable and/or explosive gases when using inflammable fluid.
- 3. Install a filter on the inlet side when there is a possibility of condensation and foreign matter being mixed with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex detector, accurate measurement will no longer be possible.

Others

∆Warning

- After the power is turned on, the switch's output remains off while a message is displayed. Therefore, start the measurement after a value is displayed.
- 2. Perform settings after stopping control systems.

When the switch's initial setting and flow rate setting are performed, output maintains the condition prior to the settings. Output turns OFF when the switch's initial setting and flow rate setting are preformed.

Set Flow Rate Range and Rated Flow Range

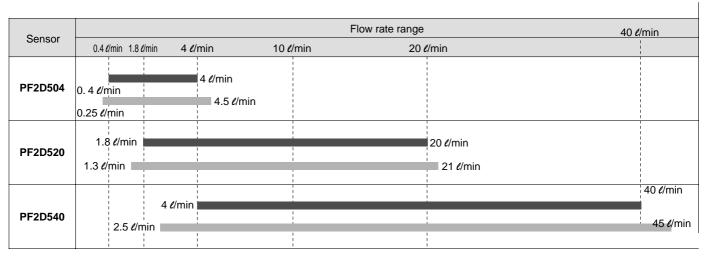
⚠ Caution

Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller side.

The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.).

It is possible to set a value outside off the rated flow range, however, the specification is not be guaranteed.



Rated flow range of sensor

Set flow rate range of sensor





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

4-channel Flow Monitor

Handling

- Do not drop, bump, or apply excessive impacts (980 m/s²) while handling. Although the body of the flow monitor case may not be damaged, the inside of the flow monitor could be damaged and lead to a malfunction.
- 2. The tensile strength of the power supply/output connection cable is 50N and the sensor lead wire with a connector is 25N. Applying a greater pulling force than the applicable specified tensile strength to either of these components can lead to a malfunction. When handling, hold the body of the controller.

Connection

Marning

- Incorrect wiring can damage the switch and cause a malfunction or erroneous switch output. Connections should be done while the power is turned off.
- Do not attempt to insert or pull the flow rate sensor or its connector when the power is on. Switch output may malfunction.
- 3. Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Malfunctions may occur due to noise from these other lines.
- 4. If a commercial switching power supply is used, make sure that the F.G. terminal is grounded.

Operating Environment

⚠ Warning

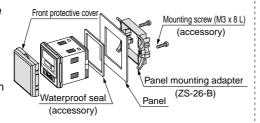
- Our 4-channel flow monitor is CE marked, however it is not equipped with surge protection against lightning. Lightning surge countermeasures should be applied directly to system components as necessary.
- Our 4-channel flow monitor does not have an explosion proof rating. Never use pressure sensors in the presence of inflammable or explosive gases.
- 3. Enclosure "IP65" applies only to the front face of the panel when mounting. Do not use in an environment where oil splashing or spraying are anticipated.

Mounting

The front face of the panel mount conforms to IP65, however there is a possibility of liquid infiltration if the panel mount adapter is not installed securely and properly. Securely fix the adapter with screws as shown below.

Front protective cover + Panel mounting

Tighten screws 1/4 to 1/2 turn after the heads are flush with the panel.



Wiring

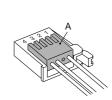
1. Connecting sensor cable and connector (ZS-28-CA-□)

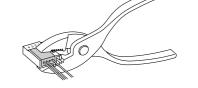
- Cut the sensor cable as shown below.
- Insert each lead wire into the corresponding connector number by following the chart provided below.

20	mm or more

Connector no.	Cable wire colour
1	Brown (DC+)
2	Not used
3	Blue (DC-)
4	White (IN: 1 to 5 V)
	Connector no. 1 2 3 4

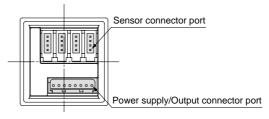
- Make sure that the numbers on the connector and the wire colours match. After verifying that the wires are fully inserted, temporarily hold A down by hand.
- Using pliers, press the center of A straight down.
- Note that that connector cannot be taken apart for reuse once it is crimped. Use a new sensor connector if wiring or cable insertion is done incorrectly.

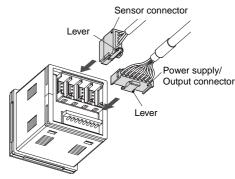




2. Inserting/Detaching of sensor connector, power supply/output connector

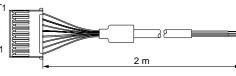
- Insert each connector straightforwardly until it clicks and locks onto the body.
- To remove the connector, pull it straight out while pushing the lever with your thumb.





Pin no.











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