

Series VQC1000/2000



Connector Type Manifold

Series VQC1000/2000

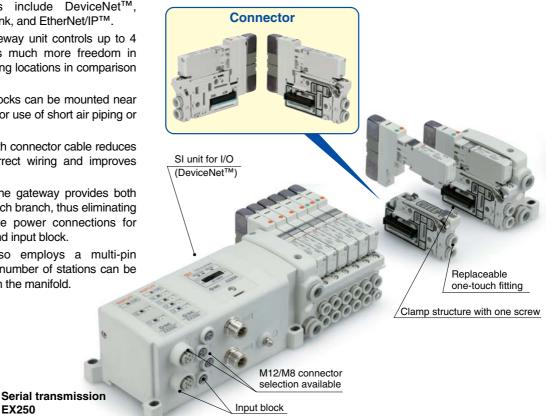
Power saving Standard: 0.4 W (Reduced by 60% compared to existing model) High-pressure (1 MPa, Metal seal): **0.95** w

IP67 enclosure compatible **Dust-tight, Immersion-proof** (Based on IEC60529) (S/T/L/M kit)

Accommodates gateway-type serial wiring.

- Gateway unit types include DeviceNet[™] PROFIBUS DP, CC-Link, and EtherNet/IP™.
- Because just one gateway unit controls up to 4 branch lines, it offers much more freedom in choosing valve mounting locations in comparison with other serial units.
- Manifolds and input blocks can be mounted near the actuator, allowing for use of short air piping or electric wiring.
- The package wiring with connector cable reduces the potential for incorrect wiring and improves wiring efficiency.
- A single cable from the gateway provides both signal and power to each branch, thus eliminating the need for separate power connections for each manifold valve and input block.
- The input block also employs a multi-pin connector so that the number of stations can be changed easily, as with the manifold.

EX250



Applicable to EX600 (Input/Output) serial transmission system (Fieldbus system)

- Available for DeviceNet[™], PROFIBUS DP and CC-Link fieldbus protocols
- Max. 9 units Note) can be connected in any order. The unit to connect input device such as an auto switch, pressure switch and flow switch, and the unit to connect output device such as a solenoid valve, relay and indicator light can be connected in any order. Note) Except SI unit
- Analogue Input Unit can be connected with analogue input device. As well as a Digital (switch) Input/Output Unit, a unit applicable to analogue signal is provided, and can be connected with various device for control.

Self-diagnosis function

It is possible to ascertain the maintenance period and identify the parts that require maintenance, by an input (sensor) open circuit detecting function and an input/output signal of ON/OFF counter function. Also, the monitoring of input/output signal and the setting of parameters can be performed with a Handheld Terminal.





Compact and high flow

	Cariaa	F	Applicable						
	Series	pitch (mm)	Metal seal		Rubber seal			cylinder bore	
		piton (min)	C [dm3/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	size (mm)
	VQC1000	10.5	0.72	0.25	0.18	1.0	0.30	0.25	Up to ø50
	VQC2000	16	2.6	0.15	0.60	3.2	0.30	0.80	Up to ø80
1	Note) Flow-rate characteristics: 2-position single, $4/2 \rightarrow 5/3$ (A/B \rightarrow R1/R2) Top entry								

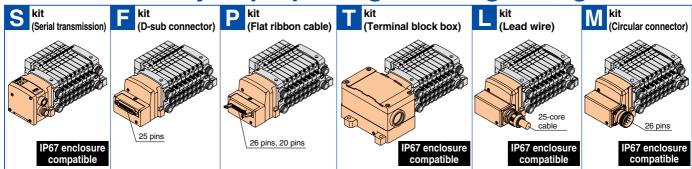
Note) Flow-rate characteristics: 2-position single, $4/2 \rightarrow 5/3$ (A/B \rightarrow R1/R2)

Connector entry direction can be changed with a single push. (F/P kit)

The connector entry direction can be changed from the top to the side by simply pressing the manual release button.

It is not necessary to use the manual release button when switching from the side to the top.

A wide variety of prepackaged wiring configurations



Our six standard wiring packages bring a world of ease to wiring and maintenance work, while the protective enclosures of four of them conform to IP67 standards.

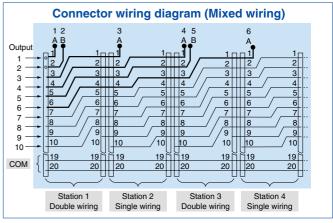
• The S kit is compatible with a combined I/O unit. (Not applicable to Gateway unit)

Connector type manifold

- The use of multi-pin connectors to replace wiring inside manifold blocks provides flexibility when adding stations or changing manifold configuration.
- All kits use multi-pin connectors, so switching from the F kit (D-sub connector) to the S kit (serial transmission) can be done simply by changing the kit section.

(Refer to the connector wiring diagram.)

Printed circuit board patterns between connectors are shifted at every station. This allows for viable connections to take place without necessarily specifying whether the manifold station is double, single, or mixed wiring.

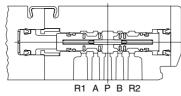


Dual 3-port valves, 4 positions

VQC1000/2000 (Rubber seal only)

- Two 3-port valves built into one body
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port type valve.

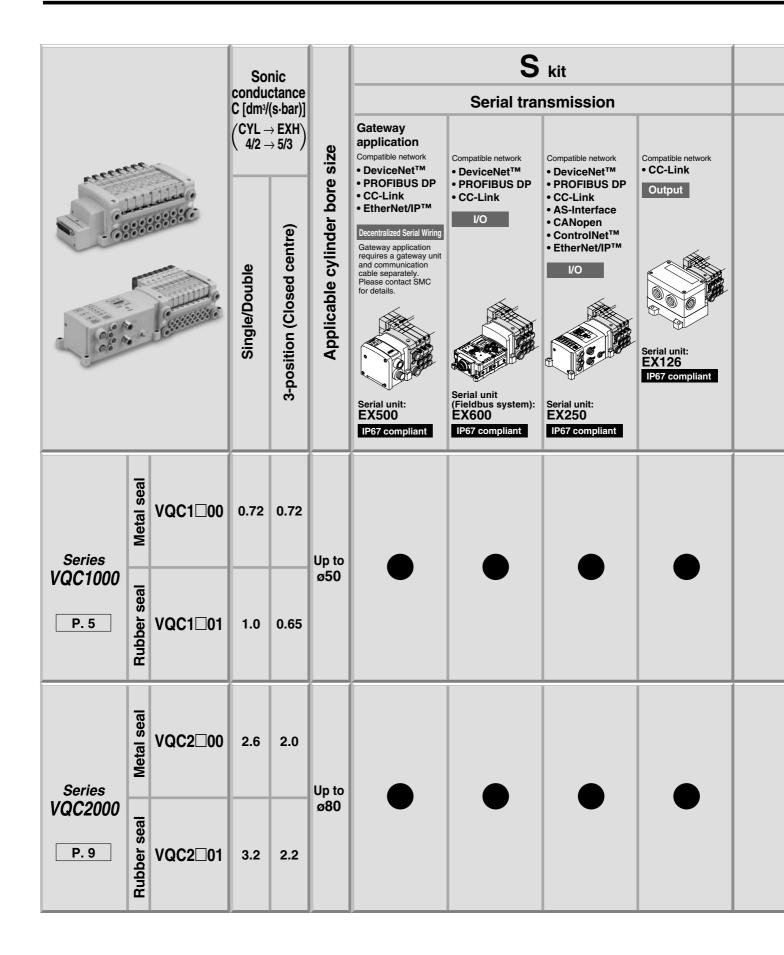
Exhaust centre : VQC1A01 : VQC2A01 Pressure centre : VQC1B01 : VQC2B01



Model	A side	B side	JIS symbol
VQC1A01	N.C.	N.C.	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \left(A \right) \end{array} \\ \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \left(B \right) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \left(B \right) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \left(B \right) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \end{array} \\ \hline \end{array} \\ \begin{array}{c} \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \begin{array}{c} \end{array} \\ \hline \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $
VQC2A01	valve	valve	
VQC1B01	N.O.	N.O.	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \left(A \right) \end{array} \\ \end{array} \\ \hline \end{array} \\ \\ \end{array} \\ \hline \end{array} \\ \\ \end{array} \\ \hline \end{array} \\ \\ \end{array} \\ \\ \end{array} \\ \\ \end{array} \\ \end{array}$
VQC2B01	valve	valve	
VQC1C01	N.C.	N.O.	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \left(A \right) \end{array} \\ \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \left(B \right) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \left(B \right) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \left(B \right) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \left(B \right) \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \begin{array}{c} \end{array} \\ \hline \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \hline \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $
VQC2C01	valve	valve	



Series VQC/Base Mounted: Variations



5 Port Solenoid Valve Series VQC1000/2000

F kit	P kit	T kit	L kit	M kit	Port	size
D-sub connector	Flat ribbon cable	Terminal block box	Electrical entry	Circular connector		
D-sub connector (Conforming to MIL D-sub connector	Flat ribbon cable Conforming to MIL flat ribbon cable connector	Terminal block box (Terminal block) (Terminal block is compactly arranged on one side.	Lead wire	Circular connector		
25 pins	26 pins 20 pins	IP67 compliant	25-core cable	IP67 compliant	SUP port 1, 3 (P, R)	Cylinder port 2, 4 (A, B)
					C8 (ø8) N9 (ø5/16")	C3 (ø3.2) C4 (ø4) C6 (ø6) M5 (M5 thread) N1 (ø1/8") N3 (ø5/32") N7 (ø1/4")
					C10 (Ø10) N11 (Ø3/8") In case of branch type C12 (Ø12) N13 (Ø1/2")	C4 (ø4) C6 (ø6) C8 (ø8) N3 (ø5/32") N7 (ø1/4") N9 (ø5/16")

Series VQC1000/2000

Cylinder Speed Chart

								For perfe	ormance u	nder variou	lelines only us condition aking a judg	ns, use SN	IC's Model
							Bore	size					
Series	Average speed (mm/s)	Series CJ2 Pressure 0.5 MPa Load factor 50% Stroke 60 mm			Series CM2 Pressure 0.5 MPa Load factor 50% Stroke 300 mm			Series MB, CA2 Pressure 0.5 MPa Load factor 50% Stroke 500 mm					
		ø6	ø10	ø16	ø20	ø25	ø32	ø40	ø40	ø50	ø63	ø80	ø100
VQC1101	800 700 600 500 400 300 200 100 0										up\	rpendicula ward actu rizontal a	ation
VQC2101	800 700 600 500 400 300 200 100 0												

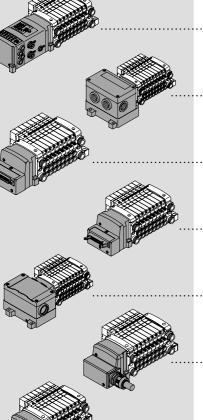
Note 1) It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open. Note 1) The average velocity of the cylinder is what the stroke is divided by the total stroke time. Note 1) Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

Conditions

Series	Conditions	Series CJ2	Series CM2	Series MB, CA2			
	Tube x Length	T0604 (O.D. ø6/I.D. ø4) x 1 m					
VQC1101	Speed controller	AS3001F-06	AS3001F-06				
	Silencer	AN200-KM8					
	Tube x Length	T0806 (O.D. ø8/I.D. ø6) x 1 m					
VQC2101	Speed controller	AS3001F-08					
	Silencer	AN200-KM10					

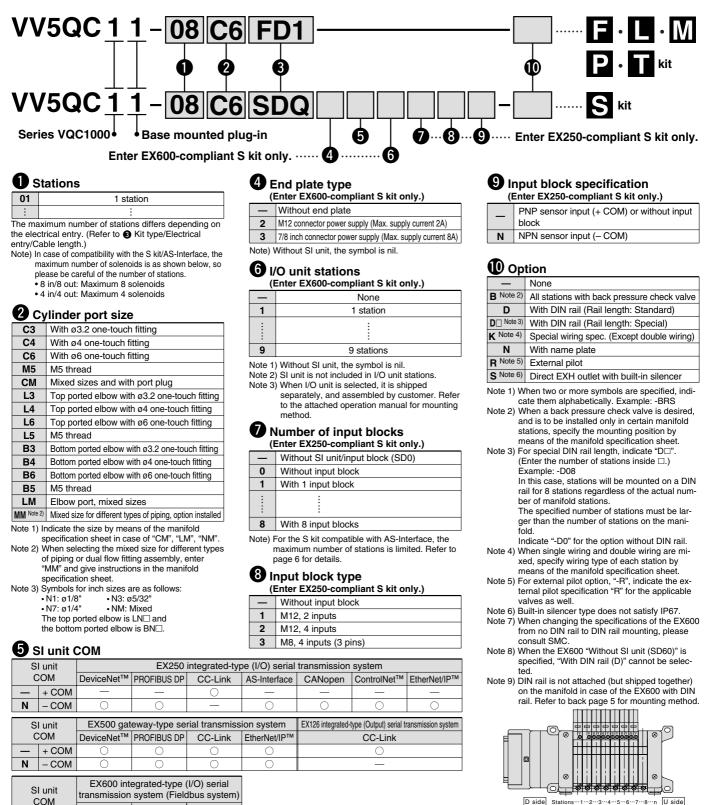
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Base Mounted Plug-in Unit Series VQC1000 (€

How to Order Manifold



SMC

 D side
 Stations ··· 1 ··· 2 ··· 3 ··· 4 ··· 5 ··· 6 ··· 7 ··· 8 ··· n
 U side

 * Stations are counted from station 1 on the D-side.

Note) Without SI unit (SD0
), the symbol is nil.

+ COM

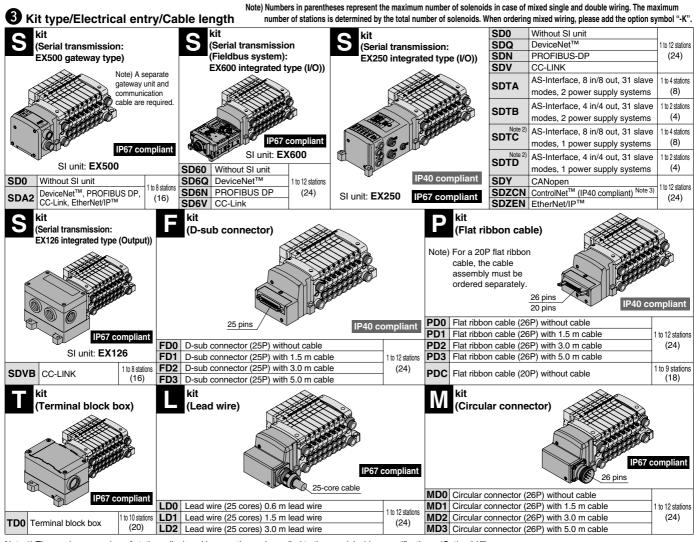
- COM

DeviceNet[™] PROFIBUS DP

CC-Link

Ν

Base Mounted Plug-in Unit Series VQC1000



Note 1) The maximum number of stations displayed in parentheses is applied to the special wiring specifications. (Option "-K") Note 2) When selecting SI units with SDTC or SDTD specifications, there are limits to the supply current from the SI unit to the input block or valve. Refer to Best Pneumatics No. ① for details. Note 3) When selecting SI units with SDZCN specifications only, IP40 is compatible. (All other SI units are IP67 compliant.)

EX500 SI Unit Part No.

Ourseland	Duete e el	SI unit part no.				
Symbol	Protocol	NPN output (+ COM.)	PNP output (- COM.)			
	DeviceNet [™]					
SDA2	PROFIBUS-DP					
SUAZ	CC-LINK	EX500-Q001	EX500-Q101			
	EtherNet/IP™					

EX600 SI Unit Part No.

Refer to Best Pneumatics No. or to corresponding catalogues for details on each serial transmission system.

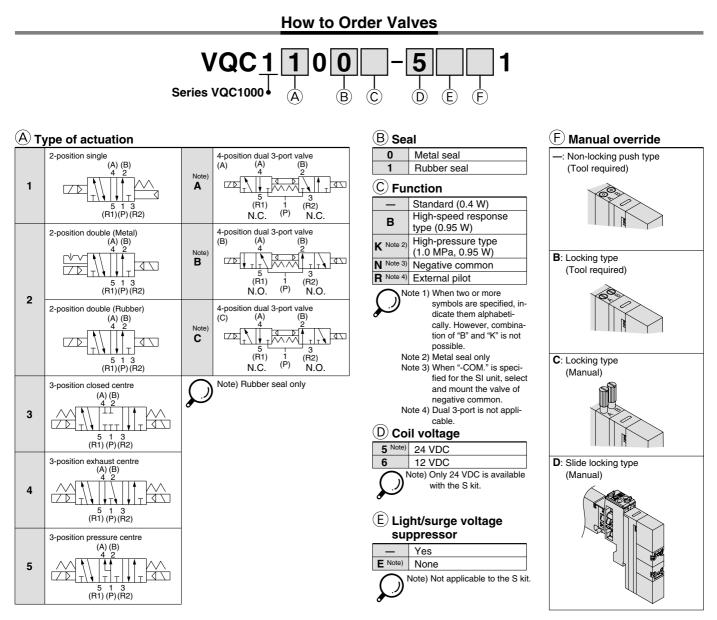
EX250 SI Unit Part No

LAZJU	EA250 SI UNIT Part NO.							
Symbol	Protocol	SI unit part no.						
SDQ	DeviceNet™	EX250-SDN1						
SDN	PROFIBUS-DP	EX250-SPR1						
SDV	CC-LINK	EX250-SMJ2						
SDTA	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems	EX250-SAS3						
SDTB	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems	EX250-SAS5						
SDTC	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply systems	EX250-SAS7						
SDTD	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply systems	EX250-SAS9						
SDY	CANopen	EX250-SCA1A						
SDZCN	ControlNet [™]	EX250-SCN1						
SDZEN	EtherNet/IP™	EX250-SEN1						

EX126 SI Unit Part No.

Symbol	Protocol	SI unit part no.
SDVB	CC-Link	EX126D-SMJ1

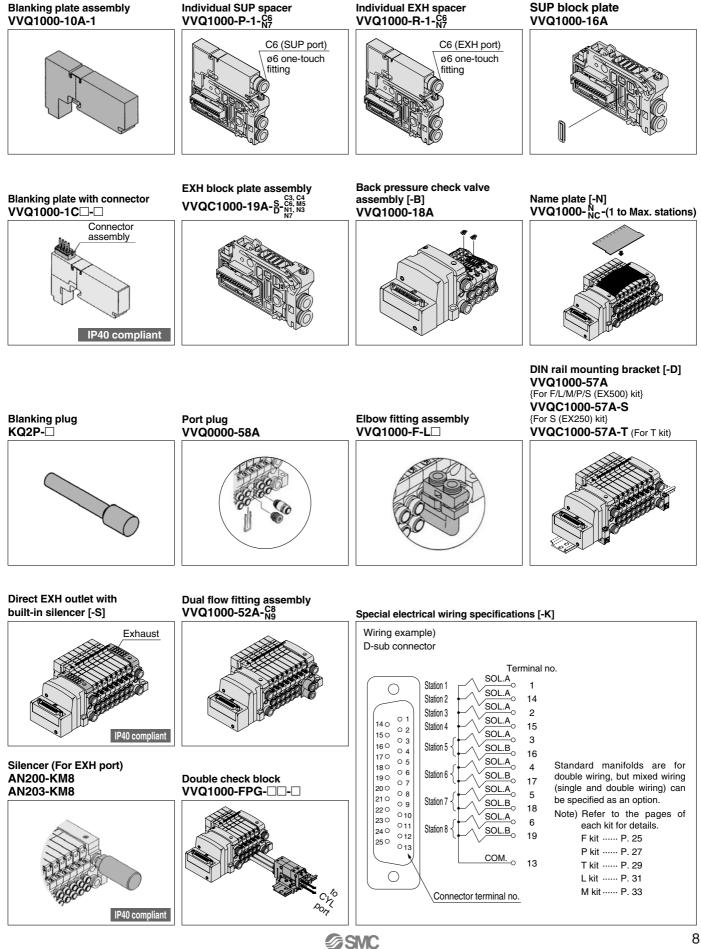




How to Order Manifold Assembly

	Digital input unit EX600-DXPD End plate Note) EX600-ED2	Digital output unit EX600-DYPB		2-position single VQC1100N-51 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2-position double VQC1200N-51
Serial transmission kit VV5QC11-08C6SD6Q2N2 ···· * VQC1100N-51 ····· * VQC1200N-51 ····· * VVQ1000-10A-1 ····· * EX600-DXPD ····· * EX600-DYPB ····· - The asterisk denotes the sy Prefix it to the part nos. of	5 sets Valve part number (1 set Blanking plate numb 1 set I/O unit part number 1 set I/O unit part number ymbol for assembly.	Stations 1 to 2) Stations 3 to 7) ber (Station 8) r (Station 1) r (Station 2)	specification sheet. Enter in order starting fror When entry of part numbe specification sheet.	ers becomes complica n the first station on th ers becomes complica	ted, indicate with the manifold

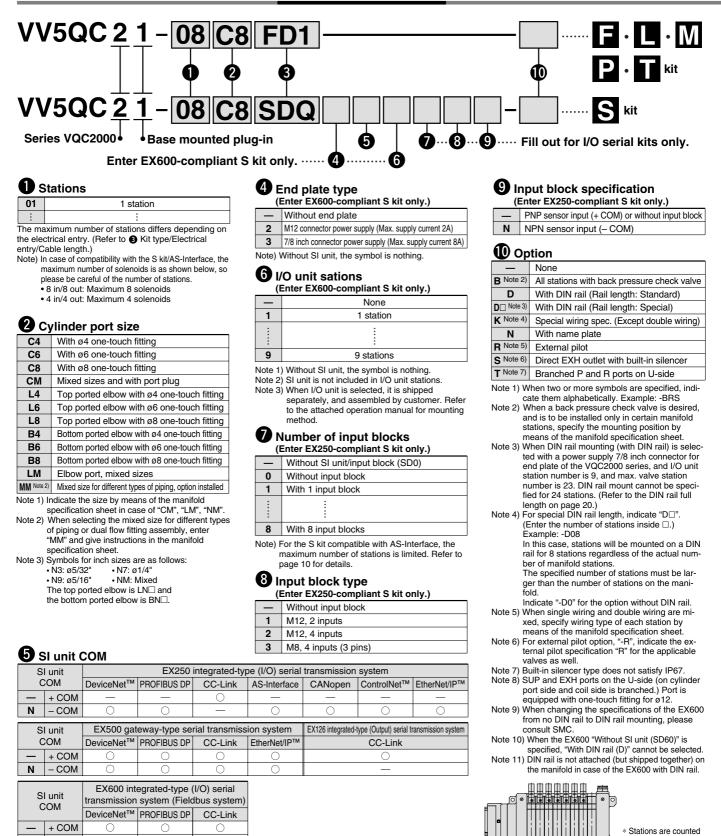




Manifold Options Refer to pages 40 through to 43 for details.

Base Mounted Plug-in Unit Series VQC2000 (€

How to Order Manifold



Note) Without SI unit (SD0□), the symbol is nothing.

Ν

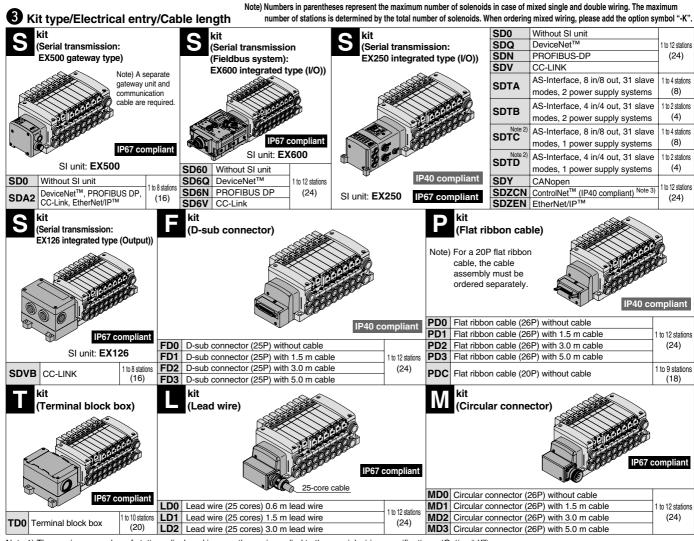
- COM



from station 1 on the D-side.

D side Stations---1---2---3---4---5---6---7---8---n U side

Base Mounted Plug-in Unit Series VQC2000



Note 1) The maximum number of stations displayed in parentheses is applied to the special wiring specifications. (Option "-K") Note 2) When selecting SI units with SDTC or SDTD specifications, there are limits to the supply current from the SI unit to the input block or valve. Refer to Best Pneumatics No. ① for details.

Note 3) When selecting 51 units with SDZCN specifications only, IP40 is compatible. (All other SI units are IP67 compliant.)

EX500 SI Unit Part No.

Cumbal	Drotocol	SI unit part no.				
Symbol	Protocol	NPN output (+ COM.)	PNP output (- COM.)			
	DeviceNet [™]		EX500-Q101			
SDA2	PROFIBUS-DP	EX500-Q001				
SDAZ	CC-LINK	EX300-Q001				
	EtherNet/IP™					

EX600 SI Unit Part No.

ut
V 2
J2
32

Refer to Best Pneumatics No. or to corresponding catalogues for details on each serial transmission system.

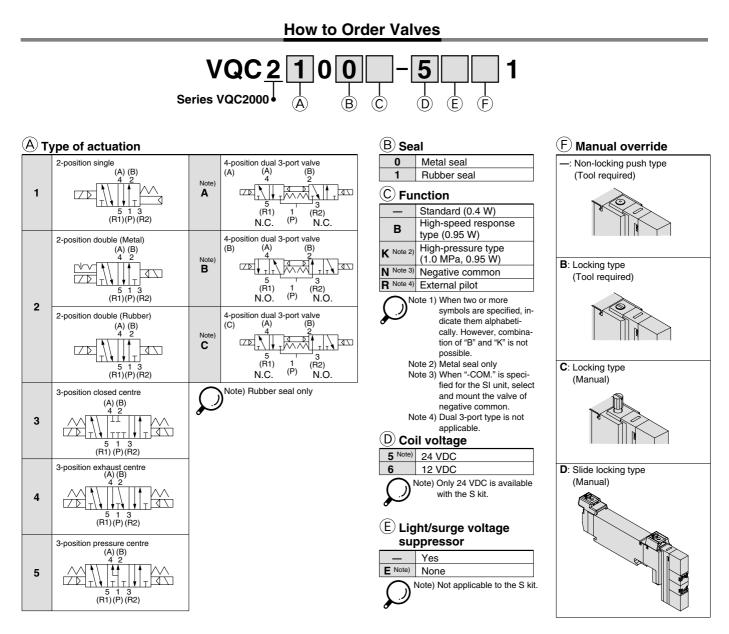
EX250 SI Unit Part No

-//200	J OI UIIL FAIL NO.	
Symbol	Protocol	SI unit part no.
SDQ	DeviceNet™	EX250-SDN1
SDN	PROFIBUS-DP	EX250-SPR1
SDV	CC-LINK	EX250-SMJ2
SDTA	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems	EX250-SAS3
SDTB	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems	EX250-SAS5
SDTC	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply systems	EX250-SAS7
SDTD	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply systems	EX250-SAS9
SDY	CANopen	EX250-SCA1A
SDZCN	ControlNet [™]	EX250-SCN1
SDZEN	EtherNet/IP™	EX250-SEN1

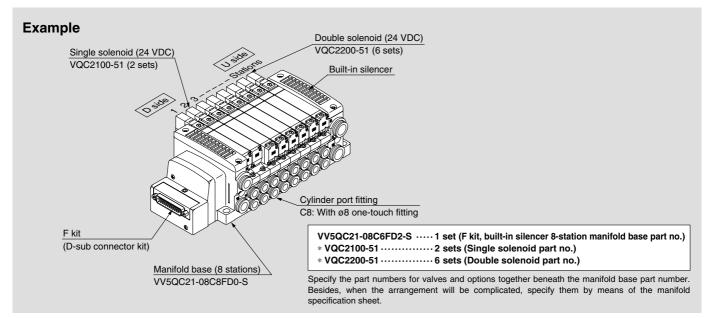
EX126 SI Unit Part No.

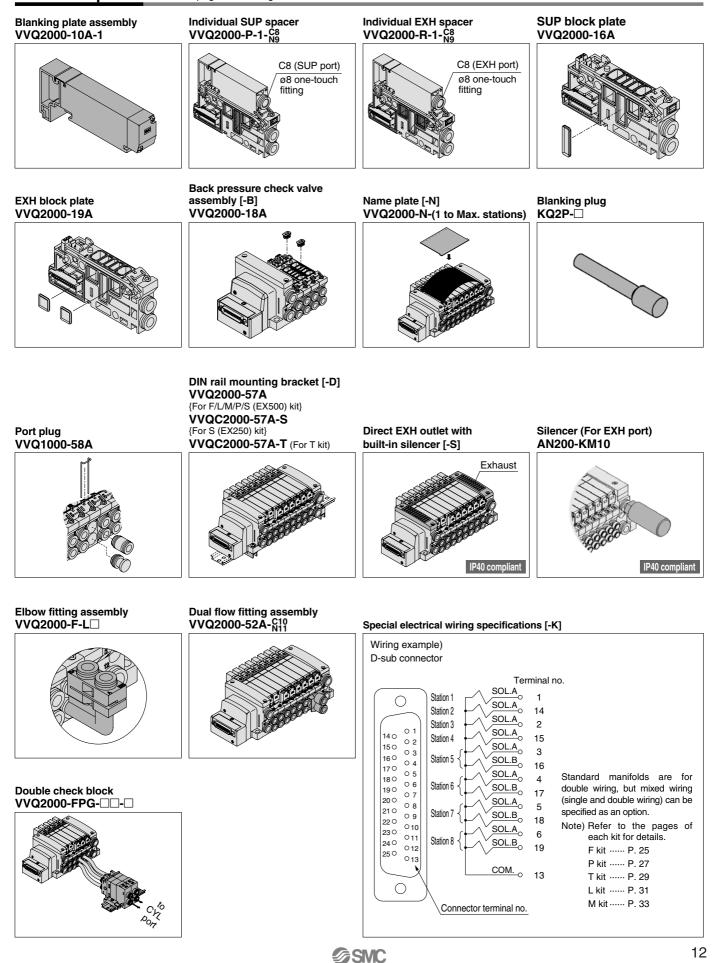
Symbol	Protocol	SI unit part no.
SDVB	CC-Link	EX126D-SMJ1





How to Order Manifold Assembly





Manifold Options Refer to pages 44 through to 46 for details.

Flow-rate characteristics

Response time Note 2)

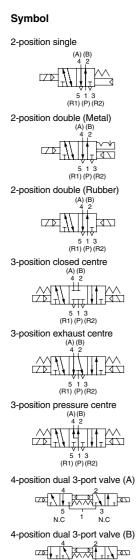
(ms)

Series VQC1000/2000 Base Mounted Plug-in Unit

Model

v

ν



N.O 1 N.O 4-position dual 3-port valve (C)

» 1 3 N.C 1 N.O

													(H	15)	
Series		Type of ctuation	Mod	el	$1 \rightarrow 4$	4, 2 (P	\rightarrow A,	B)	$4,2\rightarrow 5,$	3 (A, I	$B \rightarrow R$	1, R2)	Standard:	High-speed	Weight
	a	cluation			C [dm³/(s·bar)]	b	Cv	Q [d/min] (ANR) ^{Note 3)}	C [dm³/(s·bar)]	b	Cv	Q [ℓ/min] (ANR) ^{Note 3)}	0.4 W	response: 0.95 W	(g)
		Single	Metal seal	VQC1100	0.70	0.15	0.16	163	0.72	0.25	0.18	178	15 or less	12 or less	67
	sition	Single	Rubber seal	VQC1101	0.85	0.20	0.21	204	1.0	0.30	0.25	254	20 or less	15 or less	0/
	2-position	Double	Metal seal	VQC1200	0.70	0.15	0.16	163	0.72	0.25	0.18	178	13 or less	10 or less	
		Double	Rubber seal	VQC1201	0.85	0.20	0.21	204	1.0	0.30	0.25	254	20 or less	15 or less	
		Closed	Metal seal	VQC1300	0.68	0.15	0.16	158	0.72	0.25	0.18	178	26 or less	20 or less	
/QC1000		centre	Rubber seal	VQC1301	0.70	0.20	0.16	168	0.65	0.42	0.18	179	33 or less	25 or less	
	3-position	Exhaust	Metal seal	VQC1400	0.68	0.15	0.16	158	0.72	0.25	0.18	178	26 or less	20 or less	77
	3-pos	centre	Rubber seal	VQC1401	0.70	0.20	0.16	168	1.0	0.30	0.25	254	33 or less	25 or less	
		Pressure	Metal seal	VQC1500	0.70	0.15	0.16	163	0.72	0.25	0.18	178	26 or less	20 or less	
		centre	Rubber seal	VQC1501	0.85	0.20	0.21	204	0.65	0.42	0.18	179	33 or less	25 or less	
	4-position	Dual 3-port valve	Rubber seal	VQC1e01	0.70	0.20	0.16	168	0.70	0.20	0.16	168	33 or less	25 or less	
		Cingle	Metal seal	VQC2100	2.0	0.15	0.46	466	2.6	0.15	0.60	606	29 or less	22 or less	95
	sition	Single	Rubber seal	VQC2101	2.2	0.28	0.55	552	3.2	0.30	0.80	814	31 or less	24 or less	95
	2-position	Double	Metal seal	VQC2200	2.0	0.15	0.46	466	2.6	0.15	0.60	606	20 or less	15 or less	
		Double	Rubber seal	VQC2201	2.2	0.28	0.55	552	3.2	0.30	0.80	814	26 or less	20 or less	
		Closed	Metal seal	VQC2300	2.0	0.15	0.46	466	2.0	0.18	0.46	474	38 or less	29 or less	
/QC2000		centre	Rubber seal	VQC2301	2.0	0.28	0.49	502	2.2	0.31	0.60	563	44 or less	34 or less	
VQC2000	sition	Exhaust	Metal seal	VQC2400	2.0	0.15	0.46	466	2.6	0.15	0.60	606	38 or less	29 or less	105
	3-position	centre	Rubber seal	VQC2401	2.0	0.28	0.49	502	3.2	0.30	0.80	814	44 or less	34 or less	
		Pressure	Metal seal	VQC2500	2.4	0.17	0.57	565	2.0	0.18	0.46	474	38 or less	29 or less	
		centre	Rubber seal	VQC2501	3.2	0.28	0.80	804	2.2	0.31	0.60	563	44 or less	34 or less	
and it is a set of the	4-position	Dual 3-port valve	Rubber seal	VQC2 ^A 01	1.8	0.28	0.46	452	1.8	0.28	0.46	452	44 or less	34 or less	

VQC1000: Cylinder port size C6 without a back pressure check valve

VQC2000: Cylinder port size C8 without a back pressure check valve Note 2) Values represented in this column are based on JIS B 8375-1981 (operating with clean air and a supply pressure of 0.5 MPa. Equipped with light/surge voltage suppressor. Values vary depending on the pressure as well as the air quality.) Values for double type are when the switch is turned ON.

Note 3) These valves have been calculated according to ISO6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



Standard Specifications

	Valve type		Metal seal	Rubber seal
	Fluid		Air, Inert gas	
	Maximum operating	pressure	0.7 MPa (High-pressure type: 1.0 MPa)	0.7 MPa
2		Single	0.1 MPa	0.15 MPa
	Minimum operating	Double	0.1 MPa	
	pressure	3-position	0.1 MPa	0.2 MPa
Valve specifications		4-position		0.15 MPa
Ne l	Ambient and fluid ter	mperature	-10 to 50°C Note	9 1)
A	Lubrication		Not required	
	Manual override		Push type, Locking type (Tool req	uired) semi-standard
	Impact/Vibration resi	stance	150/30 m/s² ^{Note}	9 2)
	Enclosure		Dustproof (IP67 compa	ible) Note 3)
s	Rated coil voltage		24 VDC	
specifications	Allowable voltage flu	ctuation	±10% of rated vol	tage
fica	Coil insulation type		Equivalent to Cla	ss B
<u>eci</u>	Power consumption	24 VDC	0.4 W DC (17 mA), 0.95 W D	C (40 mA) Note 4)
ŝ	(Current)	12 VDC	0.4 W DC (34 mA), 0.95 W D	C (80 mA) Note 4)

Vibration resistance ... No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Note 3) Refer to page 1 and 2 for applicable variations.

Note 4) Value for high-speed response, high-pressure type (0.95 W)

Manifold Specifications

				Piping specificat	ions	Note 2)	Applicable	5-station
Series	Base model	Connection type	Port	Port siz	e Note 1)	Applicable stations	solenoid	weight
			direction	1, 3 (P, R)	2, 4 (A, B)	Stations	valves	(g)
VQC1000	VV5QC11-□□□	F kit: D-sub connector P kit: Flat ribbon cable T kit: Terminal block box	Side	C8 (ø8) Option: Direct EXH outlet with built-in silencer	C3 (ø3.2) C4 (ø4) C6 (ø6) M5 (M5 thread)	(1 to 10 stations)	VQC1⊡00-5 VQC1⊡01-5	643 (Single) 754 (Double, 3-position)
VQC2000	VV5QC21-□□□	S kit: Serial transmission L kit: Lead wire M kit: Circular connector	Side	C10 (ø10) Option: Direct EXH outlet with built-in silencer Branch type C12 (ø12)	C4 (ø4) C6 (ø6) C8 (ø8)	S kit 1 to 8 stations: EX500 1 to 12 stations: EX250	VQC2⊡00-5 VQC2⊡01-5	1076 (Single) 1119 (Double, 3-position)

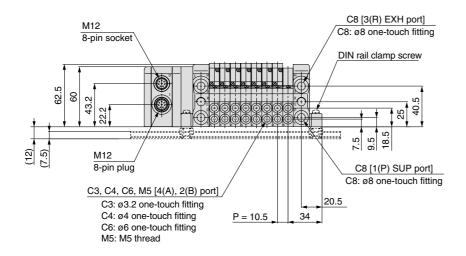
Note 1) Inch-size one-touch fittings are also available. Note 2) Special wiring specifications are available as semi-standard to increase the maximum number of stations.

Series VQC1000/2000

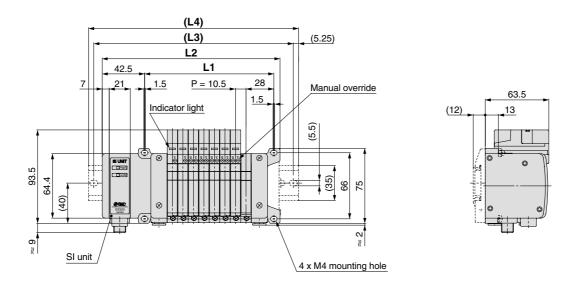
kit (Serial transmission) For EX500 Gateway-type serial transmission system IP67 compliant

VV5QC11 S kit (Serial t





D side Stations)---(1)(2)(3)(4)(5)(6)(7)(8)--(n) U side

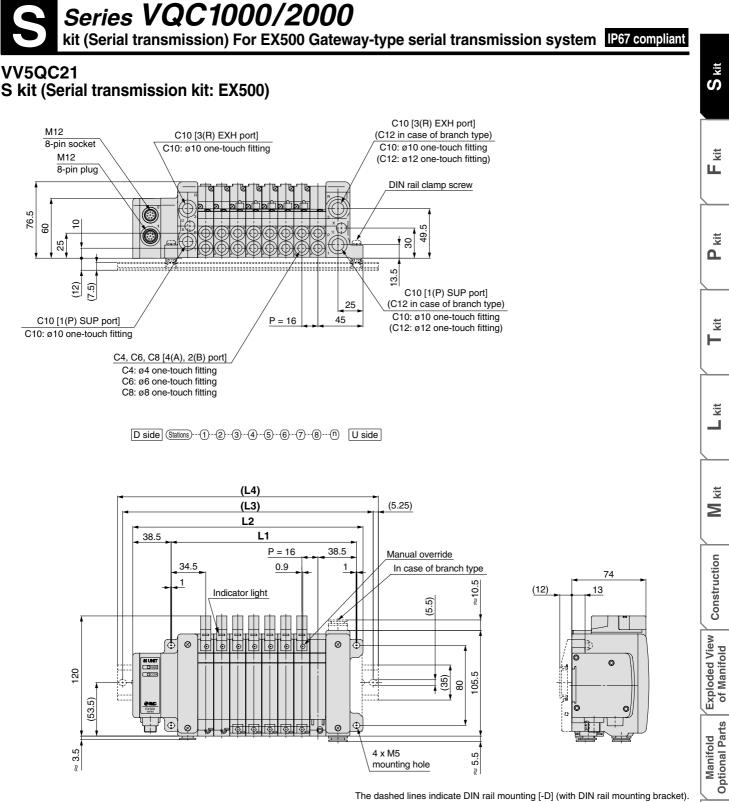


The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 10.5n + 45, L2 = 10.5n + 93.5 n: Stations (Maximum 16 stations)

										1010111	.0, ==					o otationio)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	104	114.5	125	135.5	146	156.5	167	177.5	188	198.5	209	219.5	230	240.5	251	261.5
L3	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5
L4	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298





Formula: L1 = 16n + 57, L2 = 16n + 102 n: Stations (Maximum 16 stations)

									Formula	: L1 = 16r	n + 57, L2	= 16n + 1	02 n: Sta	ations (Ma	aximum 16	6 stations)	oduct
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	Li P
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	eca
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342	358	Spec
L3	137.5	150	175	187.5	200	212.5	237.5	250	262.5	287.5	300	312.5	337.5	350	362.5	375	S
L4	148	160.5	185.5	198	210.5	223	248	260.5	273	298	310.5	323	348	360.5	373	385.5	

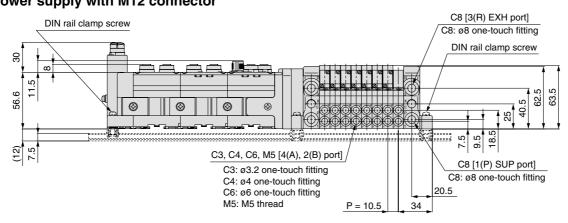


Instructions Safety

Series VQC1000

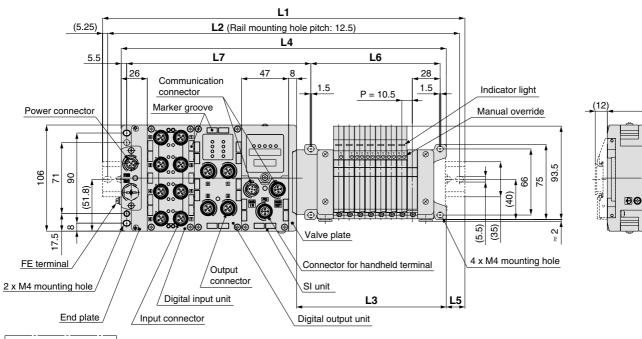
kit (Serial transmission) For EX600 Integrated-type (I/O) serial transmission system IP67 compliant

VV5QC11 S kit (Serial transmission kit: EX600) Power supply with M12 connector



D side Stations --- (1) (2) (3) (4) (5) (6) (7) (8) -- (n) U side

85



L2 = L1 – 10.5
L3 = 10.5 x n1 + 65.5
L4 = L3 + 81 + 47 x n2
L5 = (L1 - L4)/2
L6 = 10.5 x n1 + 45
L7 = 47 x n2 + 89.8

L1: DIN Rail Full Length

I/O Stations unit (n1) stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5
1	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348	360.5	360.5	373	385.5	398	410.5	423	423	435.5	448	460.5	473	485.5
2	285.5	298	310.5	323	323	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523
3	335.5	348	360.5	360.5	373	385.5	398	410.5	423	423	435.5	448	460.5	473	485.5	485.5	498	510.5	523	535.5	548	560.5	560.5	573
4	385.5	385.5	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623
5	423	435.5	448	460.5	473	485.5	485.5	498	510.5	523	535.5	548	548	560.5	573	585.5	598	610.5	623	623	635.5	648	660.5	673
6	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	710.5
7	523	535.5	548	548	560.5	573	585.5	598	610.5	610.5	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5	748	748	760.5
8	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	710.5	723	735.5	748	760.5	773	773	785.5	798	810.5
9	610.5	623	635.5	648	660.5	673	673	685.5	698	710.5	723	735.5	748	748	760.5	773	785.5	798	810.5	810.5	823	835.5	848	860.5



Series VQC1000 kit (Serial transmission) For EX600 Integrated-type (I/O) serial transmission system IP67 compliant **S** kit **VV5QC11** S kit (Serial transmission kit: EX600) Power supply with 7/8 inch connector C8 [3(R) EXH port] DIN rail clamp screw C8: ø8 one-touch fitting kit DIN rail clamp screw LL 11.5 LC, ŝ 56.6 62. 83. 40.5 0 0 Ø 4 25 kit 7.5 9.5 ۵. <u>ø</u> (12) (7.5) C3, C4, C6, M5 [4(A), 2(B) port] C8 [1(P) SUP port] C3: ø3.2 one-touch fitting C8: ø8 one-touch fitting C4: ø4 one-touch fitting C6: ø6 one-touch fitting 20.5 M5: M5 thread 34 P = 10.5 T Ĕ D side Stations --- (1) (2) (3) (4) (5) (6) (7) (8) -- (n) U side L1 (5.25) L2 (Rail mounting hole pitch: 12.5) L4 kit L7 L6 5.5 47 28 26 8 Communication 1.5 1.5 Indicator light connector P = 10.5 (12) Marker groove Manual override kit 00000 \geq 93.5 106 7 8 75 99 000 (😁 ŝ (40) 51. ÐØ Construction 3) (🏵 Б (5.5) (35) Valve plate N Connector for handheld terminal 4 x M4 mounting hole Power connector Output Exploded View of Manifold <u>SI unit</u> connector FE terminal L3 L5 / Digital input unit 2 x M4 mounting hole Digital output unit Input connector End plate L2 = L1 - 10.5L3 = 10.5 x n1 + 65.5 Manifold Optional Parts L4 = L3 + 81 + 47 x n2 L5 = (L1 - L4)/2L6 = 10.5 x n1 + 45 L7 = 47 x n2 + 89.8 L1: DIN Rail Full Length Valve Instructions

	I/O stations unit (n1) stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Safety structions
_	0	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348	360.5	373	373	385.5	398	410.5	423	435.5	435.5	448	Safe
	1	260.5	273	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	nst
	2	298	310.5	323	335.5	348	360.5	360.5	373	385.5	398	410.5	423	435.5	435.5	448	460.5	473	485.5	498	498	510.5	523	535.5	548	<u> </u>
	3	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	598	rict
_	4	398	410.5	423	423	435.5	448	460.5	473	485.5	498	498	510.5	523	535.5	548	560.5	560.5	573	585.5	598	610.5	623	623	635.5	Produc
	5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	660.5	660.5	673	685.5	c Pr
	6	485.5	498	510.5	523	535.5	548	560.5	560.5	573	585.5	598	610.5	623	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5	i i i i i i i i i i i i i i i i i i i
	7	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	723	723	735.5	748	760.5	773	785.5	Speci
	8	585.5	598	610.5	623	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5	748	748	760.5	773	785.5	798	810.5	810.5	823	S
	9	635.5	648	648	660.5	673	685.5	698	710.5	710.5	723	735.5	748	760.5	773	785.5	785.5	798	810.5	823	835.5	848	848	860.5	873	



Series VQC2000

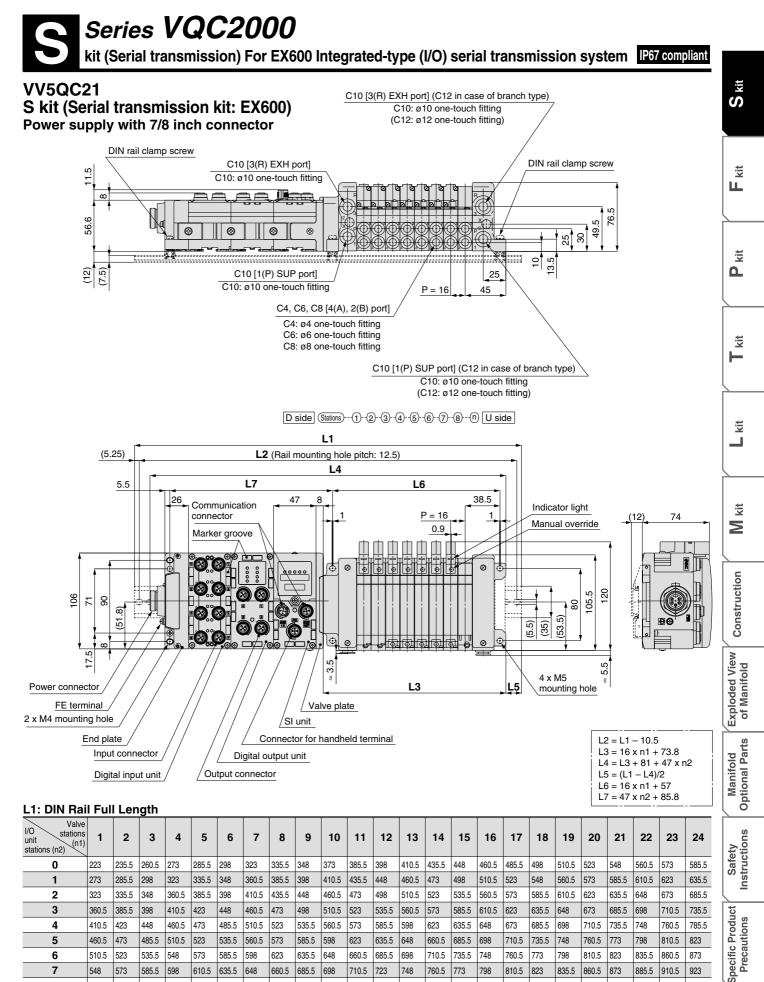
kit (Serial transmission) For EX600 Integrated-type (I/O) serial transmission system IP67 compliant

VV5QC21 S kit (Serial transmission kit: EX600) C10 [3(R) EXH port] (C12 in case of branch type) Power supply with M12 connector C10: ø10 one-touch fitting (C12: ø12 one-touch fitting) DIN rail clamp screw C10 [3(R) EXH port] DIN rail clamp screw C10: ø10 one-touch fitting 200 11.5 76. 56.6 ഹ \odot Θ \odot Ð 49. S 44 13.5 € C10 [1(P) SUP port] 25 (12) ŝ Ŀ. C10: ø10 one-touch fitting 45 P = 16 C4, C6, C8 [4(A), 2(B) port] C4: ø4 one-touch fitting C6: ø6 one-touch fitting C8: ø8 one-touch fitting C10 [1(P) SUP port] (C12 in case of branch type) C10: ø10 one-touch fitting (C12: ø12 one-touch fitting) D side Stations)---(1)--(2)--(3)--(4)--(5)--(6)--(7)--(8)---(n) U side L1 (5.25) L2 (Rail mounting hole pitch: 12.5) L4 5.5 L7 L6 38.5 26 47 8 Communication (12) 85 Indicator light P = 16 1 1 connector 74 0.9 Manual override Marker groove Power connector Þ Ø Ø 105.5 120 90 6 7 88 8 à (53.5)(51 ÐØ (5.5)35) 8 € Q LC 4 x M5 Ŀ ≈ 5.5 ≈ 3.5 mounting hole FE terminal L3 L5 2 x M4 mounting hole Valve plate End plate SI unit L2 = L1 - 10.5 Input connector Connector for handheld terminal L3 = 16 x n1 + 73.8 Digital input unit Digital output unit L4 = L3 + 81 + 47 x n2 L5 = (L1 - L4)/2Output connector $L6 = 16 \times n1 + 57$ L7 = 47 x n2 + 85.8

L1: DIN Rail Full Length

I/O stations unit (n1) stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	210.5	223	235.5	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573
1	248	273	285.5	298	323	335.5	348	360.5	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	585.5	610.5	623
2	298	323	335.5	348	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	610.5	623	635.5	648	673
3	348	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5
4	398	410.5	423	448	460.5	473	485.5	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5	735.5	748	760.5
5	448	460.5	473	485.5	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	735.5	748	760.5	773	798	810.5
6	485.5	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5
7	535.5	548	573	585.5	598	610.5	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5	873	885.5	898
8	585.5	598	610.5	635.5	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	860.5	873	885.5	898	923	935.5	948
9	635.5	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	848	873	885.5	898	923	935.5	948	960.5	985.5	985.5





710.5 723 748

760.5 773

785.5 810.5 823 760.5

785.5 810.5 823

835.5 860.5 873

773

798

835.5 860.5 873

885.5 898 923

810.5 823 835.5 860.5 873

885.5 898 923

935.5 948

7

8

9

548 573

598

648

610.5 635.5 648

660.5 673 598

698

610.5 635.5 648

660.5

710.5 723 748

685.5 698 660.5 685.5 698

710.5 723 748

760.5 773 973

885.5 910.5 923

935.5 948

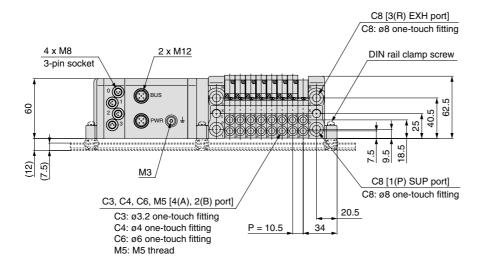
960.5 985.5 985.5

Series VQC1000/2000

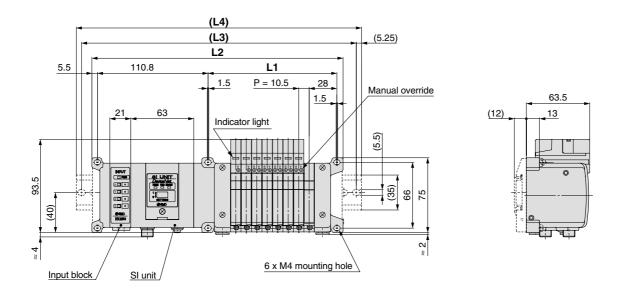
kit (Serial transmission) For EX250 Integrated-type (I/O) serial transmission system IP67 compliant

VV5QC11

S kit (Serial transmission kit: EX250)



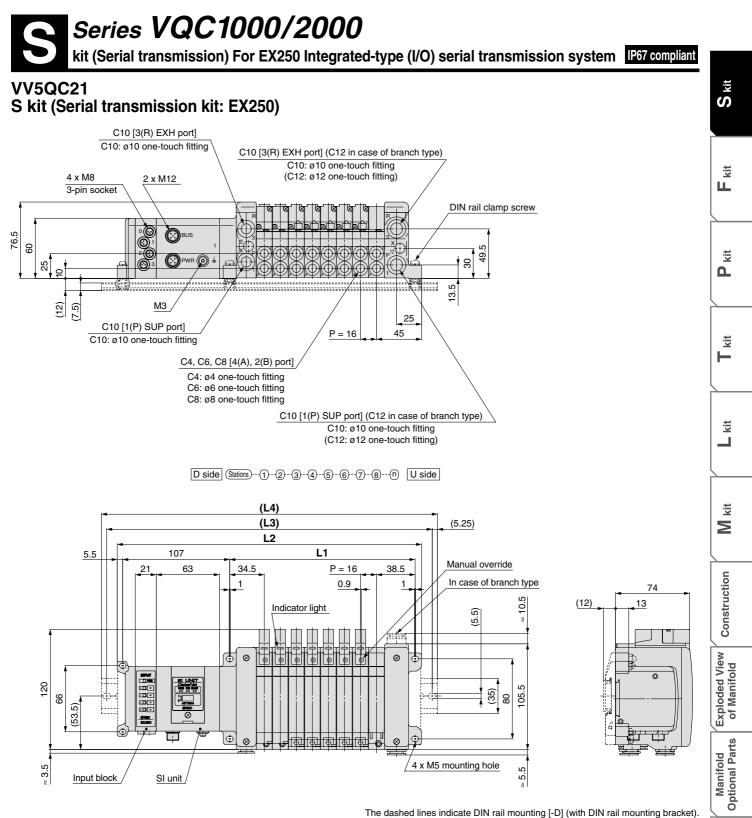
D side Stations)---(1)--(2)--(3)--(4)--(5)--(6)--(7)--(8)---(n) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 10.5n + 45, L2 = 10.5n + 167.5 (For one input block. Add 21 mm for each additional input block.) n: Stations (Maximum 24 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	178	188.5	199	209.5	220	230.5	241	251.5	262	272.5	283	293.5	304	314.5	325	335.5	346	356.5	367	377.5	388	398.5	409	419.5
L3	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5	387.5	400	412.5	425	437.5	450
L4	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.2	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	448



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

	Formu	ıla: L1	= 16n	+ 57,	L2 = 1	6n + 1	76 (Fo	r one ir	nput ble	ock. A	dd 21 r	nm for	each a	additior	nal inpi	ut block	<.) n:	Statior	ns (Ma	aximun	n 24 sta	ations)	

Ln	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441	
L2	192	208	224	240	256	272	288	304	320	336	352	368	384	400	416	432	448	464	480	496	512	528	544	560	
L3	212.5	237.5	250	262.5	275	287.5	312.5	325	337.5	362.5	375	387.5	400	425	437.5	450	462.5	487.5	500	512.5	537.5	550	562.5	587.5	
L4	223	248	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	598	

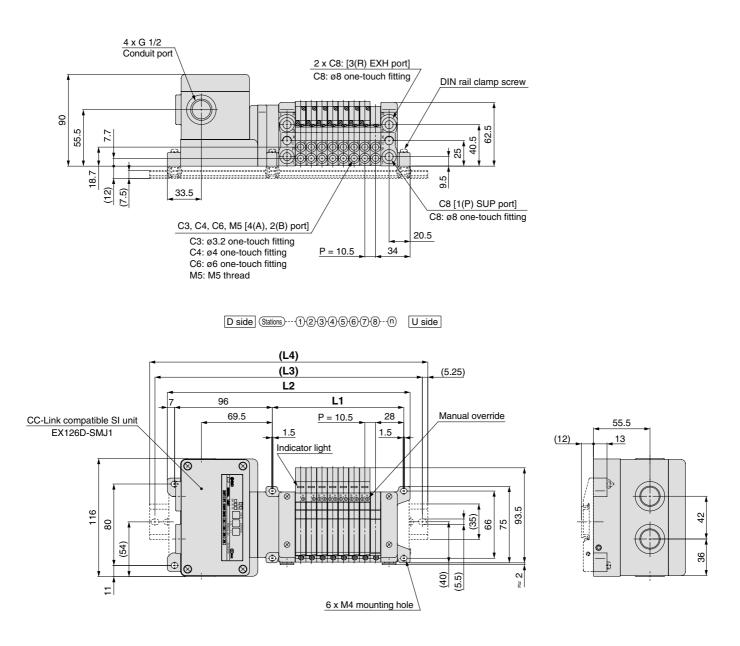
Instructions Safety

Specific Product Precautions

Series VQC1000/2000

kit (Serial transmission) For EX126 Integrated-type (Output) serial transmission system IP67 compliant

VV5QC11 S kit (Serial transmission kit: EX126)



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 10.5n + 45, L2 = 10.5n + 154.5 n: Stations (Maximum 16 stations)

								FOR		= 10.50 + 4	45, L2 = T	0.50 + 154	4.5 n: Su	alions (ivia	aximum n	stations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5
L3	187.5	200	212.5	212.5	225	237.5	250	262.5	275	275	287.5	300	312.5	325	337.5	337.5
L4	198	210.5	223	223	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5	348	348

Note) With signal cut block, L4 is L2 plus about 30 mm.

SMC

S kit

kit

L

kit

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kit

⊢

kit

kit

Σ

Construction

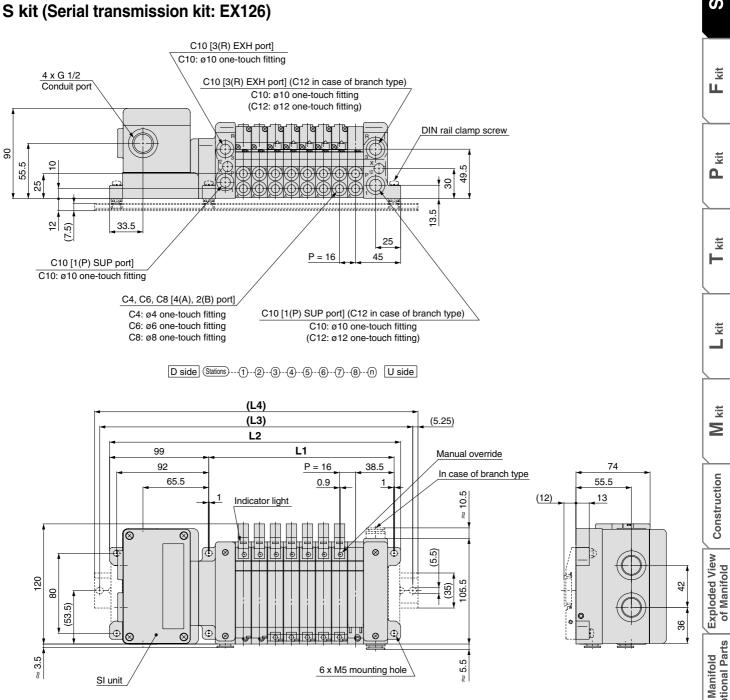
Manifold Optional Parts

Instructions Safety

Series VQC1000/2000

kit (Serial transmission) For EX126 Integrated-type (Output) serial transmission system IP67 compliant

VV5QC21



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 16n + 57, L2 = 16n + 163 n: Stations (Maximum 16 stations)

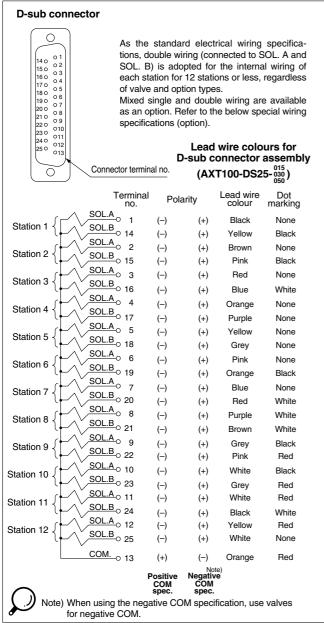
									Formula	ı: L1 = 16r	n + 57, L2	= 16n + 1	63 n: Sta	ations (Ma	aximum 10	6 stations)	uct
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	bon
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	c P
L2	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419	cifi
L3	200	212.5	237.5	237.5	262.5	262.5	287.5	312.5	325	350	362.5	375	387.5	412.5	425	437.5	Ple
L4	210.5	223	248	248	273	273	298	323	335.5	360.5	373	385.5	398	423	435.5	448	<u></u>

Note) With signal cut block, L4 is L2 plus about 30 mm.



- · Using our D-sub connector for electrical connections greatly reduces labour, while it also minimises wiring and saves space.
- We use a D-sub connector (25P) that conforms to MIL standards and is therefore widely compatible with many standard commercial models.
- . Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

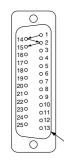
Electrical Wiring Specifications



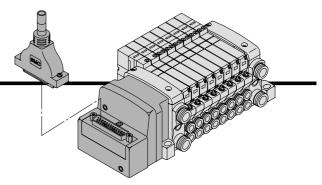
Special Wiring Specifications (Option)

COM





Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.



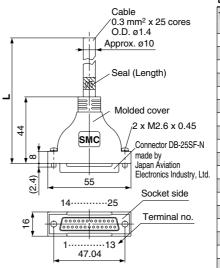
Cable Assembly

AXT100-DS25 -030 050

D-sub connector cable assembly can be ordered with manifolds. Refer to "How to Order Manifold.

D-sub connector cable assembly terminal numbers Lead Dot Termina wire colour no. marking 1 None Black 2 Brown None 3 Red None

Lead wire colours for



4 Orange None 5 Yellow None 6 Pink None 7 Blue None White 8 Purple 9 Black Grey 10 White Black 11 White Red 12 Yellow Red 13 Orange Red 14 Yellow Black 15 Pink Black Blue White 16 17 Purple None 18 Grey None 19 Black Orange White 20 Red White 21 Brown 22 Red Pink 23 Grey Red 24 White Black 25 White None

D-sub connector cable assembly

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cabla
3 m	AXT100-DS25-030	Cable 0.3 mm ² x 25 core
5 m	AXT100-DS25-050	0.011111 x 20 0010

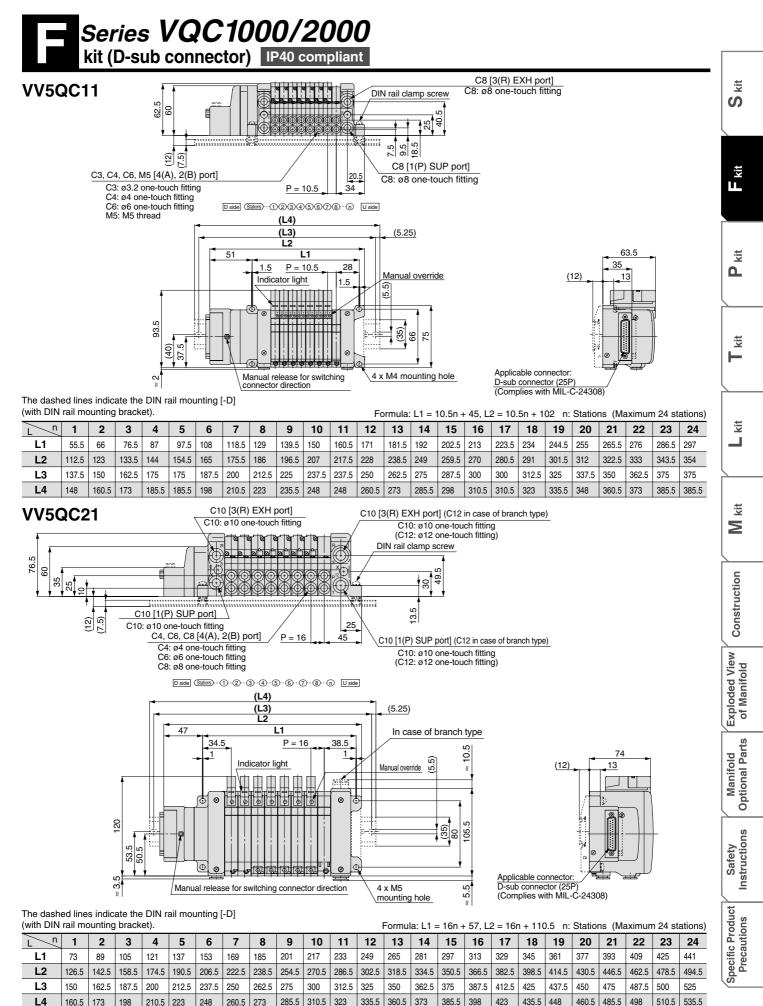
Note 1) When using a standard commercial connector, use a type 25P female connector conforming to MIL-C-24308

Note 2) Cannot be used for transfer wiring. Note 3) Lengths other than the above are also available. Please contact SMC for details.

	Electrical charac	teristics	Connector Man
	Item	Property	 Fujitsu, Ltd.
	Conductor resistance Ω/km, 20°C	65 or less	 Japan Aviation Ele J.S.T. Mfg. Co.,
	Voltage limit V, 1 minute, AC	1000	Hirose Electric C
	Insulation resistance MΩ/km, 20°C	5 or more	
•	Note) The r bend the D conn is 20		

nufacturers' Example

- ectronics Industry, Ltd. Ltd.
- Co., Ltd.

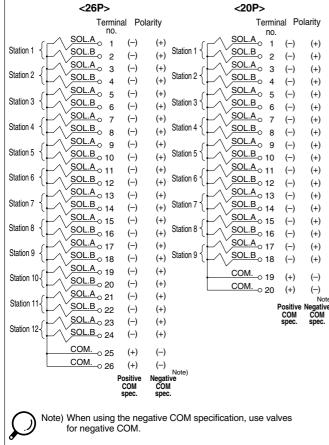




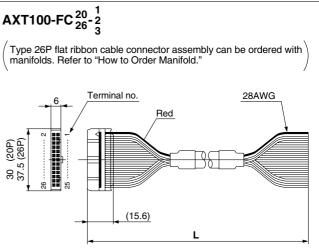
- Using our flat ribbon cable for electrical connections greatly reduces labour, while it also minimises wiring and saves space.
- We use flat ribbon cables whose connectors (26P and 20P) conform to MIL standards, and are therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical Wiring Specifications

Flat ribbon cable connector Double wiring (connected to SOL. A 260 025 and SOL. B) is adopted for the in-24 🗆 🗆 23 ternal wiring of each station, regar-22 0 0 21 dless of valve and option types. 200 0 19 Mixed single and double wiring are 180 017 available as an option. 16 🗆 🗆 15 Refer to the below special wiring 140 013 specifications (option). 120 011 10 🗆 🗆 9 8007 6 🗆 🗆 5 Connector terminal number 4003 2 🗆 🗆 1 Triangle mark indicator position



Cable Assembly



Flat ribbon cable connector assembly

Γ	Cable	Assembl	y part no.
	length (L)	26P	20P
	1.5 m	AXT100-FC26-1	AXT100-FC20-1
	3 m	AXT100-FC26-2	AXT100-FC20-2
Γ	5 m	AXT100-FC26-3	AXT100-FC20-3

Note 1) When using a standard commercial connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.

Note 1) Cannot be used for transfer wiring. Note 1) Lengths other than the above are also available. Please contact SMC for details.

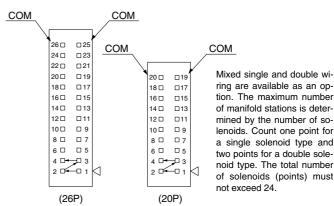
Connector Manufacturers' Example

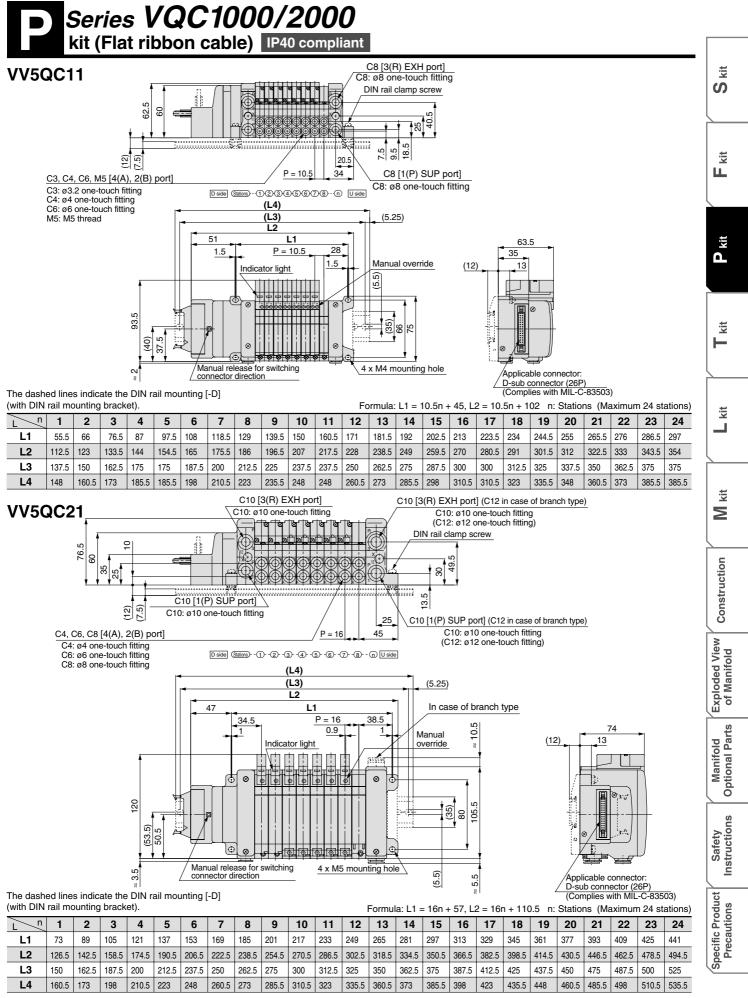
- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu, Ltd.

• Japan Aviation Electronics Industry, Ltd.

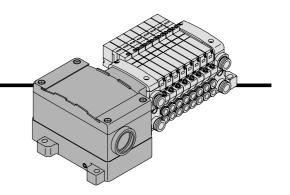
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd.

Special Wiring Specifications (Option)



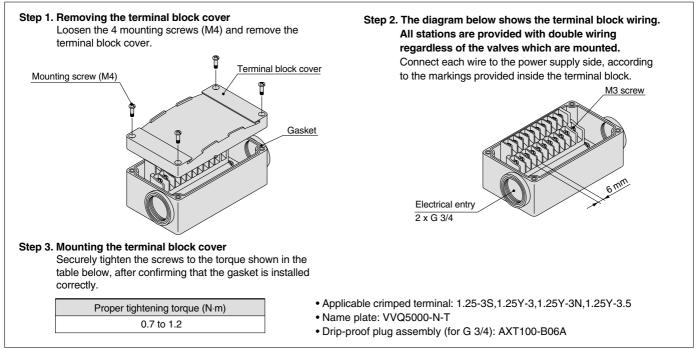






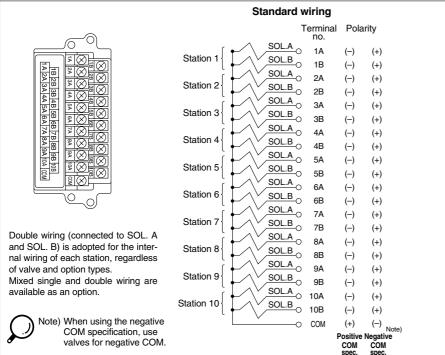
• This kit has a small terminal block inside a junction box. The electrical entry port of a G 3/4 permits connection of conduit fittings.

Terminal Block Connection



SMC

Electrical Wiring Specifications (IP67 compatible)



Special Wiring Specifications (Option)

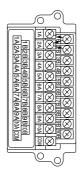
Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

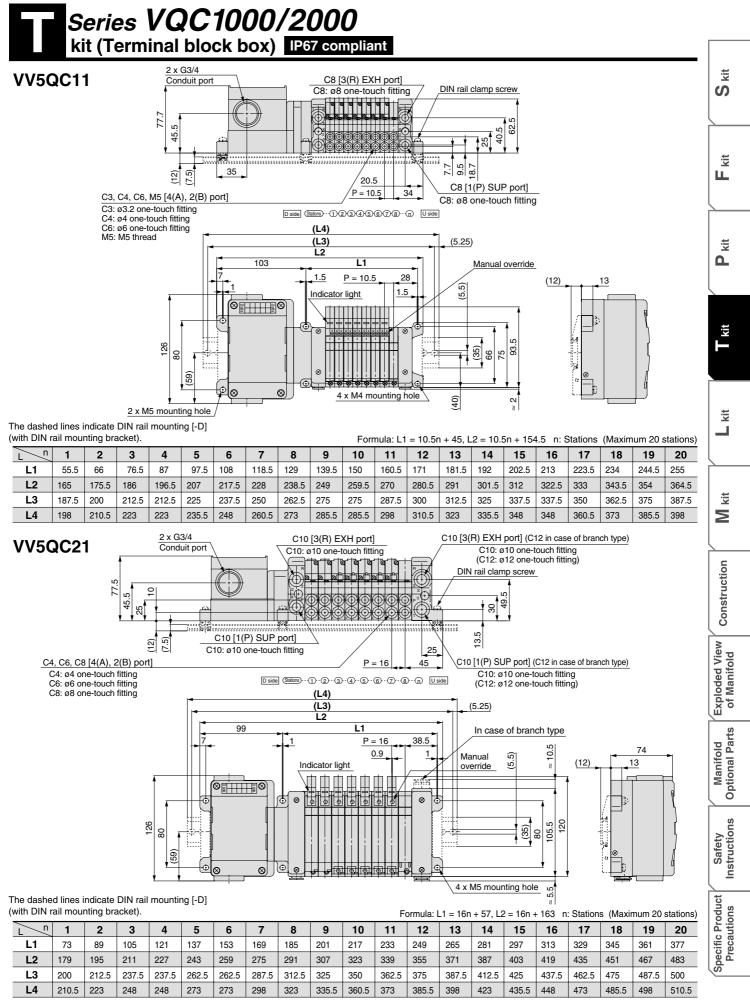
1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.





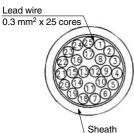


- Direct electrical entry type
- IP67 enclosure is available with use of cables with sheath and waterproof connectors.

Electrical Wiring Specifications

Colour: White

Lead wire specifications



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring are available as an option. Refer to the below special wiring specifications (option).

	Terminal no.	Pola	urity	Lead wire colour	Dot marking
	SOL.A 0 1	()	(+)	Black	None
Station 1 $\left\{ \right\}$	SOL.B 0 14	()	(+)	Yellow	Black
	SOL.A 2	()	(+)	Brown	None
Station 2 $\left\{ \right\}$	SOL.B 0 15	()	(+)	Pink	Black
	SOL.A 3	()	(+)	Red	None
Station 3	SOL.B 0 16	()	(+)	Blue	White
Otation 4	SOL.A 0 4	()	(+)	Orange	None
Station 4	SOL.B 0 17	()	(+)	Purple	None
Station E	SOL.A 5	()	(+)	Yellow	None
Station 5 $\left\{ \right\}$	SOL.B 0 18	(-)	(+)	Grey	None
Station 6 $\left\{ \right\}$	SOL.A 6	()	(+)	Pink	None
Station of	SOL.B 19	()	(+)	Orange	Black
Station 7 $\begin{cases} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 $	SOL.A 7	()	(+)	Blue	None
	SOL.B 0 20	()	(+)	Red	White
Station 8 {	SOL.A 8	()	(+)	Purple	White
	SOL.B 0 21	()	(+)	Brown	White
Station 9 {	SOL.A 9	()	(+)	Grey	Black
	SOL.B 0 22	()	(+)	Pink	Red
Station 10	SOL.A 0 10	()	(+)	White	Black
	SOL.B 0 23	()	(+)	Grey	Red
Station 11	SOL.A 0 11	()	(+)	White	Red
	SOL.B 0 24	()	(+)	Black	White
Station 12	SOL.A 0 12	(-)	(+)	Yellow	Red
٦.	SOL.B 0 25	()	(+)	White	None
	<u>COM.</u> o 13	(+) Positive COM spec.	(-) Negative COM spec.	Orange	Red
	When using the negative COM.	ative CC	DM specifica	ition, use v	alves for

Special Wiring Specifications (Option)

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

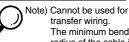
Lead wire length

VV5QC11-08 C6 LD 0

Le	ad wire le	ngth
0	0.6 m	
1	1.5 m	
2	3.0 m	

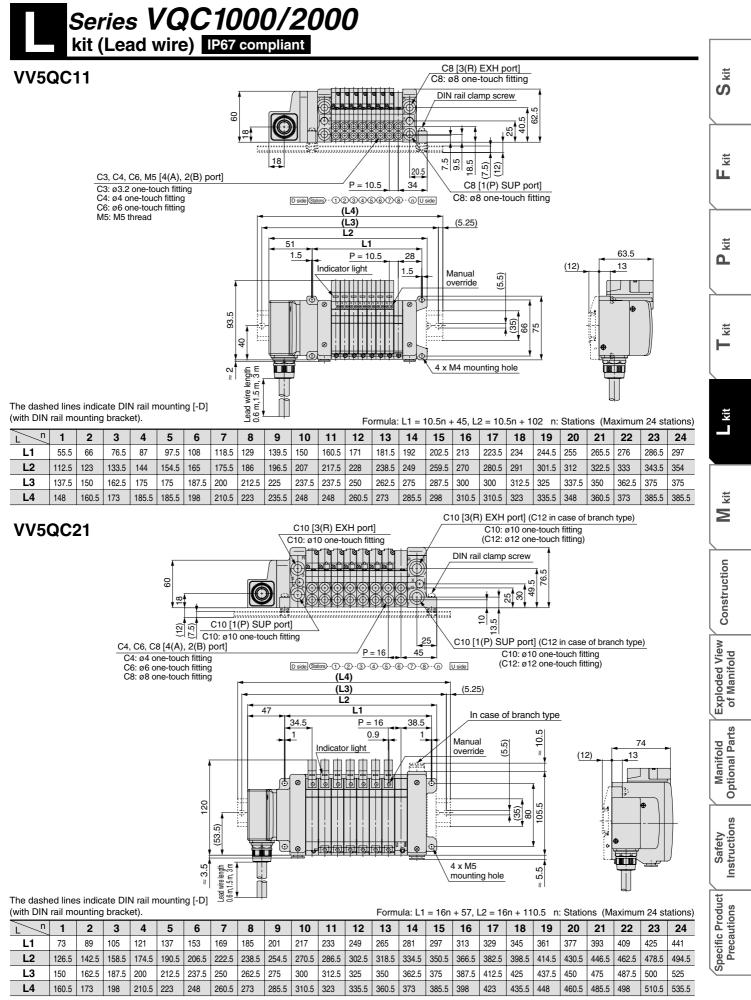
Electrical characteristics

Item	Property
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more



transfer wiring. The minimum bending radius of the cable is 20 mm.



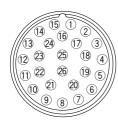




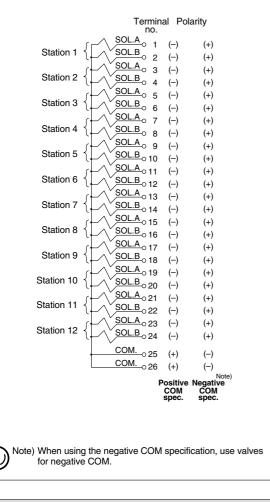
- Use of circular connectors helps streamline wiring procedure to save labour.
- IP67 enclosure is available with use of waterproof circular connectors.



Circular connector



Double wiring (connected to SOL.A and SOL.B) is used for the internal wiring of each station, regardless of valve and option types. Mixed single and double wiring are available as an option. Refer to the below special wiring specifications (option).



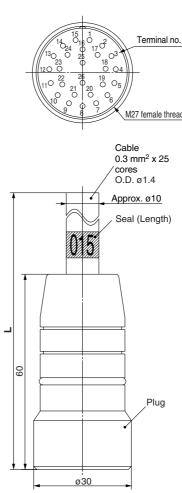
Special Wiring Specifications (Option)

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

Cable Assembly

015 AXT100-MC26-030 050

 $\left(\begin{array}{c} \mbox{Type 26P circular connector cable assembly can be ordered with } \\ \mbox{manifolds. Refer to "How to Order Manifold."} \end{array}
ight)$



Circular connector cable

assembly	
Cable	Assembly part no.
length (L)	26P
1.5 m	AXT100-MC26-015
3 m	AXT100-MC26-030
5 m	AXT100-MC26-050

Note 1) Cannot be used for transfer wiring. Note 2) Lengths other than the above are also available. Please contact SMC for details.

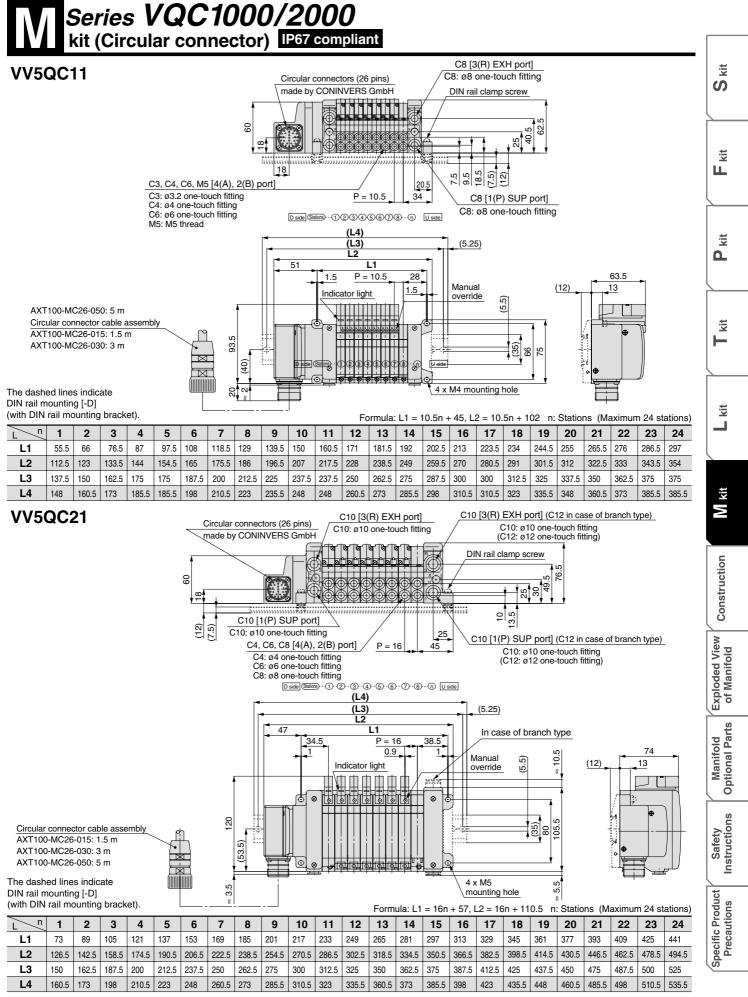
Terminal	Lead wire	Dot
no.	colour	marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
-		White
8	Purple	
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Grey	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Grey	Red
24	Black	White
25	White	None
26	White	None

Lead wire colours for

circular connector

Item	Property
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

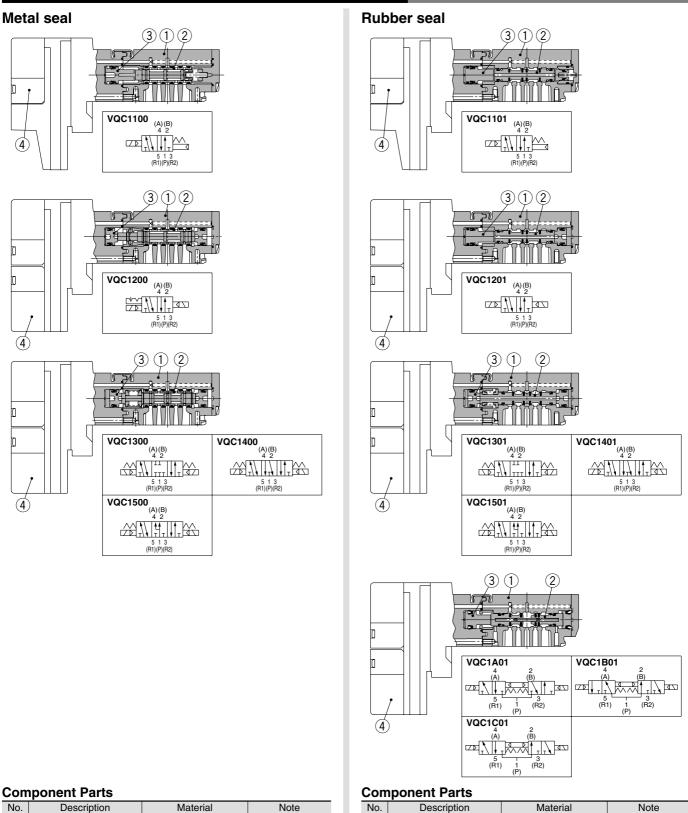
Note) The minimum bending radius of the circular connector cable is 20 mm.







VQC1000 Plug-in Unit: Main Parts/Replacement Parts



	No.	Description	Material	Note
1 Body		Body	Zinc die-casted	
	2	Spool/Sleeve	Stainless steel	
	3 Piston		Resin	
	4	Pilot valve assembly		

Note) Refer to page 39 for "How to Order Pilot Valve Assembly."

1

2

3

4

Body

Piston

Spool valve

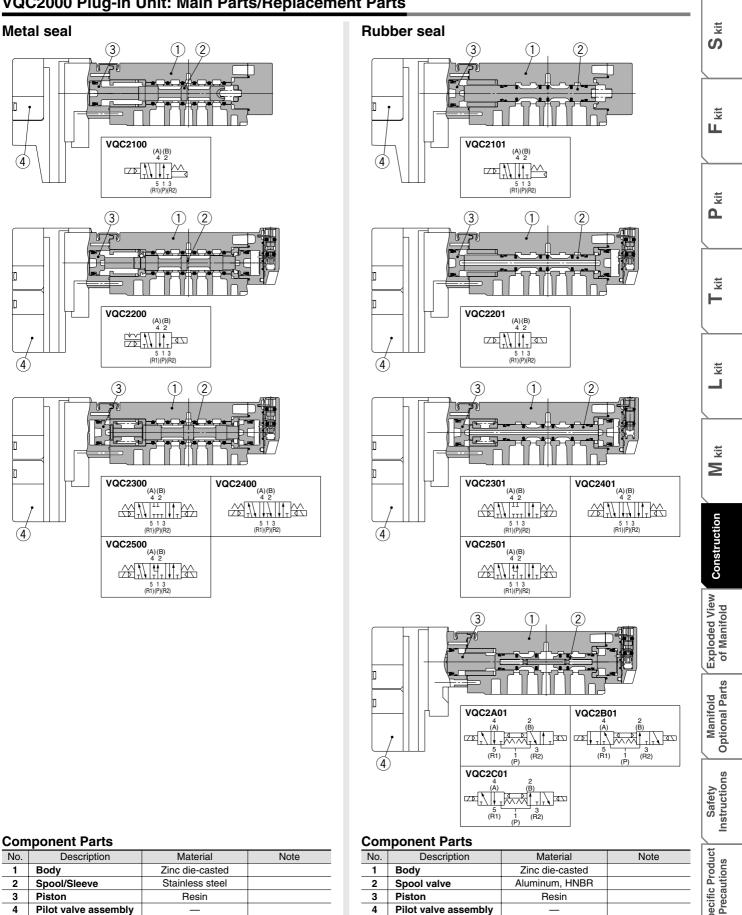
Pilot valve assembly

Note) Refer to page 39 for "How to Order Pilot Valve Assembly."

Zinc die-casted Aluminum, HNBR

Resin

Base Mounted Plug-in Unit Series VQC1000/2000



VQC2000 Plug-in Unit: Main Parts/Replacement Parts

No.	Description	Material	Note
1 Body		Zinc die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	
4	Pilot valve assembly	_	

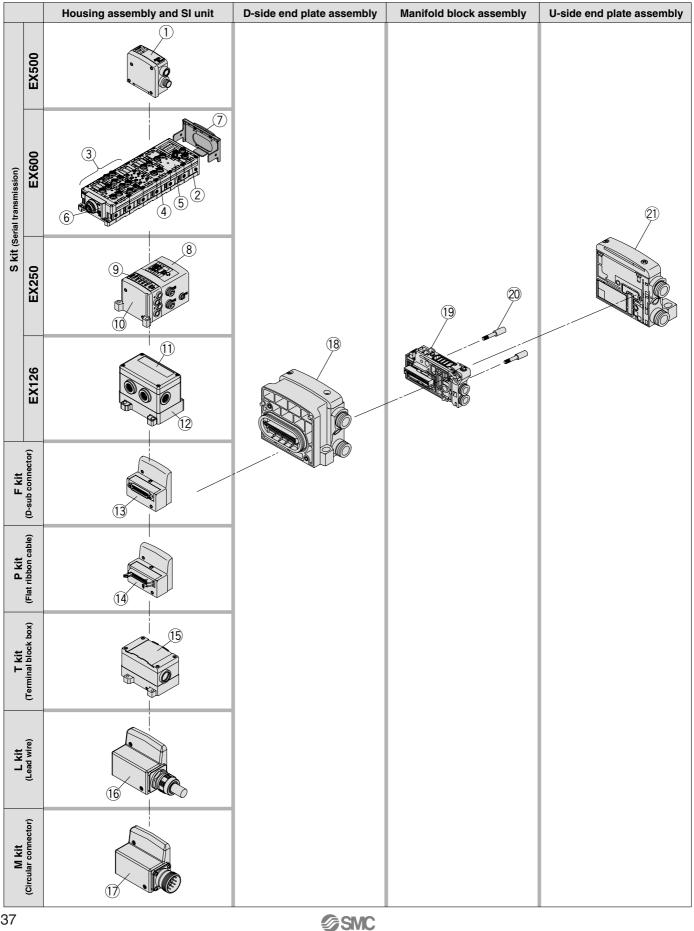
Note) Refer to page 39 for "How to Order Pilot Valve Assembly."

No.	Description	Material	Note	
1	Body	Zinc die-casted		
2	Spool valve	Aluminum, HNBR		
3	Piston	Resin		
4	Pilot valve assembly —			
\sim	Note) Pofer to page 30 for "How to Order Pilot Valve Assembly."			J

Valve Assembly リ

SMC

Series VQC1000/2000 **Exploded View of Manifold**



Base Mounted Plug-in Unit Series VQC1000/2000

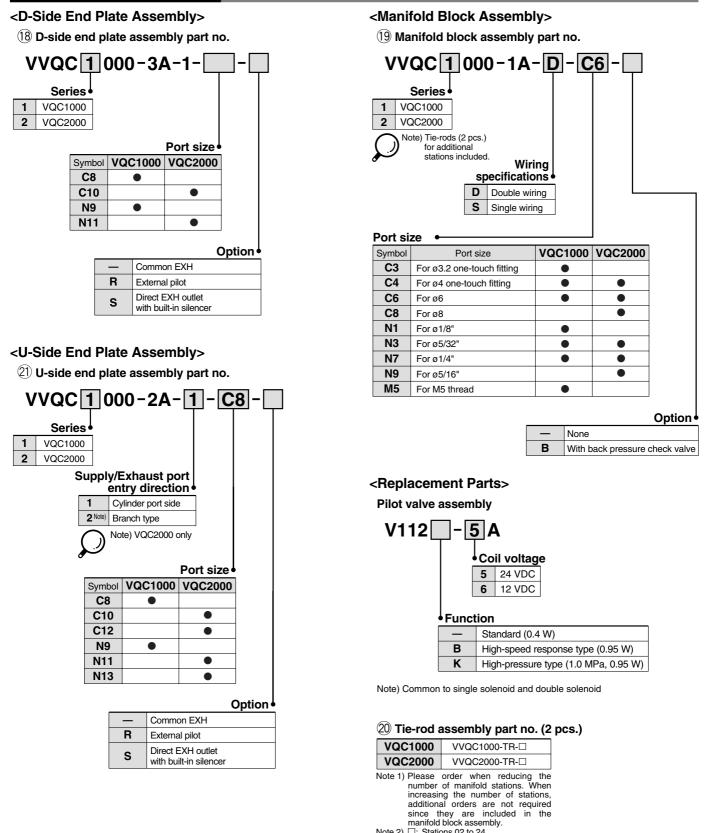
Manifold Assembly Part No.

Housing Assembly and SI Unit/Input Block

	Description	Part no.	Note
	SI unit	EX500-Q001	DeviceNet ^{™,} PROFIBUS DP, CC-Link, EtherNet/IP [™] (+COM.)
)		EX500-Q101	DeviceNet [™] , PROFIBUS DP, CC-Link, EtherNet/IP [™] (-COM.)
		EX600-SDN1	DeviceNet [™] PNP (–COM.)
		EX600-SDN2	DeviceNet [™] NPN (+COM.)
	Ol weit	EX600-SMJ1	CC-Link PNP (-COM.)
2)	SI unit	EX600-SMJ2	CC-Link NPN (+COM.)
		EX600-SPR1	PROFIBUS DP PNP (-COM.)
		EX600-SPR2	PROFIBUS DP NPN (+COM.)
		EX600-DXNB	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs
		EX600-DXPB	PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs
		EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs
		EX600-DXNC1	NPN input, M8 connector, 3-pins (8 pcs.), 8 inputs, with broken wire detection function
)	Digital input unit	EX600-DXPC	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs
		EX600-DXPC1	PNP input, M8 connector, 3-pins (8 pcs.), 8 inputs, with broken wire detection function
		EX600-DXND	NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs
		EX600-DXPD	PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs
		EX600-DYNB	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs
)	Digital output unit	EX600-DYPB	PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs
)	Analogue input unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel input
/		EX600-ED2	M12 connector, 5 pins (2 pos.), 2 onamici input
		EX600-ED2-2	M12 connector, 5 pins, Max. supply current 2 A, with DIN rail mounting bracket
6	End plate	EX600-ED3	7/8 inch connector, 5 pins, Max. supply current 8 A
		EX600-ED3-2	7/8 inch connector, 5 pins, Max. supply current 8 A, with DIN rail mounting bracket
)	Valve plate	EX600-ZMV1	Valve plate for EX600
		EX250-SPR1	PROFIBUS DP (-COM.)
		EX250-SMJ2	
			CC-Link (+COM.)
		EX250-SAS3	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems (-COM.)
		EX250-SAS5	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems (-COM.)
)	SI unit	EX250-SAS7	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply systems (-COM.)
		EX250-SAS9	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply systems (-COM.)
		EX250-SCA1A	CANopen (-COM.)
		EX250-SCN1	ControlNet TM (-COM.)
		EX250-SDN1	DeviceNet TM (-COM.)
		EX250-SEN1	EtherNet/IP™ (-COM.)
		EX250-IE1	M12, 2 inputs
)	Input block	EX250-IE2	M12, 4 inputs
		EX250-IE3	M8, 4 inputs
)	End plate assembly	EX250-EA1	Standard
		EX250-EA2	For DIN rail mounting
)	SI unit	EX126D-SMJ1	CC-Link (+COM.)
2	Terminal block plate	VVQC1000-74A-2	For EX126 SI unit mounting
)	D-sub connector housing assembly	VVQC1000-F25-1	F kit, 25 pins
I)	Flat ribbon cable housing assembly	VVQC1000-P26-1	P kit, 26 pins
/		VVQC1000-P20-1	P kit, 20 pins
5	Terminal block box housing assembly	VVQC1000-T0-1	T kit
		VVQC1000-L25-0-1	L kit with 0.6 m lead wire
6	Lead wire housing assembly	VVQC1000-L25-1-1	L kit with 1.5 m lead wire
		VVQC1000-L25-2-1	L kit with 3.0 m lead wire
)	Circular connector housing assembly	VVQC1000-M26-1	M kit, 26 pins

Series VQC1000/2000

Manifold Assembly Part No.



Note 2) : Stations 02 to 24

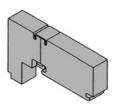
Base Mounted Plug-in Unit Series VQC1000

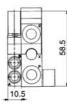
VQC1000: Manifold Optional Parts

Blanking plate assembly VVQ1000-10A-1



It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

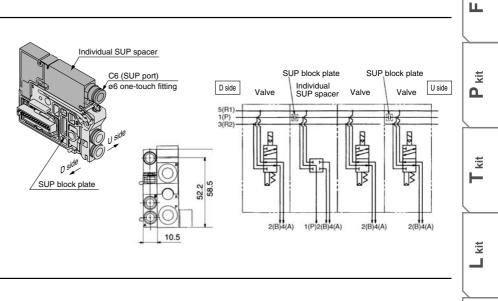




Individual SUP spacer VVQ1000-P-1-^{C6}_{N7}

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block

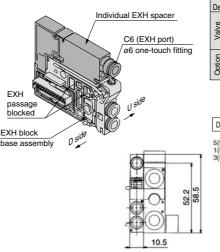
- plates. (Refer to the application example.) Specify the spacer mounting position and SUP block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP passage are attached to the individual SUP spacer.)
- * As a standard, electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.
- If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.

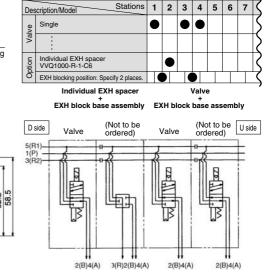


Individual EXH spacer VVQ1000-R-1-^{C6}_{N7}

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.) Block both sides of the individual valve EXH station. (Refer to the application example.)

- Note 1) Specify the spacer mounting position, as well as the EXH passage blocking position by means of the manifold specification sheet. The block plate is used in one or two places for one set.
- Note 2) An EXH block base assembly is used in the blo-cking position when ordering an EXH spacer incorporated with a manifold. However, do not order an EXH block base assembly because it is attached to the spacer.
 - When separately ordering an individual EXH spa-cer, separately order an EXH block base assembly because it is not attached to the spacer.
- Note 3) As a standard, electric wiring is connected to the position of the manifold station where the individual
- EXH spacer is mounted. Note 4) If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifica-tions column in the manifold specification sheet.





SUP block plate VVQ1000-16A

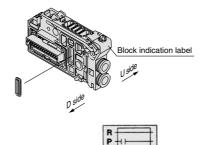
When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures

Note) Specify the mounting position by means of the manifold specification sheet.

<Block indication label>

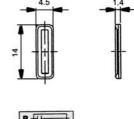
Indication labels to confirm the blocking position are attached (Each for SUP passage and SUP/EXH passage blocking positions).

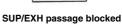
Note) When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold.



SMC

SUP passage blocked





Specific Product Precautions

kit

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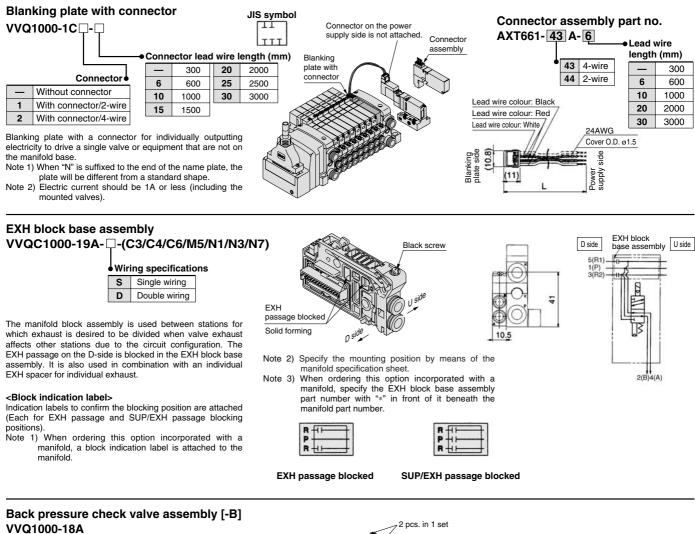
Construction

kit ഗ

kit

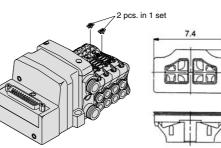
Series VQC1000

VQC1000: Manifold Optional Parts



It prevents cylinder from malfunctioning by other valve's exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust centre type solenoid valve is used.

- Note 1) When ordering it being mounted on all manifold stations, suffix "-B" to the end of the manifold part number. Note 2) When a back pressure check valve is desired, and is to
- be installed only in certain manifold stations, clearly indicate the part number and specify the mounting station by means of the manifold specification sheet.



(Precautions)

- The back pressure check valve assembly is the parts with a check valve structure. However, since the valve has slight air leakage, take precautions for the exhaust air not to be restricted at the exhaust port.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

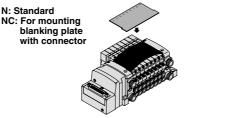
Name plate [-N] VVQ1000- $\frac{N}{NC}$ -Station (1 to Max. stations)

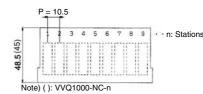
It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend its achieve in the forum

- bend it as shown in the figure. Note 1) When the blanking plate with connector is mounted, it automatically will be "VVQ1000-NC-n"
- Note 2) When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.

Blanking plug (For one-touch fittings) KQ2P-□

It is inserted into an unused cylinder port and SUP/EXports. Purchasing order is available in units of 10 pieces.

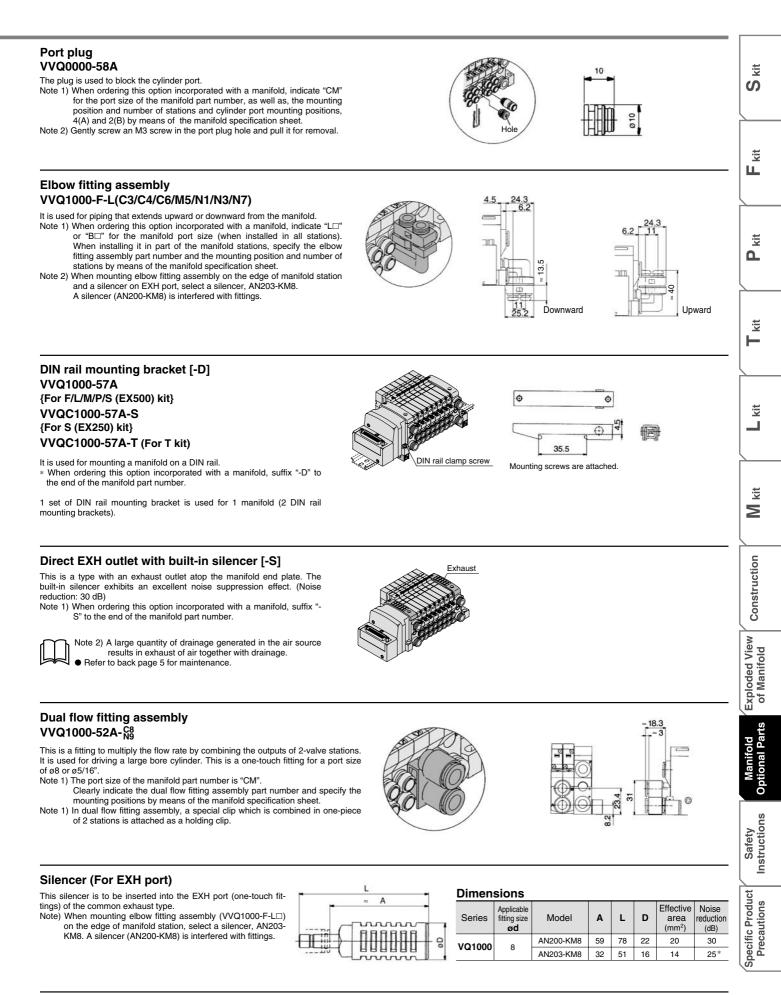




Applica									
fitting s		A	L	D	Applicable fitting size Ød	Model	A	L	D
1 3.2	KQ2P-23	16	31.5	3.2	1/8"	KQ2P-01	16	31.5	5
4	KQ2P-04	16	32	6	5/32"	KQ2P-03	16	32	6
6	KQ2P-06	18	35	8	1/4"	KQ2P-07	18	35	8.5
f 8	KQ2P-08	20.5	39	10	5/16"	KQ2P-09	20.5	39	10
and the second se	Ød 3.2 4 6	ød 3.2 KQ2P-23 4 KQ2P-04 6 KQ2P-06	ød 3.2 KQ2P-23 16 4 KQ2P-04 16 6 KQ2P-06 18	ød 3.2 KQ2P-23 16 31.5 4 KQ2P-04 16 32 6 KQ2P-06 18 35	ød state 3.2 KQ2P-23 16 31.5 3.2 4 KQ2P-04 16 32 6 6 KQ2P-06 18 35 8	ød ød 3.2 KQ2P-23 16 31.5 3.2 1/8" 4 KQ2P-04 16 32 6 5/32" 6 KQ2P-06 18 35 8 1/4"	Ød ød 3.2 KQ2P-23 16 31.5 3.2 4 KQ2P-04 16 32 6 6 KQ2P-06 18 35 8	ød ød 3.2 KQ2P-23 16 31.5 3.2 1/8" KQ2P-01 16 4 KQ2P-04 16 32 6 5/32" KQ2P-03 16 6 KQ2P-06 18 35 8 1/4" KQ2P-07 18	ød ød ød ød 3.2 KQ2P-23 16 31.5 3.2 1/8" KQ2P-01 16 31.5 4 KQ2P-04 16 32 6 5/32" KQ2P-03 16 32 6 KQ2P-06 18 35 8 1/4" KQ2P-07 18 35



Base Mounted Plug-in Unit Series VQC1000



SMC

Series VQC1000

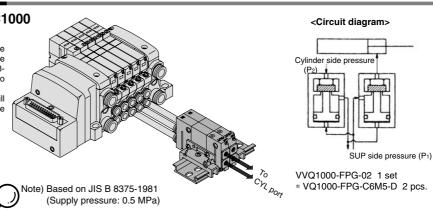
VQC1000: Manifold Optional Parts

Double check block (Separated) for VQC1000 VQ1000-FPG-DD-D

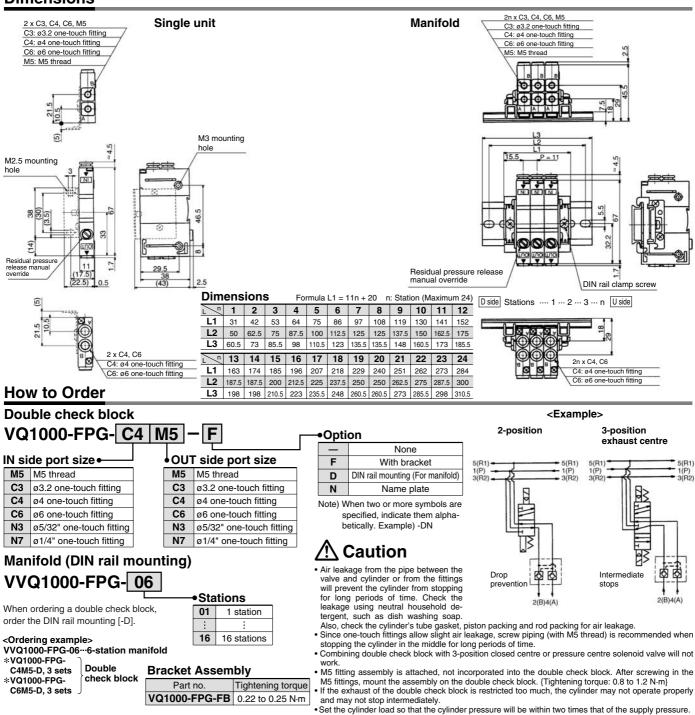
It is used on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining the double check block with a built-in pilot type double check valve and a 3-position exhaust centre solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time. The combination with a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Specifications

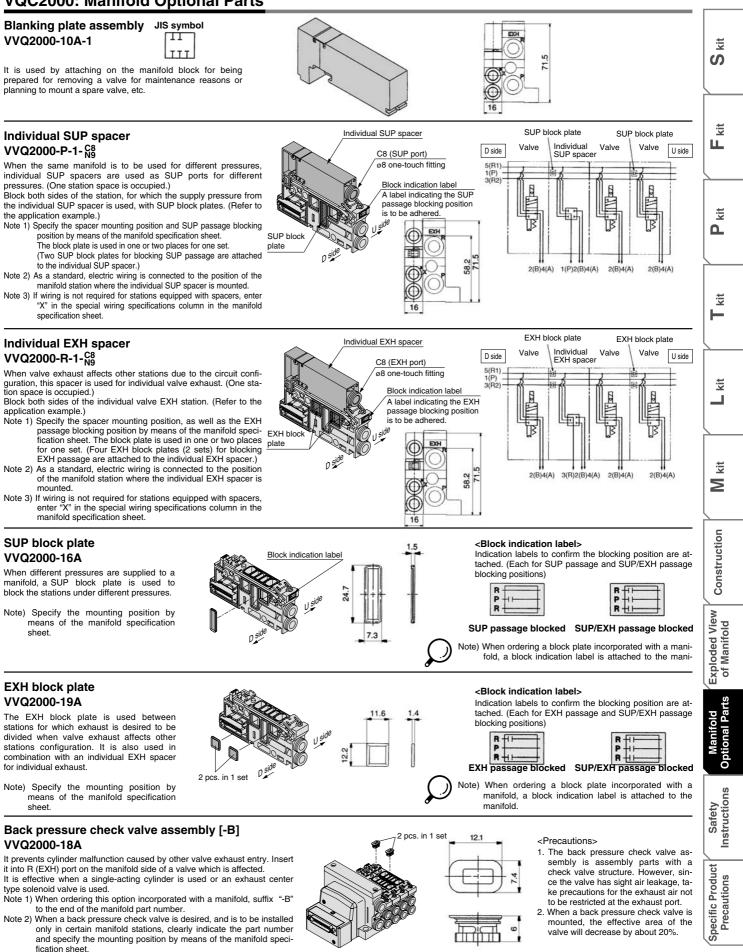
Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temp.	–5 to 50°C
Flow characteristics: C	0.60 dm³/(s·bar)
Max. operating frequency	180 c.p.m



Dimensions



VQC2000: Manifold Optional Parts



Series VQC2000

VQC2000: Manifold Optional Parts

Name plate [-N] VVQ2000-N-Station (1 to Max. stations)

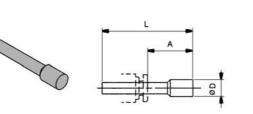
It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure.

Note) When ordering this option incorporated with a mani-fold, suffix "-N" to the end of the manifold part number.

Blanking plug (For one-touch fittings)

KQ2P-□

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.



Dimensions				
Applicable fitting size ød	Model	A	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12
5/32"	KQ2P-03	16	32	6

KQ2P-07

KQ2P-09

KQ2P-11

1/4"

5/16

3/8'

8.5

18 35

22 43 11.5

20.5 39 10

n: Stations

Port plug VVQ1000-58A

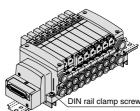
The plug is used to block the cylinder port.

Note) When ordering this option incorporated with a mani-fold, indicate "CM" for the port size of the manifold part number, as well as, the mounting station and cylinder port mounting positions, A and B, by means of the manifold specification sheet.

DIN rail mounting bracket [-D] VVQC2000-57A {For F/L/M/P/S (EX500) kit} VVQC2000-57A-S {For S (EX250) kit} VVQC2000-57A-T (For T kit)

It is used for mounting a manifold on a DIN rail. Note) When ordering this option incorporated with a manifold, suffix "-D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets)



17

P = 16

33

0 -6-AC 35.6

Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust outlet atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB) Note 1) When ordering this option incorporated with a manifold,

suffix "-S" to the end of the manifold part number.



Note 2) A large quantity of drainage generated in the air source results in exhaust of air together with drainage

• Refer to back page 5 for maintenance.

Silencer (For EXH port)

This silencer is to be inserted into the EXH port (one-touch fittinas).

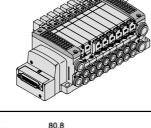
Elbow fitting assembly VVQ2000-F-L(C4/C6/C8/N3/N7/N9)

It is used for piping that extends upward or downward from the manifold.

When installing it only in some manifold stations, specify the elbow fitting assembly part number and the mounting position by means of the manifold specification sheet.

Dual flow fitting assembly VVQ2000-52A-010

This is a fitting to multiply the flow rate by combining the outputs of 2-valve stations. It is used for driving a large bore cylinder. This is a one-touch fitting for a port size of ø10 or ø3/8"



59.6



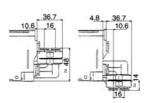
Exhaust

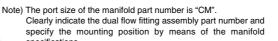
Dimen	sions						
Series	Applicable fitting size ød	Model	A	L	D	Effective area (mm ²) (Cv factor)	Noise reduction (dB)
VQ2000	10	AN200-KM10	59.6	80.8	22	26 (1.4)	30

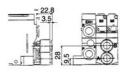


specifications.

22







DIN rail clamp screw

Base Mounted Plug-in Unit Series VQC2000

Double check block (Separated) for VQC2000 <Circuit diagram> VQ2000-FPGkit It is mounted on the outlet side piping to keep the cylinder in the intermediate position ഗ for long periods of time. Combining with a 3-position exhaust centre solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time. Combining with a 2-position single/double solenoid valve will prevent a cylinder from Cylinder side pressure (P2) dropping at the stroke end when the residual pressure of SUP is released 1 7 Specifications kit 0.8 MPa Max. operating pressure 11 0.15 MPa Min. operating pressure Ambient and fluid temp. –5 to 50°C To CYL port Note) Based on JIS B 8375-1981 Flow characteristics: C 3.0 dm3/(s.bar) SUP side (Supply pressure: 0.5 MPa) pressure (P1) Max. operating frequency 180 c.p.m kit Dimensions ۵. 2 x Rc 1/8, 1/4, C6, C8 2 x Rc 1/8, 1/4, C6, C8 Single unit Manifold C6: ø6 one-touch fitting assembly C6: ø6 one-touch fitting assembly C8: ø8 one-touch fitting assembly C8: ø8 one-touch fitting assembly Ø Ē Ó Ð kit 35 ß ¢ 17.5 37.5 55 C8) (For C6, 7.5 ي 4.5 (≈ 9.5) 2 x M4 mounting hole 80 2 x M6 mounting hole क्षेत्र व्यक्त (≈ 9.5) Cô, DIN rail Р kit clamp screw 23 = 22 For 도둑 도둑 (40) 80 80 6.5 39 ۲ 39.5 5115 2010 5:13 22 10.5 Ġ 20.5 22 Residual pressure 37. (≈ 9.5) kit 畚 release manual 58 (33) Residual pressure release (For C6, C8) E 2 2 2 override 121-2 노글 Σ (59.5 (41.5) manual override م Stations --1 -- 2 -- 3 -- n Uside م 80 D side Ő, 1.5) u Dimensions Formula L1 = 22n + 24 n: Station PG 1 2 4 5 6 N 3 7 8 Construction 17.5 46 156 L1 68 90 112 134 178 200 œ 25 34 75 87.5 L2 112.5 137.5 162.5 175 200 225 ç Ð lŒ ¢ L3 85.5 98 148 173 185.5 210.5 235.5 123 Ð œ R N 16 10 11 12 13 14 15 9 2 x Rc 1/8, 1/4, C6, C8 2 x Rc 1/8, 1/4, C6, C8 C6: ø6 one-touch fitting assembly L1 222 244 266 288 310 332 354 376 C6: ø6 one-touch fitting assembly C8: ø8 one-touch fitting assembly L2 250 262.5 287.5 312.5 337.5 362.5 375 400 C8: ø8 one-touch fitting assembly Exploded View L3 260.5 273 298 323 348 373 385.5 410.5 of Manifold How to Order **Double check block** <Example> 5(R1) 1(P) 3(R2) Option 5(R1) 5(R1) VQ2000-FPG- 01 01 F 1(P) 3(R2) 1(P) 3(R2) None DIN rail mounting OUT side port size IN side port size • D (For manifold) Optional Par 01 Rc 1/8 01 Rc 1/8 F With bracket 02 Rc 1/4 02 Rc 1/4 Ν Name plate C6 ø6 one-touch fitting C6 ø6 one-touch fitting Note) When two or more symbols **C8** ø8 one-touch fitting **C8** ø8 one-touch fitting are specified, indicate them Ø alphabetically. Example) -DN N7 ø1/4" one-touch fitting N7 ø1/4" one-touch fitting Intermediate Drop ¢ 卤 N9 ø5/16" one-touch fitting N9 ø5/16" one-touch fitting prevention stops Instructions Manifold (DIN rail mounting) 2(B)4(A) Safety 2(B)4(A) /!\ Caution VVQ2000-FPG-06 Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from Stations stopping for long periods of time. Check the leakage using neutral household detergent, such as dish washing soap. Also, check the cylinder's tube gasket, piston packing and rod packing for air leakage. 1 station 01 When ordering a double check block Since one-touch fittings allow slight air leakage, screw piping is recommended when stopping the cylinder in the middle for long periods of time. order the DIN rail mounting [-D]. Specific Product 16 16 stations Combining double check block with 3-position closed centre or pressure centre solenoid valve will not work. When fittings, etc. are being screwed to the double check block, tighten them with the torque below. Precautions <Ordering example> VVQ2000-FPG-06--station manifold Connection thread Proper tightening torque (N·m) *VQ2000-FPG-Rc 1/8 7 to 9 Bracket Assembly C6C6-D, 3set Double Rc 1/4 12 to 14 Part no. Tightening torque *VQ2000-FPGcheck block • If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and VQ2000-FPG-FB 0.8 to 1.0 N·m C8C8-D, 3set may not stop intermediately Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{Note 1)} and other safety regulations.

Note 1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
 ISO 4413: Hydraulic fluid power – General rules relating to systems.
 IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 ISO 10218: Manipulating industrial robots - Safety.
 etc.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
 Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
 Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

- 2. Only personnel with appropriate training should operate machinery and equipment. The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

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Safety Instructions

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.^{Note 2)}

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
 - Note 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Skit

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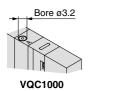
Manual Override

Be sure to read before handling. Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

MWarning

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger. Push type is standard. (Tool required) Locking type is semi-standard. (Tool required)

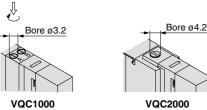
Non-locking push type (Tool required)





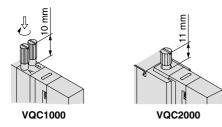
Push down on the manual override with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

Locking type (Tool required) <Semi-standard>



Push down on the manual override with a small flat head screwdriver until it stops. Turn it clockwise by 90° to lock it. Turn it counterclockwise to release it.

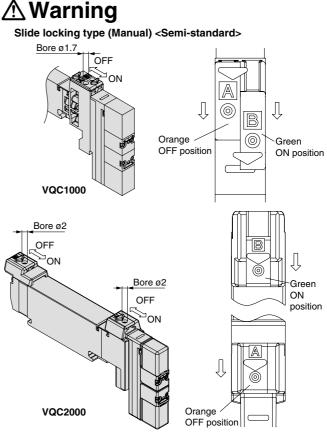
Locking type (Manual) <Semi-standard>



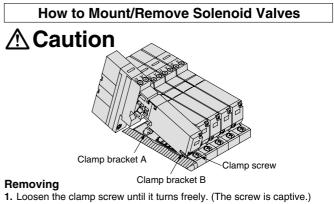
Push down on the manual override with a small screwdriver or with your fingers until it stops. Turn it clockwise by 90° to lock it. Turn it counterclockwise to release it.

ACaution

Do not apply excessive torque when turning the locking type manual override. (0.1 N \cdot m or less)



The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or with your fingers. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of ø1.7 or less. (ø2 or less for VQC2000)



Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

Mounting

- 1. Press down on the clamp screw. Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- 2. Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- 3. Tighten the clamp screw. (Proper tightening torque: VQC1000, 0.25 to 0.35 N·m; VQC2000, 0.5 to 0.7 N·m)

▲ Caution

Dust on the sealing surface of the gasket or solenoid valve can cause air leakage.





Be sure to read before handling.

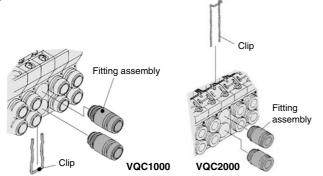
Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

Cylinder Port Fittings Replacement

A Caution

One-touch fittings on the cylinder port are a cassette for easy replacement. The fittings are blocked by a clip. After removing the corresponding valve and take out the clip with a flat head screwdriver, etc., then replace the fittings.

For mounting, insert the fitting until it strikes against the inside wall and then insert the clip to the specified position.



Applicable tubing O.D.	Fitting assembly part no.				
Applicable tubing O.D.	VQC1000	VQC2000			
Applicable tubing ø3.2	VVQ1000-50A-C3				
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4			
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6			
Applicable tubing ø8		VVQ1000-51A-C8			
M5	VVQ1000-50A-M5				
Applicable tubing ø1/8"	VVQ1000-50A-N1				
Applicable tubing ø5/32"	VVQ1000-50A-N3	VVQ1000-51A-N3			
Applicable tubing ø1/4"	VVQ1000-50A-N7	VVQ1000-51A-N7			
Applicable tubing ø5/16"		VVQ1000-51A-N9			

Note) Refer to "Manifold Optional Parts" on pages 42 and 45 for other types of fittings.

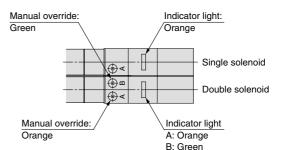
▲Caution

- 1) Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- 2) After screwing in the fittings, mount the M5 fitting assembly on the manifold base. (Tightening torque: 0.8 to 1.2 N·m)
- 3) Purchasing order is available in units of 10 pieces.

Light/Surge Voltage Suppressor

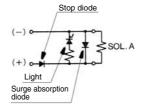
A Caution

The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colours which match the colours of the manual overrides.

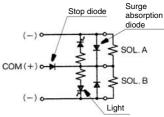


(Drawing shows a VQC1000 case.)

DC circuit diagram Single solenoid



Double solenoid



Note) A-side energization:

A light (Orange) illuminates. B-side energization: B light (Green) illuminates. With wrong wiring prevention (stop diode) mechanism

With a surge absorption (surge absorption diode) mechanism

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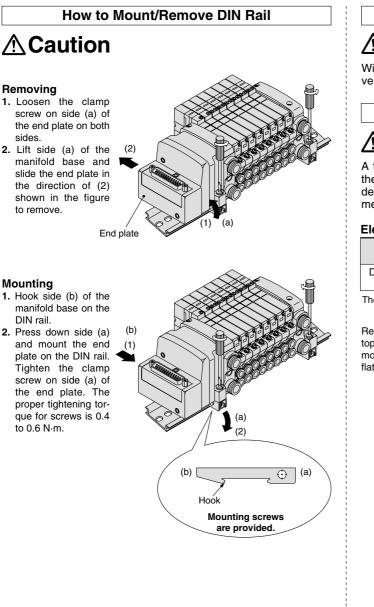
Σ

Construction



Be sure to read before handling.

Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.



IP67 Enclosure

Caution

Wiring connection for models conforming to IP67 should also have enclosures equivalent to or of stricter than IP67.

Built-in Silencer Element

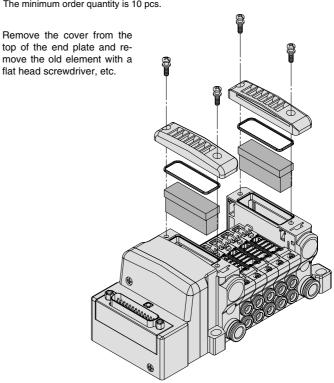
▲ Caution

A filter element is incorporated in the end plate on both sides of the manifold base. A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

Element Part No.

Turne	Element part no.			
Туре	VQC1000	VQC2000		
Direct EXH outlet with	VVQ1000-82A-1	VVQ2000-82A-1		

The minimum order quantity is 10 pcs.



How to Calculate Flow Rate

Refer to Best Pneumatics No. ① for obtaining the flow rate.





▲Warning

Series VQC1000/2000 Specific Product Precautions 4

Be sure to read before handling.

Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

S Kit

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Construction

Exploded View of Manifold

Optional Parts

Instructions

Precautions

Safety

Manifold

 These products are intended for use in general factory automation equipment. Avoid using these products in machinery/equipment which af-

Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.

- 2. Do not use in explosive environments, in the presence of inflammable gases, or in corrosive environments. This can cause injury or fire.
- 3. Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by knowledgeable and qualified personnel only. As handling involves the risk of a danger of electrocution, injury or fire.
- 4. Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.
- 5. Do not modify these products. Modifications done to these products carry the risk of injury and damage.

Caution

- 1. Read the instruction manual carefully, strictly observe the precautions and operate within the range of the specifications.
- 2. Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction.
- 3. In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause malfunction, damage to the unit, electrocution or fire.
- 4. Do not touch connector terminals or internal circuit elements when current is being supplied. There is a danger of malfunction, damage to the unit or electrocution if connector terminals or internal circuit elements are touched when current is being supplied. Be sure that the power supply is OFF when adding or removing manifold valves or input blocks or when connecting or

ving manifold valves or input blocks or when connecting or disconnecting connectors.

- 5. Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.
- 6. Keep wire scraps and other extraneous materials from getting inside these products. This can cause fire, failure or malfunction.
- 7. Give consideration to the operating environment depending on the type of enclosure being used.

To achieve IP65 and IP67 protection class, provide appropriate wiring between all units using electrical wiring cables, communication connectors and cables with M12 connectors. Also, provide waterproof caps when there are unused ports, and perform proper mounting of input units, input blocks, SI units and manifold valves. Provide a cover or other protection for applications in which there is constant exposure to water.

8. Use the proper tightening torques.

There is a possibility of damaging threads if tightening exceeds the tightening torque range.

- 9. Provide adequate protection when operating in locations such as follows:
 - Where noise is generated by static electricity
 - Where there is a strong electric field
 - Where there is a danger of exposure to radiation
 - When in close proximity to power supply lines

EX500/EX250/EX126 Precautions

▲Caution

- 10. When these products are installed in equipment, provide adequate protection against noise by using noise filters.
- 11. Since these products are components whose end usage is obtained after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.
- 12. Do not remove the name plate.
- 13. Perform periodic inspections and confirm normal operation, otherwise it may be impossible to guarantee safety due to unexpected malfunction or erroneous operation.

Safety Instructions on Power Supply

▲Caution

- 1. Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for input and control units).
- 2. Use the UL-certified products below for combined direct current power supply.
 - (1) Circuit in which voltage and current are controlled in accordance with UL508

Circuit which makes the winding wire in the secondary side of the insulation transformer (which meets the following conditions) to be as the power supply

- Maximum voltage (with no load):
- 30 Vrms (42.4 V at peak) or less
- Maximum current:
- 1. 8 A or less (including short-circuited)
- 2. and in case of being controlled by circuit protection devices (fuse, etc) which meets the below rated voltages.

Voltage with no load (V peak)	Maximum rated current
0 to 20 (V)	5.0
Exceeding 20 (1) up to 20 (1)	100
Exceeding 20 (V) up to 30 (V)	Voltage figure at peak

(2) Class 2 power supply unit in accordance with UL1310 or circuit (Class 2 circuit) in accordance with UL1585, that is powered by Class 2 transformer with the maximum of 30 Vrms (42.4 V at peak)

Safety Instructions on Cable

- 1. Avoid miswiring, as this can cause malfunction, damage and fire in the unit.
- 2. To prevent noise and surge in signal lines, keep all wiring separate from power lines and high-voltage lines. Otherwise, this can cause malfunction.
- 3. Check wiring insulation, as defective insulation can cause damage to the unit when excessive voltage or current is applied.
- 4. Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.



Be sure to read before handling.

Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

EX600 Precautions

Design/Selection

Marning

- Use this product within the specification range. Using beyond the specified specifications range can cause fire, malfunction, or damage to the system. Confirm the specifications when operating.
- 2. When using for an interlock circuit:
 - Provide a multiple interlock system which is operated by another system (such as mechanical protection function).
 - Perform an inspection to check that it is working properly.

This may cause possible injury due to malfunction.

∆Caution

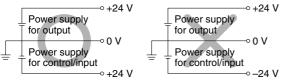
- 1. Use the UL-certified products below for combined direct current power supply.
 - (1) Circuit in which voltage and current are controlled in accordance with UL508

Circuit which makes the winding wire in the secondary side of the insulation transformer (which meets the following conditions) to be as the power supply

- Maximum voltage (with no load):
- 30 Vrms (42.4 V at peak) or less
- Maximum current:
- 1.8 A or less (including short-circuited)
- 2. and in case of being controlled by circuit protection devices (fuse, etc) which meets the below rated voltages.

Voltage with no load (V peak)	Maximum rated current
0 to 20 (V)	5.0
Exceeding 20 (V) up to 30 (V)	100
Exceeding $20(V)$ up to $30(V)$	Voltage figure at peak

- (2) Class 2 power supply unit in accordance with UL1310 or circuit (Class 2 circuit) in accordance with UL1585, that is powered by Class 2 transformer with the maximum of 30 Vrms (42.4 V at peak)
- **2. Use this product within the specified voltage range.** Using beyond the specified voltage range is likely to cause the units and connecting devices to be damaged or to malfunction.
- 3. The power supply for the unit should be 0 V as the standard for both power supply for output as well as power supply for control/input.



4. Do not install a unit in a place where it can be used as a foothold.

Applying any excessive load such as stepping on the unit by mistake or placing a foot on it, will cause it to break.

- 5. Keep the surrounding space free for maintenance. When designing a system, take into consideration the amount of free space needed for performing maintenance.
- 6. Do not remove the name plate. Improper maintenance or incorrect use of instruction manual can cause failure and malfunction. Also, there is a risk of losing conformity with safety standards.
- 7. Beware of inrush current when the power supply is turned on. Some connected loads can apply an initial charge current which will trigger the over current protection function, causing the unit to malfunction.

Mounting

▲ Caution

- 1. When handling and assembling units:
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the unit. The connecting portions of the unit are firmly joined with seals.

• When joining units, take care not to get fingers caught between units.

Injury can result.

2. Do not drop, bump, or apply excessive impact.

Otherwise, the unit can become damaged, malfunction, or fail to function.

3. Observe the tightening torque range.

Tightening outside of the allowable torque range will likely damage the product.

IP67 protection class cannot be guaranteed if the screws are not tightened to the specified torque.

4. When lifting a large size manifold solenoid valve unit, take care to avoid causing stress to the valve connection joint.

The connection parts of the unit may be damaged. Because the unit may be heavy, carrying and installation should be performed by more than one operator to avoid strain or injury.

5. When placing a manifold, mount it on a flat surface. Torsion in the whole manifold can lead to trouble such as air leakage or defective insulation.

Wiring

Caution Confirm grounding to maintain the safety of the reduced wiring system and for anti-noise performance.

Provide a specific grounding as close to the unit as possible to minimise the distance to grounding.

2. Avoid repeatedly bending or stretching the cable and applying a heavy object or force to it.

Wiring applying repeated bending and tensile stress to the cable can break the circuit.

3. Avoid miswiring.

If miswired, there is a danger of malfunction or damage to the reduced wiring system.

4. Do not wire while energizing the product.

There is a danger of malfunction or damage to the reduced wiring system or input/output equipment.





Be sure to read before handling. Refer to back pages 1 and 2 for Saf

Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

EX600 Precautions

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Construction

Exploded View

of Manifold

Optional Parts

Instructions

Safety

Manifold

Wiring

5. Avoid wiring the power line and high-pressure line in parallel.

Noise or surge produced by signal line resulting from the power line or high pressure line could cause malfunction. Wiring of the reduced wiring system or input/output device and the power line or high-pressure line should be separated from each other.

6. Confirm the wiring insulation.

Defective insulation (contact with other circuits, improper insulation between terminals, etc.) may cause damage to the reduced wiring system or input/output device due to excessive voltage or current.

7. When a reduced wiring system is installed in machinery/equipment, provide adequate protection against noise by using noise filters, etc.

Noise in signal lines may cause malfunction.

- 8. When connecting wires of input/output device or handheld terminal, prevent water, solvent or oil from entering inside from the connecter section. This can cause damage, equipment failure, or malfunction.
- 9. Avoid wiring patterns in which excessive stress is applied to the connector.

This may cause malfunction or damage to the unit due to contact failure.

Operating Environment

A Warning

1. Do not use in an atmosphere containing an inflammable gas or explosive gas.

Use in such an atmosphere is likely to cause a fire or explosion. This system is not explosion-proof.

∆Caution

1. Select the proper type of enclosure according to the environment of operation.

IP65/67 protection class is achieved when the following conditions are met.

- The units are connected properly with wiring cable for power supply, communication connector, and cable with M12 connector.
- 2) Suitable mounting of each unit and manifold valve.

3) Be sure to mount a seal cap on any unused connectors.

If using in an environment that is exposed to water splashes, please take measures such as using a cover.

Also, the EX600 Handheld Terminal confirms to IP20, so prevent foreign matter from entering inside, and water, solvent or oil from coming in direct contact with it.

Operating	Environment

▲Caution

- 2. Provide adequate protection when operating in locations such as the following.
 - Failure to do so may cause damage or malfunction. The effect of countermeasures should be checked in individual equipment and machine.
 - 1) Where noise is generated by static electricity, etc.
 - 2) Where there is a strong electric field
 - 3) Where there is a danger of exposure to radiation
 - 4) When in close proximity to power supply lines
- 3. Do not use in an environment where oil and chemicals are used.

Operating in environments with coolants, cleaning solvents, various oils or chemicals may cause adverse effects (damage, malfunction) to the unit even in a short period of time.

- 4. Do not use in an environment where the product could be exposed to corrosive gas or liquid. This may damage the unit and cause it to malfunction.
- 5. Do not use in locations with sources of surge generation.

Installation of the unit in an area around the equipment (electromagnetic lifters, high frequency induction furnaces, welding machine, motors etc.), which generates the large surge voltage could cause to deteriorate an internal circuitry element of the unit or result in damage. Implement countermeasures against the surge from the generating source, and avoid touching the lines with each other.

6. Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay, solenoid valves or lamp.

When a surge generating load is directly driven, the unit may be damaged.

- 7. The product is CE marked, but not immune to lightning strikes. Take measures against lightning strikes in your system.
- 8. Keep dust, wire scraps and other extraneous material from getting inside the product. This may cause malfunction or damage.
- 9. Mount the unit in such locations, where no vibration or shock is affected.

This may cause malfunction or damage.

10. Do not use in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the internal unit is likely to be adversely effected.

- Do not use in direct sunlight.
 Do not use in direct sunlight. It may cause malfunction or damage.
- 12. Use this product within the specified ambient temperature range.

This may cause malfunction.

13. Do not use in places where there is radiated heat around it.

Such a place is likely to cause malfunction.



Be sure to read before handling. Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

EX600 Precautions

Adjustment/Operation

AWarning

1. Do not perform operation or setting with wet hands. There is a risk of electrical shock.

<Ex600 Handheld Terminal>

- **2. Do not apply pressure to the LCD display.** There is a possibility of the crack of LCD display and injuring.
- 3. The forced input/output function is used to change the signal status forcibly. When operating this function, be sure to check the safety of the surroundings and installation.

Otherwise, injury or equipment damage could result.

 Incorrect setting of parameters can cause malfunction. Be sure to check the settings before use. This may cause injury or equipment damage.

ACaution

1. Use a watchmaker's screwdriver with thin blade for the setting of each switch of the SI unit. When setting the switch, do not touch other unrelated parts.

This may cause parts damage or malfunction due to a short circuit.

2. Provide adequate setting for the operating conditions. Failure to do so could result in malfunction.

Refer to the instruction manual for setting of the switches.

3. For the details of programming and address setting, refer to the manual from the PLC manufacturer. The content of programming related to protocol is designed by the manufacturer of the PLC used.

<Ex600 Handheld Terminal>

4. Do not press the setting buttons with a sharp pointed object.

This may cause damage or malfunction.

5. Do not apply excessive load and impact to the setting buttons.

This may cause damage, equipment failure or malfunction.

When the order does not include the SI unit, the valve plate to connect the manifold and SI unit is not mounted. Use attached valve fixing screws and mount the valve plate. (Tightening torque: 0.6 to 0.7 N·m) Screw tightened parts Series VQC1000: 2 places Series VQC2000: 3 places Maintenance

1. Do not disassemble, modify (including circuit board replacement) or repair this product.

Such actions are likely to cause injuries or breakage.

- 2. When an inspection is performed,
 - Turn off the power supply.
 - Stop the air supply, exhaust the residual pressure in piping and verify that the air is released before performing maintenance work.

Unexpected malfunction of system components and injury can result.

▲Caution

- 1. When handling and replacing the unit:
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the unit. The connecting portions of the unit are firmly joined with seals.
 - When joining units, take care not to get fingers caught between units. Injury can result.

2. Perform periodic inspection.

Unexpected malfunction in the system composition devices is likely to occur due to malfunction of machinery or equipment.

3. After maintenance, make sure to perform an appropriate functionality inspection.

In cases of abnormality such as faulty operation, stop operation. Unexpected malfunction in the system composition devices is likely to occur.

4. Do not use benzene and thinner for cleaning units.

Damage to the surface or erasure of the display can result. Wipe off any stains with a soft cloth.

If the stain is persistent, wipe off with a cloth soaked in a dilute solution of neutral detergent and wrung out tightly, and then finish with a dry cloth.

Trademark

DeviceNet[™] is a trademark of ODVA.

Valve plate

Product names described in this catalogue may be used as trademarks by each manufacturer.







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